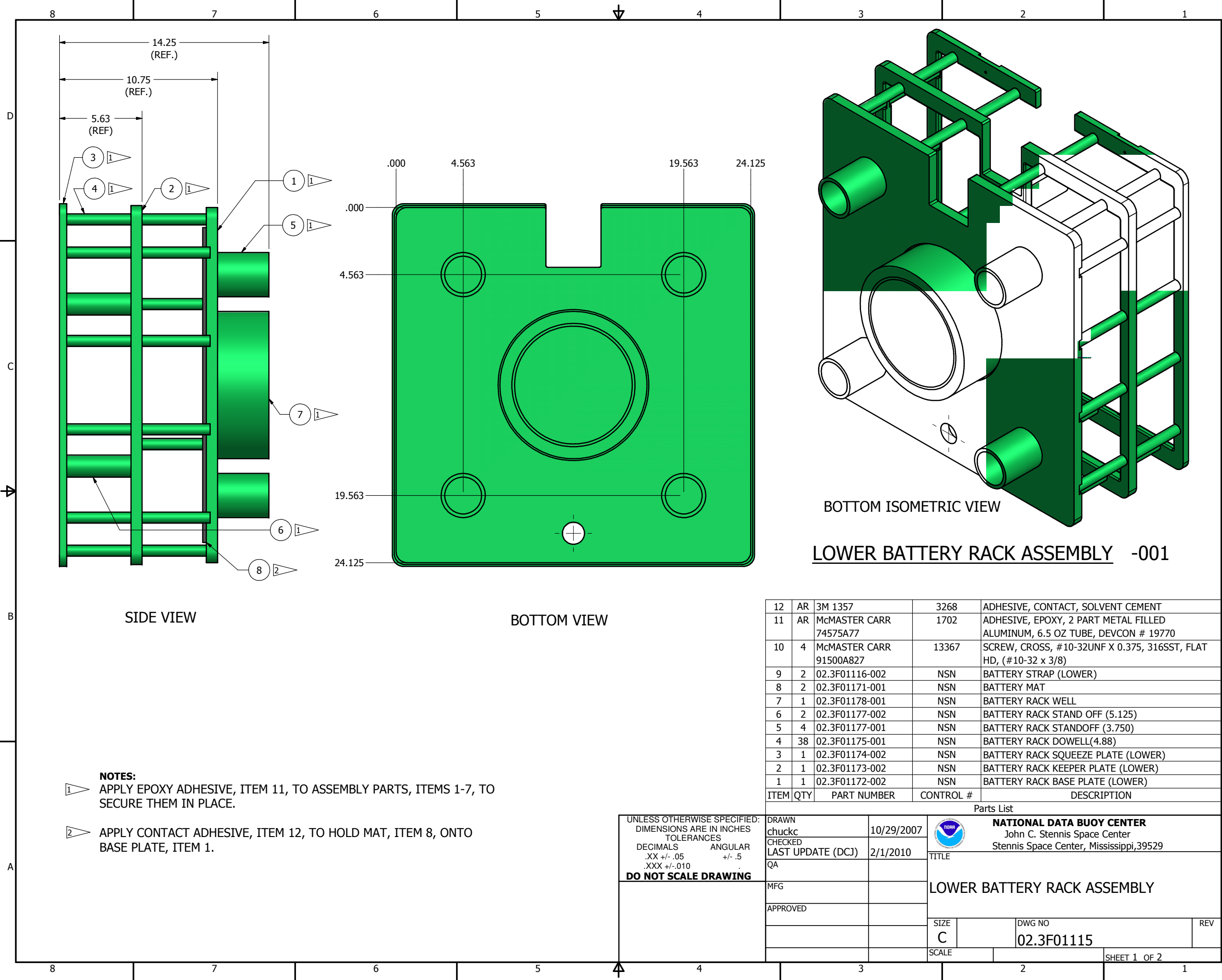
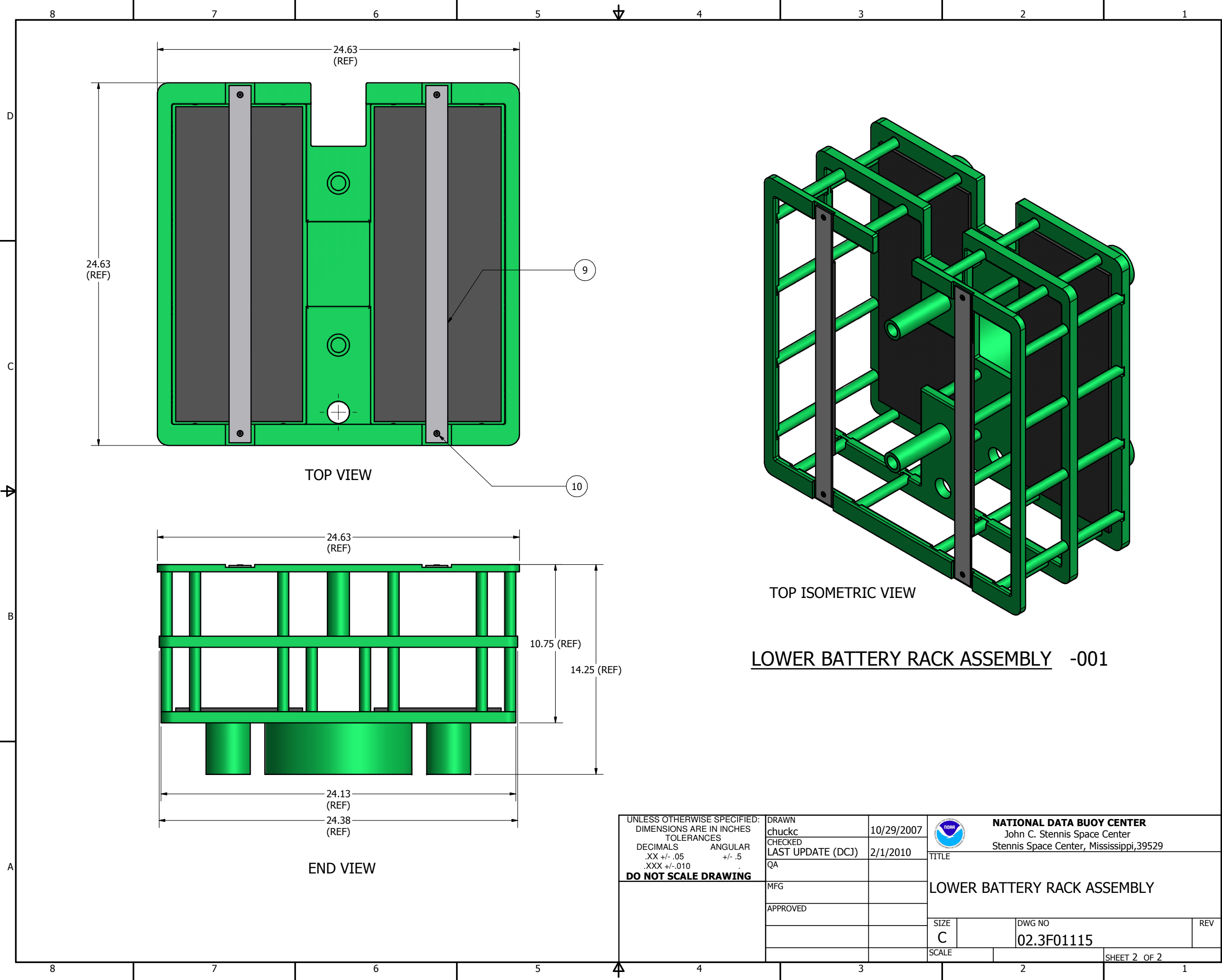




12	AR	3M 1357	3268	ADHESIVE, CONTACT, SOLVENT CEMENT
11	AR	McMASTER CARR 74575A77	1702	ADHESIVE, EPOXY, 2 PART METAL FILLED ALUMINUM, 6.5 OZ TUBE, DEVCON # 19770
10	4	McMASTER CARR 91500A827	13367	SCREW, CROSS, #10-32UNF X 0.375, 316SST, FLAT HD, (#10-32 x 3/8)
9	2	02.3F01116-002	NSN	BATTERY STRAP (LOWER)
8	2	02.3F01171-001	NSN	BATTERY MAT
7	1	02.3F01178-001	NSN	BATTERY RACK WELL
6	2	02.3F01177-002	NSN	BATTERY RACK STAND OFF (5.125)
5	4	02.3F01177-001	NSN	BATTERY RACK STANDOFF (3.750)
4	38	02.3F01175-001	NSN	BATTERY RACK DOWELL(4.88)
3	1	02.3F01174-002	NSN	BATTERY RACK SQUEEZE PLATE (LOWER)
2	1	02.3F01173-002	NSN	BATTERY RACK KEEPER PLATE (LOWER)
1	1	02.3F01172-002	NSN	BATTERY RACK BASE PLATE (LOWER)
ITEM	QTY	PART NUMBER	CONTROL #	DESCRIPTION

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX +/- .05 ANGULAR +/- .5 DO NOT SCALE DRAWING		DRAWN chuckc	10/29/2007	 NATIONAL DATA BUOY CENTER John C. Stennis Space Center Stennis Space Center, Mississippi, 39529	
		CHECKED LAST UPDATE (DCJ)	2/1/2010		
		QA		TITLE	
		MFG		LOWER BATTERY RACK ASSEMBLY	
		APPROVED		SIZE C	DWG NO 02.3F01115
				SCALE	REV



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS ANGULAR .XX +/- .05 +/- .5 .XXX +/- .010 . DO NOT SCALE DRAWING	DRAWN chuckc	10/29/2007	 NATIONAL DATA BUOY CENTER John C. Stennis Space Center Stennis Space Center, Mississippi, 39529		
	CHECKED LAST UPDATE (DCJ)	2/1/2010			
	QA		TITLE		
	MFG		LOWER BATTERY RACK ASSEMBLY		
	APPROVED		SIZE C	DWG NO 02.3F01115	REV
		SCALE	SHEET 2 OF 2		