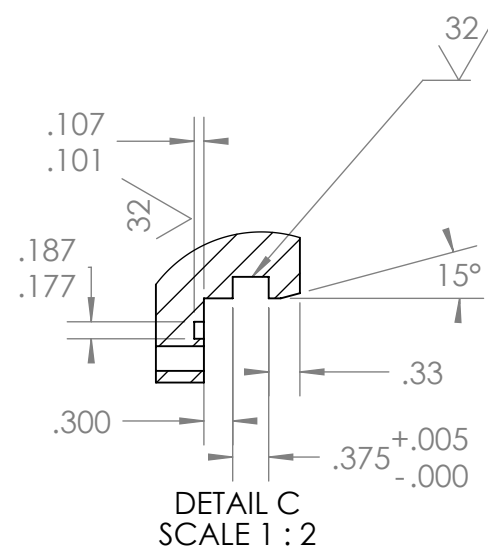
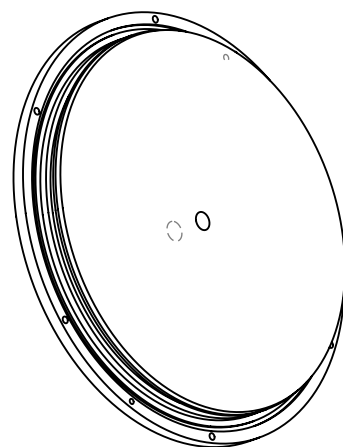
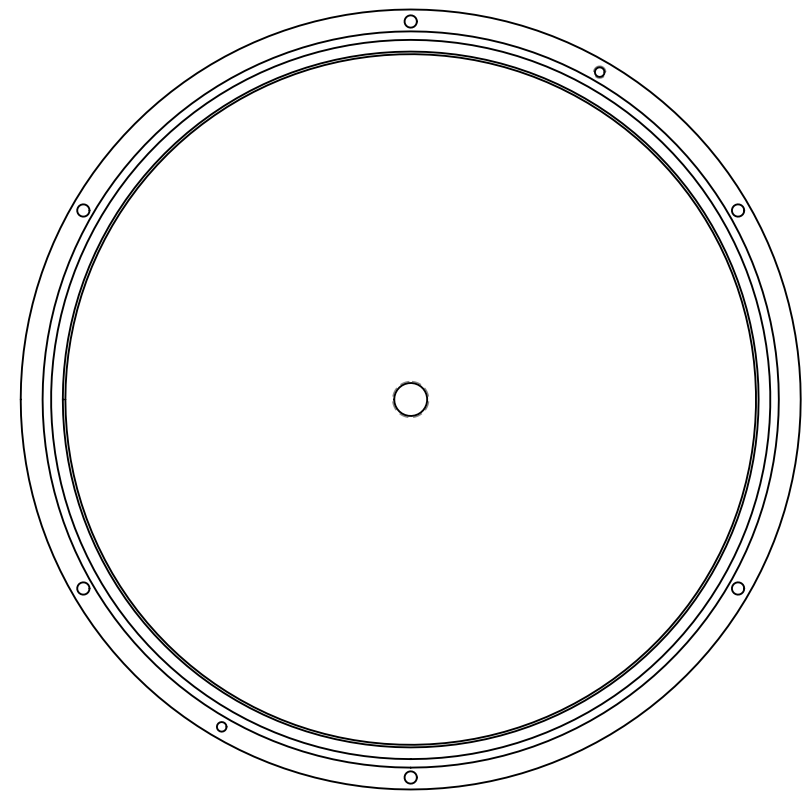
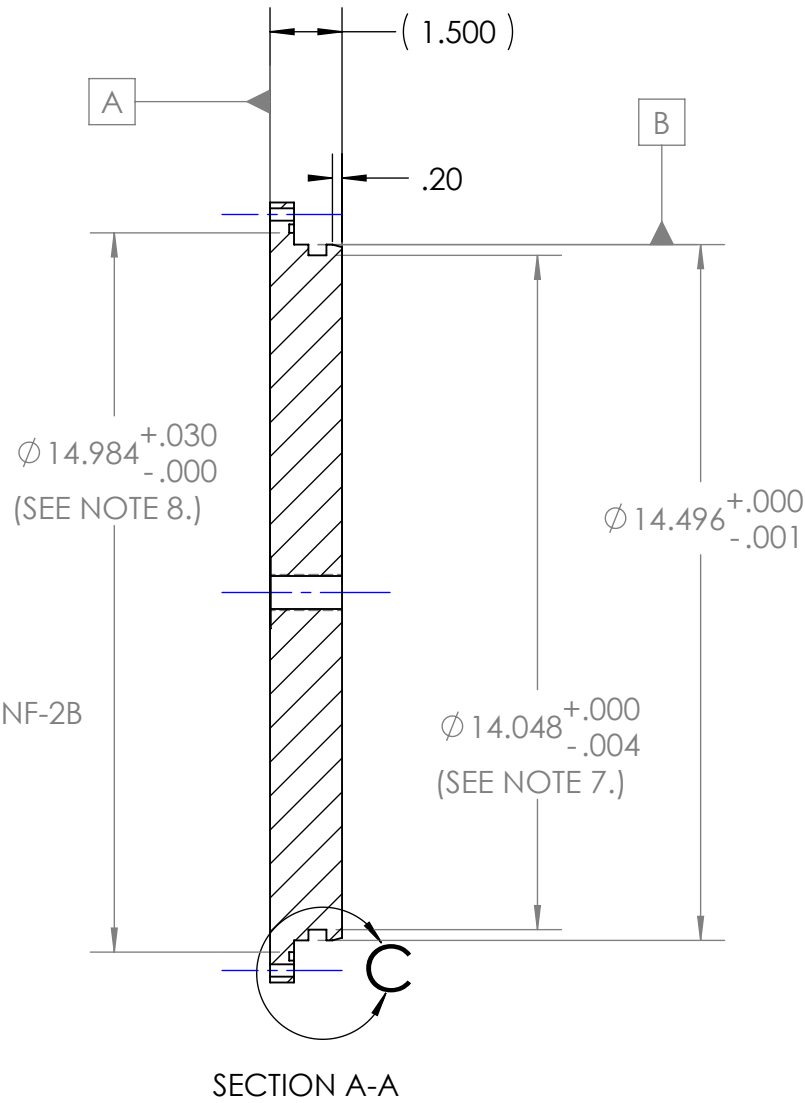


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE ADDED O-RING GROOVE #2-281	12/20/01	J.E.



NEXT ASSY	USED ON
APPLICATION	

1	1		Top Cap	6 AL-4V Titanium Alloy
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±.16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±.1°	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN	M.GREISE 7/5/2001
			ENGINEER	M.GREISE
			CHECKED	F.S. 7/20/01
			PROJECT NO.	6000-001
			PROJECT	
DO NOT SCALE DRAWING			Broadband Seismometer	
			WEIGHT	
			SIZE B	DWG. NO. 101251DWG
			SCALE 1:1	CAD FILE: BARNACLE\ARCHIVE
			SHEET 1	OF 1
			REV. A	