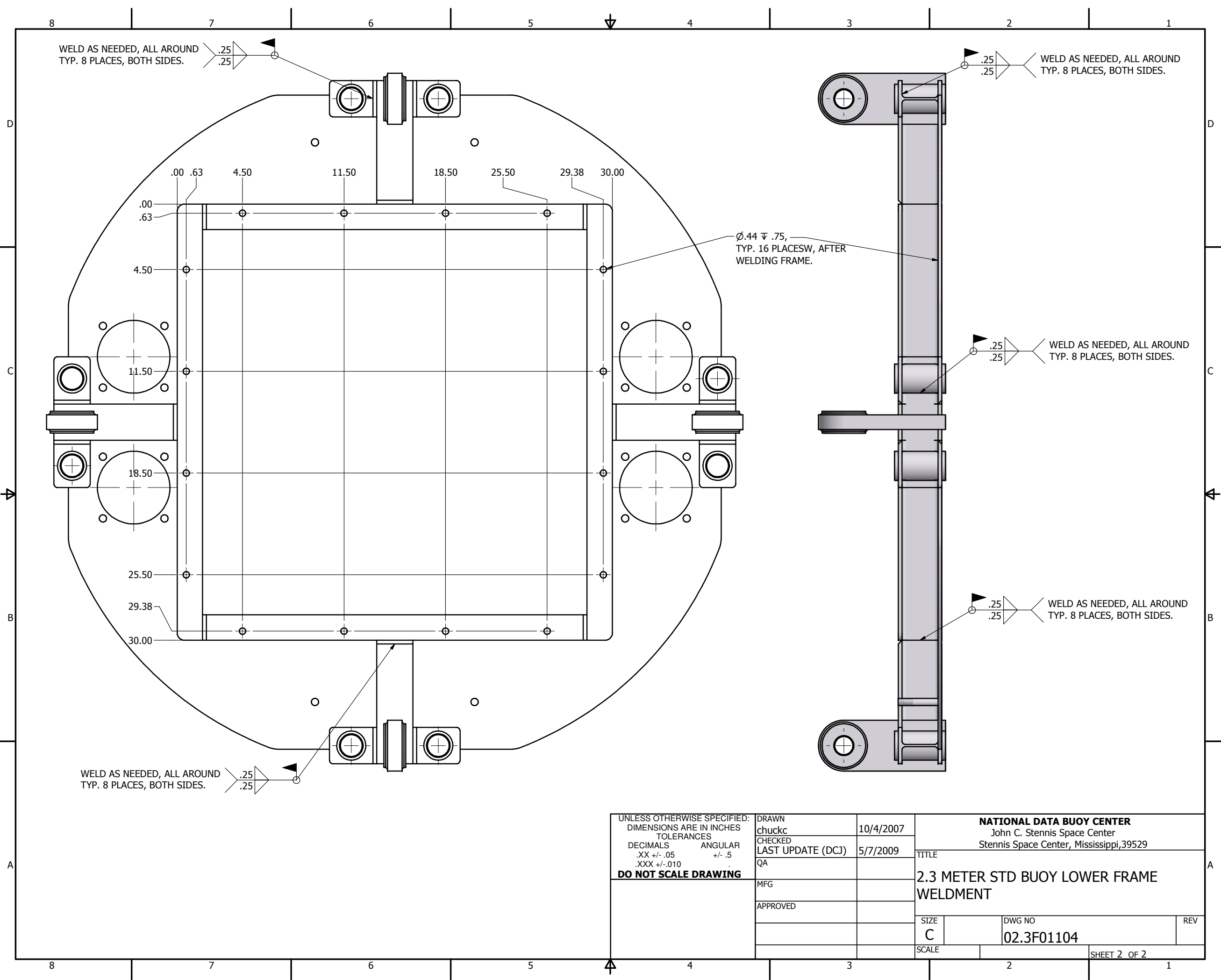




UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX +/- .05 ANGULAR +/- .5 .XXX +/- .010 DO NOT SCALE DRAWING	DRAWN chuckc	10/4/2007	NATIONAL DATA BUOY CENTER John C. Stennis Space Center Stennis Space Center, Mississippi, 39529		
	CHECKED LAST UPDATE (DCJ)	5/7/2009	TITLE		
	QA		2.3 METER STD BUOY LOWER FRAME WELDMENT		
	MFG		SIZE		
	APPROVED		C		
			SCALE	DWG NO 02.3F01104	REV
				SHEET 2 OF 2	