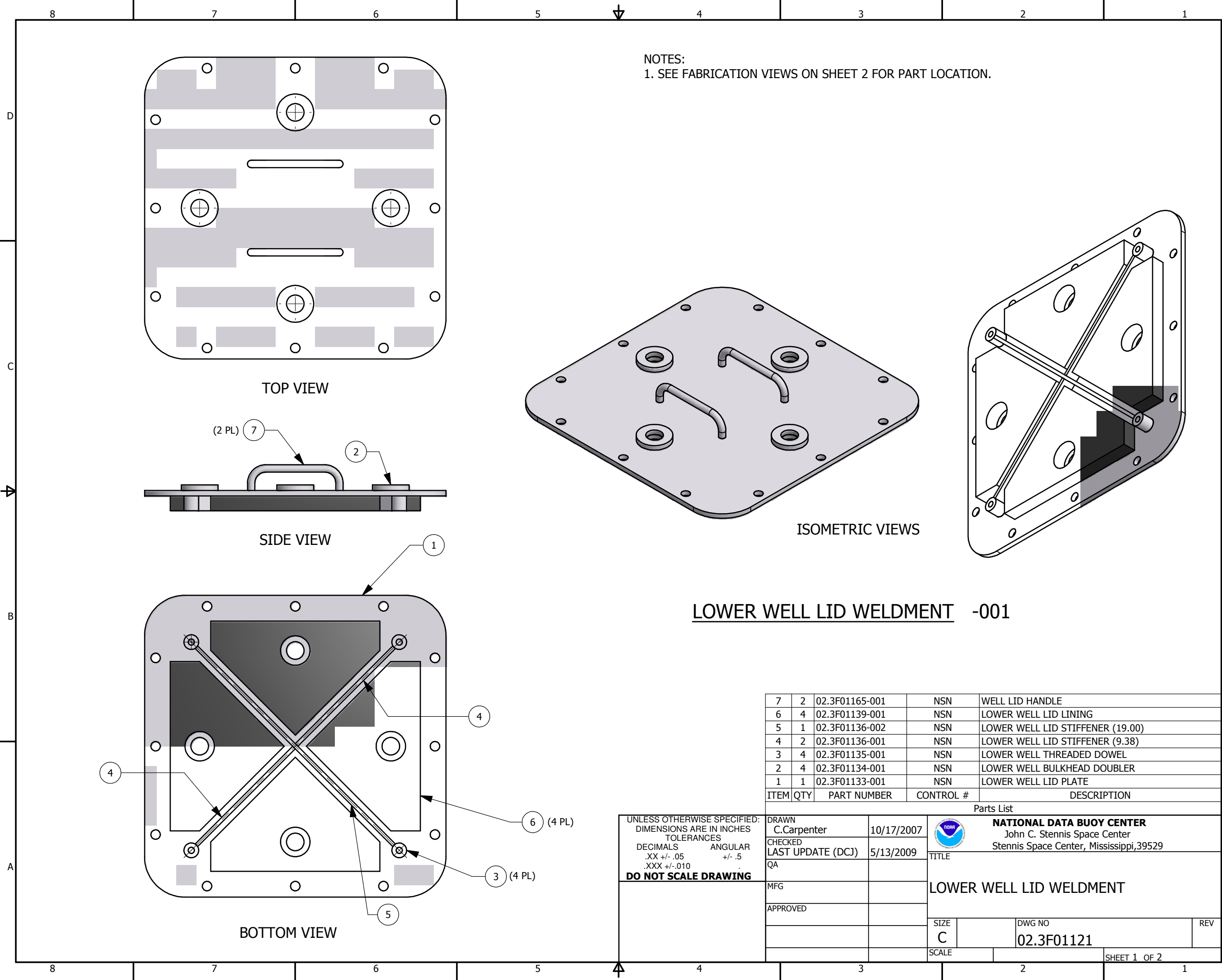




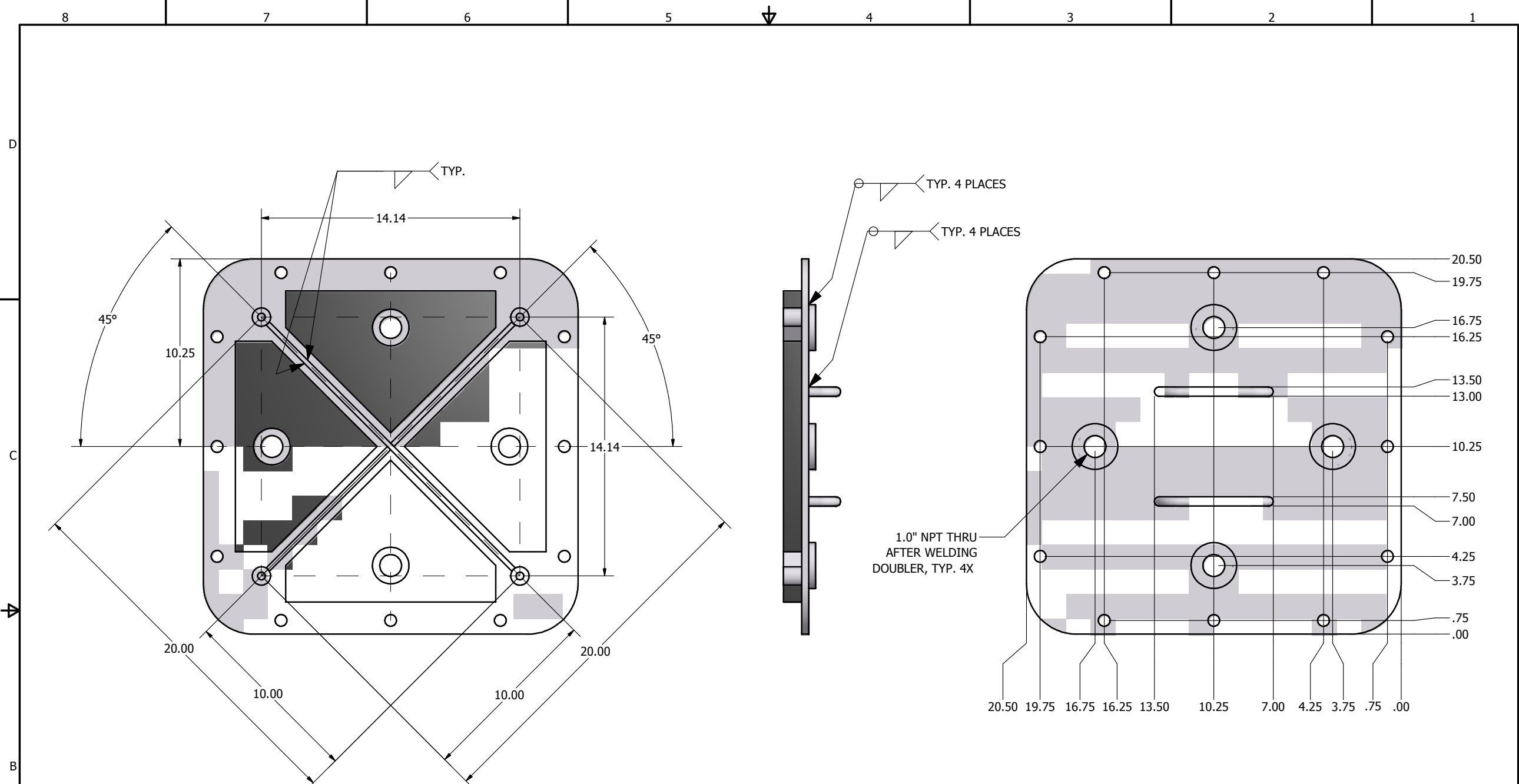
NOTES:
1. SEE FABRICATION VIEWS ON SHEET 2 FOR PART LOCATION.

ISOMETRIC VIEWS

LOWER WELL LID WELDMENT -001

7	2	02.3F01165-001	NSN	WELL LID HANDLE
6	4	02.3F01139-001	NSN	LOWER WELL LID LINING
5	1	02.3F01136-002	NSN	LOWER WELL LID STIFFENER (19.00)
4	2	02.3F01136-001	NSN	LOWER WELL LID STIFFENER (9.38)
3	4	02.3F01135-001	NSN	LOWER WELL THREADED DOWEL
2	4	02.3F01134-001	NSN	LOWER WELL BULKHEAD DOUBLER
1	1	02.3F01133-001	NSN	LOWER WELL LID PLATE
ITEM	QTY	PART NUMBER	CONTROL #	DESCRIPTION
Parts List				
DRAWN C.Carpenter		10/17/2007		NATIONAL DATA BUOY CENTER John C. Stennis Space Center Stennis Space Center, Mississippi,39529
CHECKED				
LAST UPDATE (DCJ)		5/13/2009		
QA			TITLE	
MFG			LOWER WELL LID WELDMENT	
APPROVED				
			SIZE C	DWG NO 02.3F01121
			SCALE	REV
				SHEET 1 OF 2

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES
DECIMALS .XX +/- .05
ANGULAR +/- .5
DO NOT SCALE DRAWING



BOTTOM FABRICATION VIEW

SIDE FABRICATION VIEW

TOP FABRICATION VIEW

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS ANGULAR .XX +/- .05 +/- .5 .XXX +/- .010 . DO NOT SCALE DRAWING	DRAWN C.Carpenter	10/17/2007	 NATIONAL DATA BUOY CENTER John C. Stennis Space Center Stennis Space Center, Mississippi,39529		
	CHECKED LAST UPDATE (DCJ)	5/13/2009			
	QA		TITLE		
	MFG		LOWER WELL LID WELDMENT		
	APPROVED				
			SIZE C	DWG NO 02.3F01121	REV
			SCALE		SHEET 2 OF 2