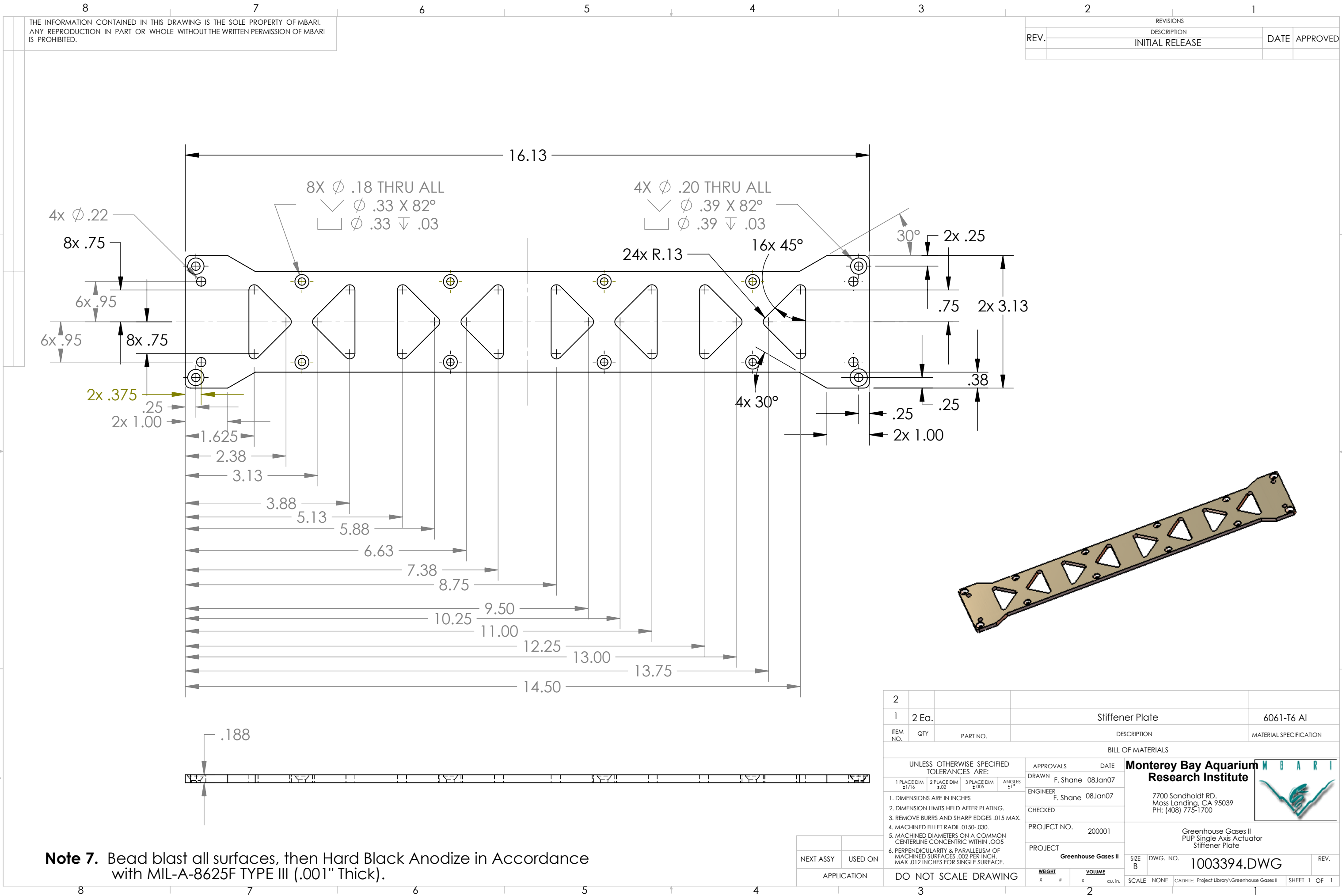




Note 7. Bead blast all surfaces, then Hard Black Anodize in Accordance with MIL-A-8625F TYPE III (.001" Thick).

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2				
1	2 Ea.		Stiffener Plate	6061-T6 Al
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN F. Shane 08Jan07
1. DIMENSIONS ARE IN INCHES			ENGINEER F. Shane 08Jan07	
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO. 200001	
4. MACHINED FILLET RADII .0150-.030.			PROJECT Greenhouse Gases II	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	VOLUME
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			X #	X cu. in.
NEXT ASSY			USED ON	
APPLICATION			DO NOT SCALE DRAWING	
			SCALE NONE	CADFILE: Project Library\Greenhouse Gases II
			SHEET 1 OF 1	

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Greenhouse Gases II PUP Single Axis Actuator Stiffener Plate		SIZE B	DWG. NO. 1003394.DWG	REV.
SCALE NONE	CADFILE: Project Library\Greenhouse Gases II	SHEET 1 OF 1		