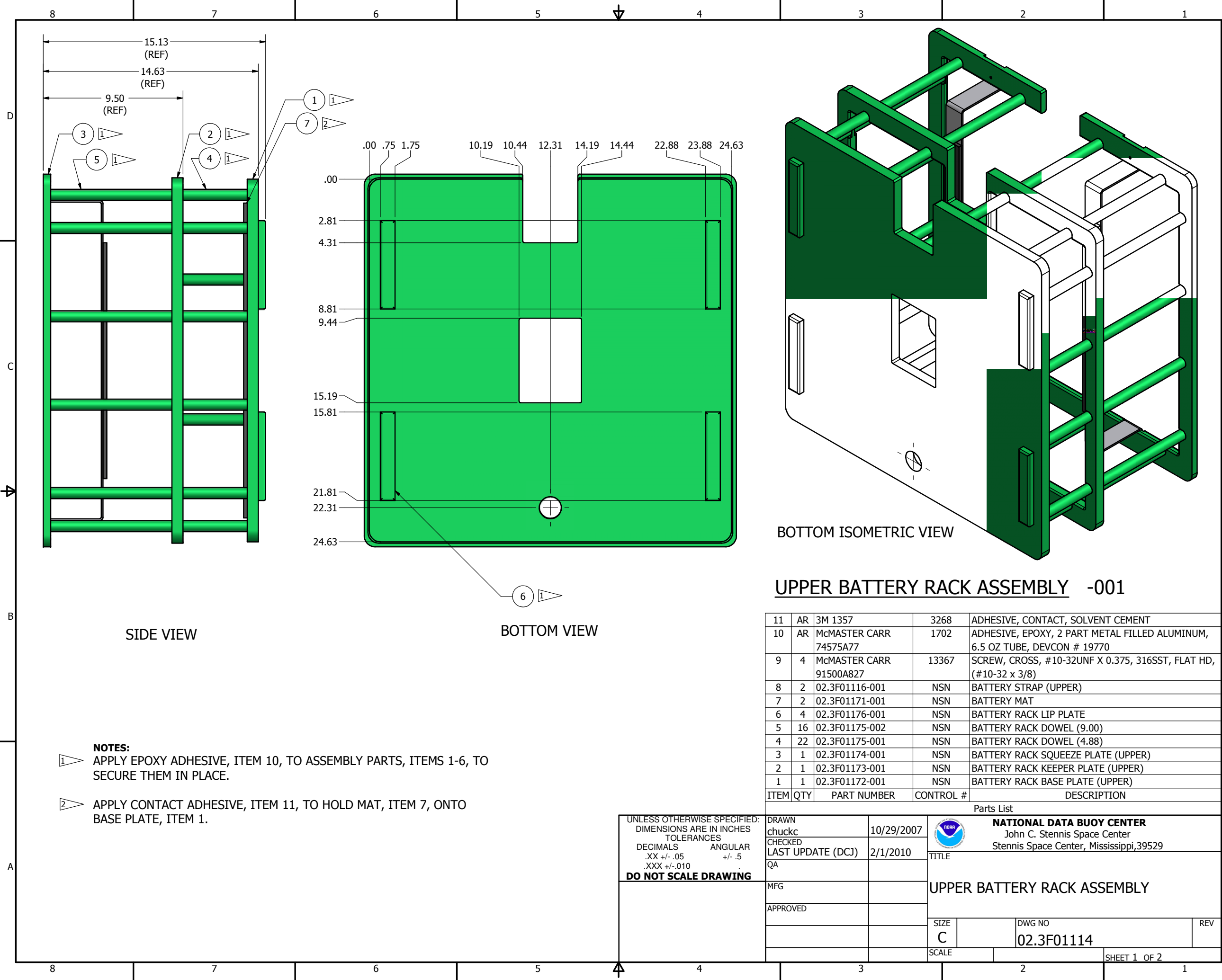




SIDE VIEW

BOTTOM VIEW

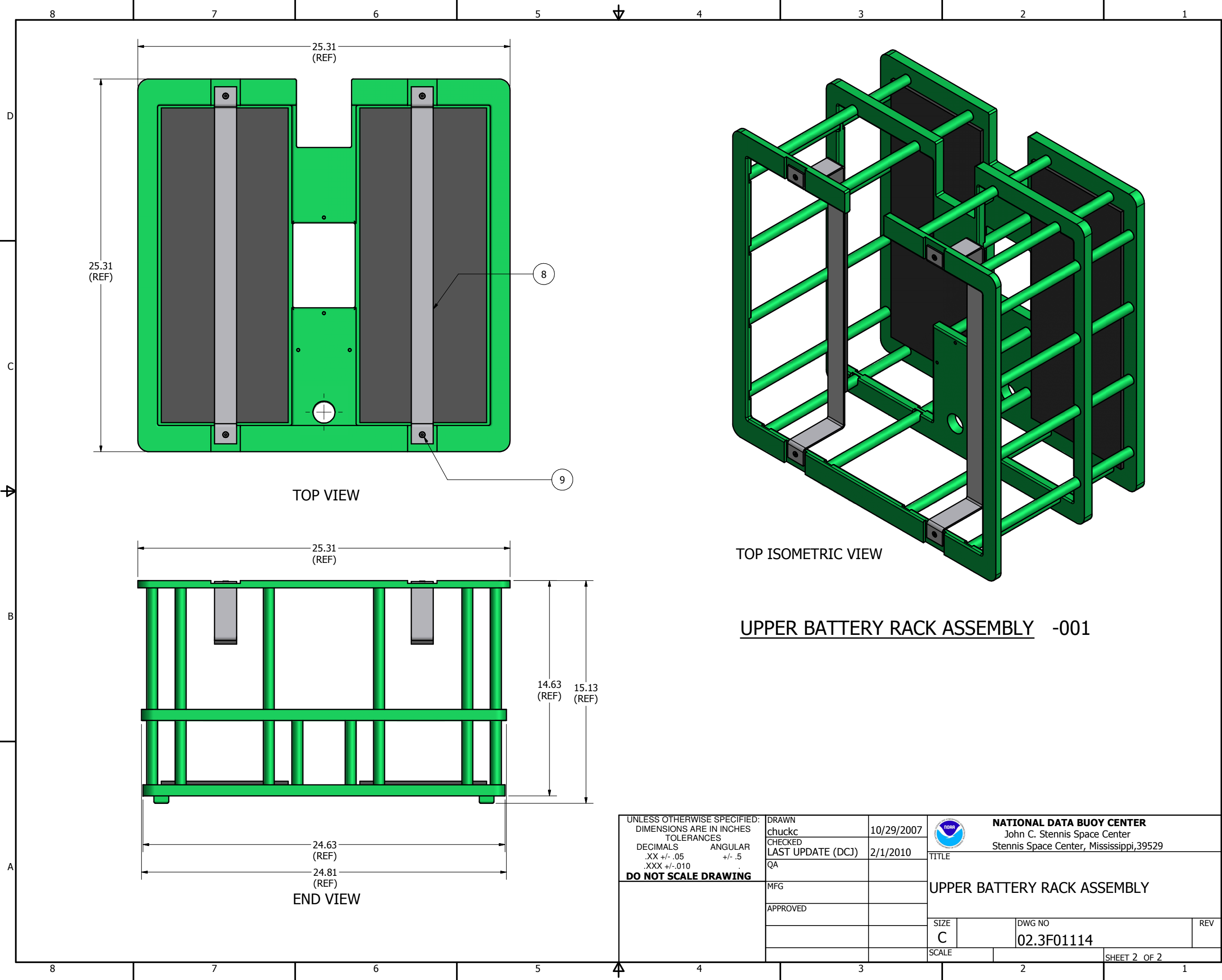
BOTTOM ISOMETRIC VIEW

UPPER BATTERY RACK ASSEMBLY -001

11	AR	3M 1357	3268	ADHESIVE, CONTACT, SOLVENT CEMENT
10	AR	McMASTER CARR 74575A77	1702	ADHESIVE, EPOXY, 2 PART METAL FILLED ALUMINUM, 6.5 OZ TUBE, DEVCON # 19770
9	4	McMASTER CARR 91500A827	13367	SCREW, CROSS, #10-32UNF X 0.375, 316SST, FLAT HD, (#10-32 x 3/8)
8	2	02.3F01116-001	NSN	BATTERY STRAP (UPPER)
7	2	02.3F01171-001	NSN	BATTERY MAT
6	4	02.3F01176-001	NSN	BATTERY RACK LIP PLATE
5	16	02.3F01175-002	NSN	BATTERY RACK DOWEL (9.00)
4	22	02.3F01175-001	NSN	BATTERY RACK DOWEL (4.88)
3	1	02.3F01174-001	NSN	BATTERY RACK SQUEEZE PLATE (UPPER)
2	1	02.3F01173-001	NSN	BATTERY RACK KEEPER PLATE (UPPER)
1	1	02.3F01172-001	NSN	BATTERY RACK BASE PLATE (UPPER)
ITEM	QTY	PART NUMBER	CONTROL #	DESCRIPTION

- NOTES:**
- 1 APPLY EPOXY ADHESIVE, ITEM 10, TO ASSEMBLY PARTS, ITEMS 1-6, TO SECURE THEM IN PLACE.
- 2 APPLY CONTACT ADHESIVE, ITEM 11, TO HOLD MAT, ITEM 7, ONTO BASE PLATE, ITEM 1.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX +/- .05 ANGULAR +/- .5 XXX +/- .010 DO NOT SCALE DRAWING		DRAWN chuckc CHECKED LAST UPDATE (DCJ) QA MFG APPROVED	10/29/2007 2/1/2010	NATIONAL DATA BUOY CENTER John C. Stennis Space Center Stennis Space Center, Mississippi, 39529	
TITLE UPPER BATTERY RACK ASSEMBLY				REV	
SIZE C		DWG NO 02.3F01114		REV	
SCALE		SHEET 1 OF 2			



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX +/- .05 ANGULAR +/- .5 XXX +/- .010 DO NOT SCALE DRAWING	DRAWN chuckc	10/29/2007	 NATIONAL DATA BUOY CENTER John C. Stennis Space Center Stennis Space Center, Mississippi, 39529
	CHECKED LAST UPDATE (DCJ)	2/1/2010	
	QA		TITLE
	MFG		UPPER BATTERY RACK ASSEMBLY
	APPROVED		SIZE C DWG NO 02.3F01114 REV
			SCALE SHEET 2 OF 2