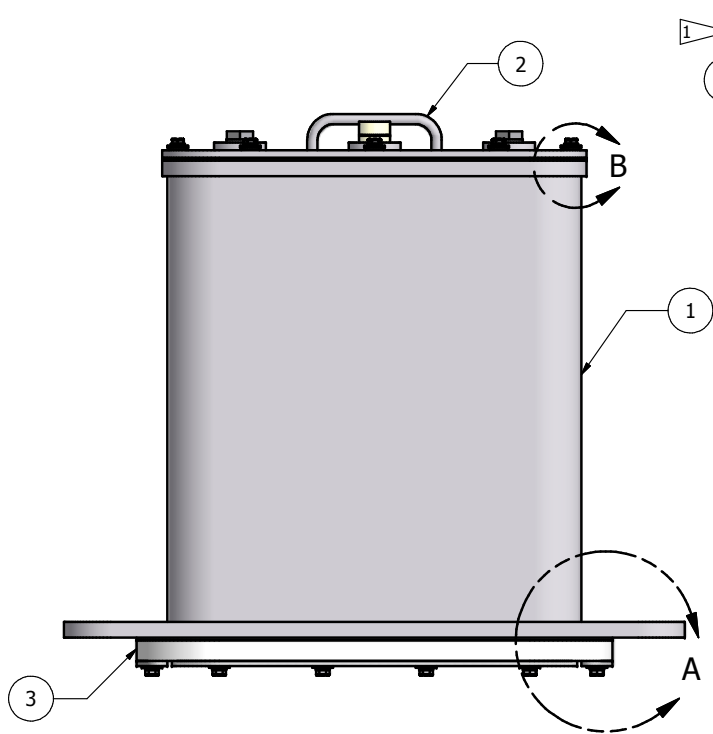
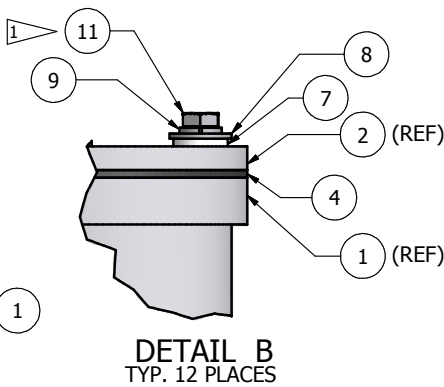
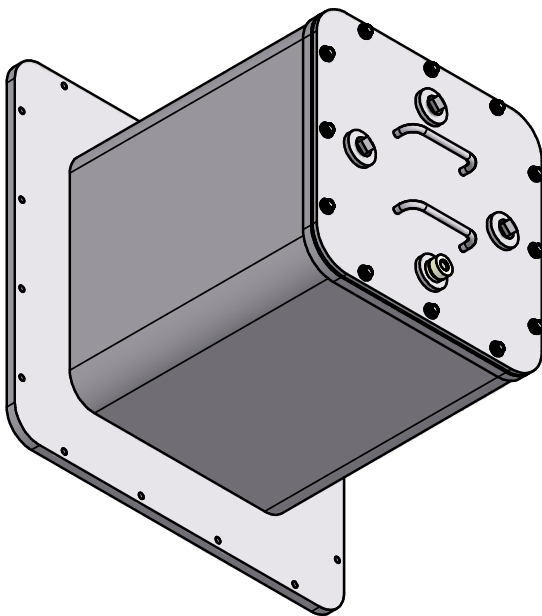




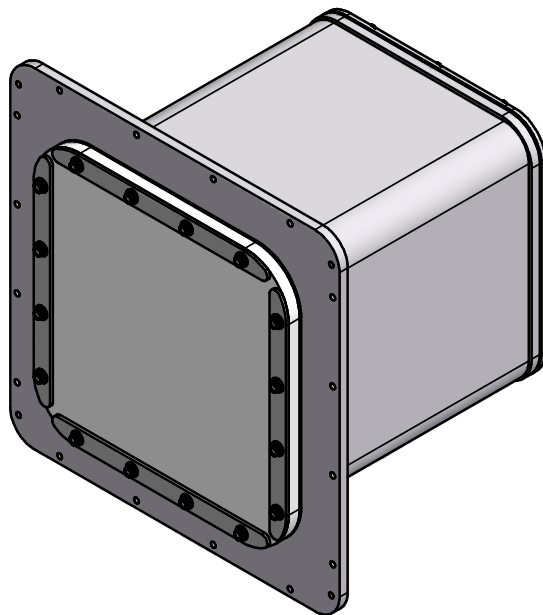
SIDE VIEW (270 DEGREES)
THIS SIDE HAS CORD GRIP IN LID



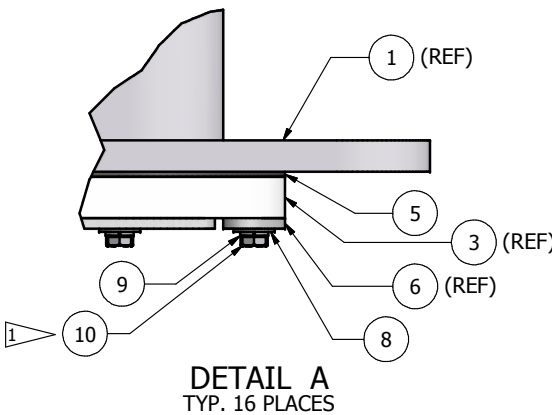
DETAIL B
TYP. 12 PLACES



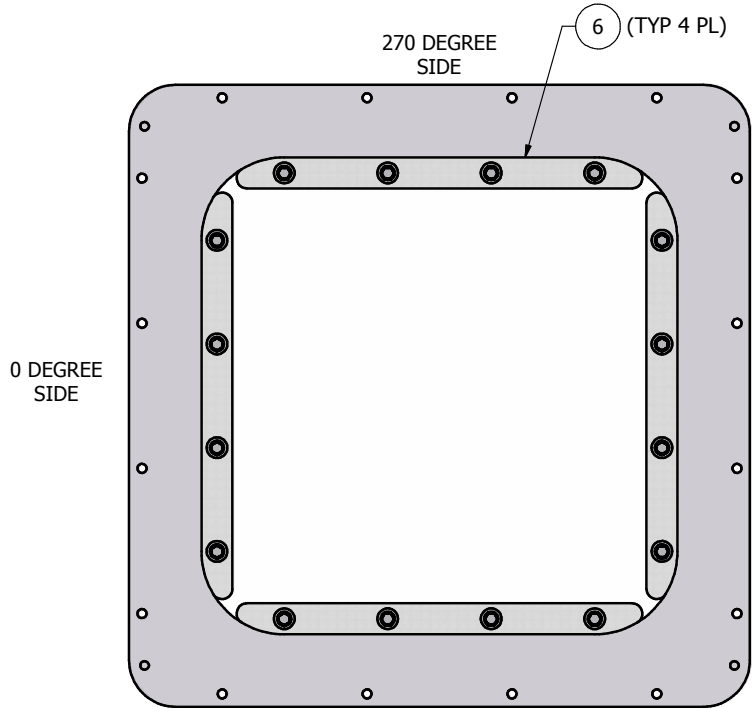
TOP ISOMETRIC VIEW



BOTTOM ISOMETRIC VIEW



DETAIL A
TYP. 16 PLACES



0 DEGREE
SIDE

180 DEGREE
SIDE

90 DEGREE
SIDE

BOTTOM VIEW

NOTES:
APPLY ANTI-SIEZE LUBRICANT, ITEM 12, TO SCREWS,
ITEMS 10 & 11. TORQUE SCREWS TO 12 FT/LBS.

LOWER WELL ASSEMBLY -001
BASIC CONFIGURATION

12	1	LOCTITE 771	6786	NICKEL ANTI SEIZE (NEVER SEEZ), COPPER FREE
11	12	McMASTER-CARR 93190A624	3248	SCREW, HEX CAP, 0.375-16 X 1.00, 316 SST, FULL THREAD (3/8-16 X 1)
10	16	McMASTER-CARR 92186A630	708	SCREW, HEX CAP, 0.375-16 X 1.75, 316 SST (3/8-16 X 1 3/4)
9	28	McMASTER-CARR 92147A031	723	WASHER, LOCK, HELICAL SPRING, 0.375 REG., 316 SST (3/8)
8	28	McMASTER-CARR 98017A200	13335	WASHER, FLAT, 0.375 REG., 18-8 SST (3/8)
7	12	02.3F01167-001	NSN	WELL LID BUSHING
6	4	02.3F01142-001	NSN	LOWER WELL WINDOW RETAINER
5	1	02.3F01141-001	NSN	LOWER WELL BOTTOM GASKET
4	1	02.3F01140-001	NSN	LOWER WELL TOP GASKET
3	1	02.3F01137-001	NSN	LOWER WELL WINDOW
2	1	02.3F01120-001	NSN	LOWER WELL LID ASSEMBLY
1	1	02.3F01119-001	NSN	LOWER WELL WELDMENT
ITEM	QTY	PART NUMBER	CONTROL #	DESCRIPTION

Parts List

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX +/- .05 ANGULAR +/- .5 XXX +/- .010 DO NOT SCALE DRAWING	DRAWN chuckc CHECKED LAST UPDATE (DCJ) QA MFG APPROVED	10/18/2007 1/25/2010	 NATIONAL DATA BUOY CENTER John C. Stennis Space Center Stennis Space Center, Mississippi, 39529
		TITLE LOWER WELL ASSEMBLY	
		SIZE C	DWG NO 02.3F01106
		SCALE	REV -
		SHEET 1 OF 1	