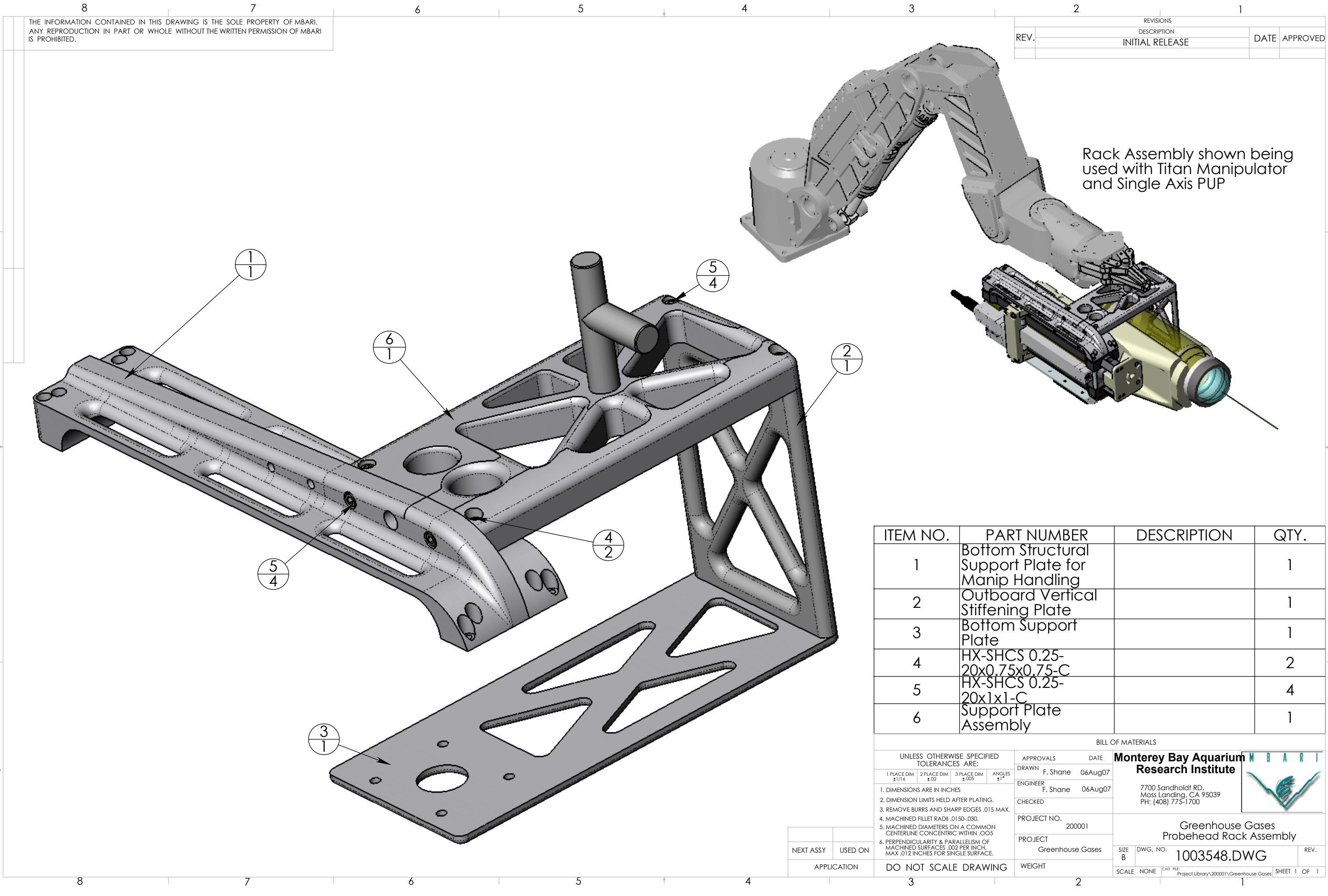




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Bottom Structural Support Plate for Manip Handling		1
2	Outboard Vertical Stiffening Plate		1
3	Bottom Support Plate		1
4	HX-SHCS 0.25-20x0.75x0.75-C		2
5	HX-SHCS 0.25-20x1x1-C		4
6	Support Plate Assembly		1

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
APPROVALS		DATE	Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 Greenhouse Gases Probehead Rack Assembly
DRAWN F. Shane		06Aug07	
ENGINEER F. Shane		06Aug07	
CHECKED			
PROJECT NO.		200001	SIZE B DWG. NO. 1003548.DWG REV.
PROJECT Greenhouse Gases			
WEIGHT			SCALE NONE CAD FILE Project Library\200001\Greenhouse Gases SHEET 1 OF 1