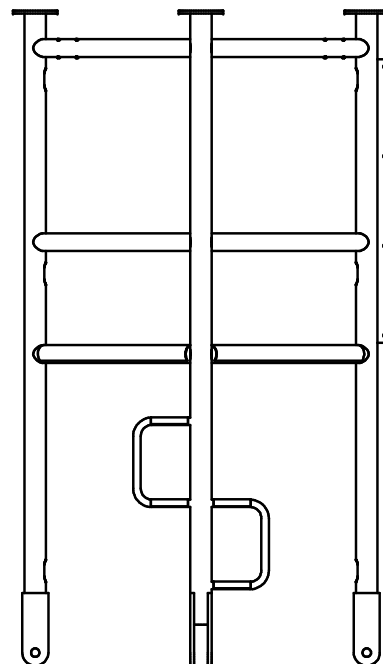
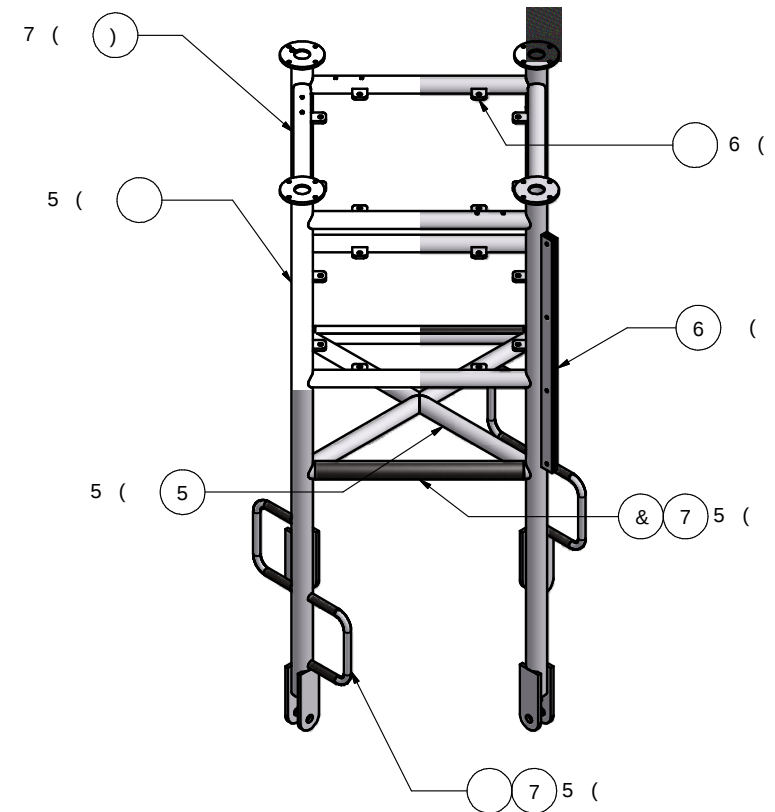
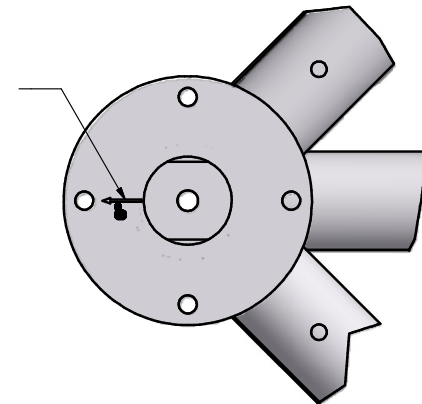
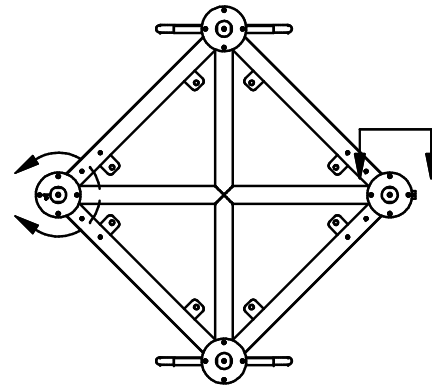


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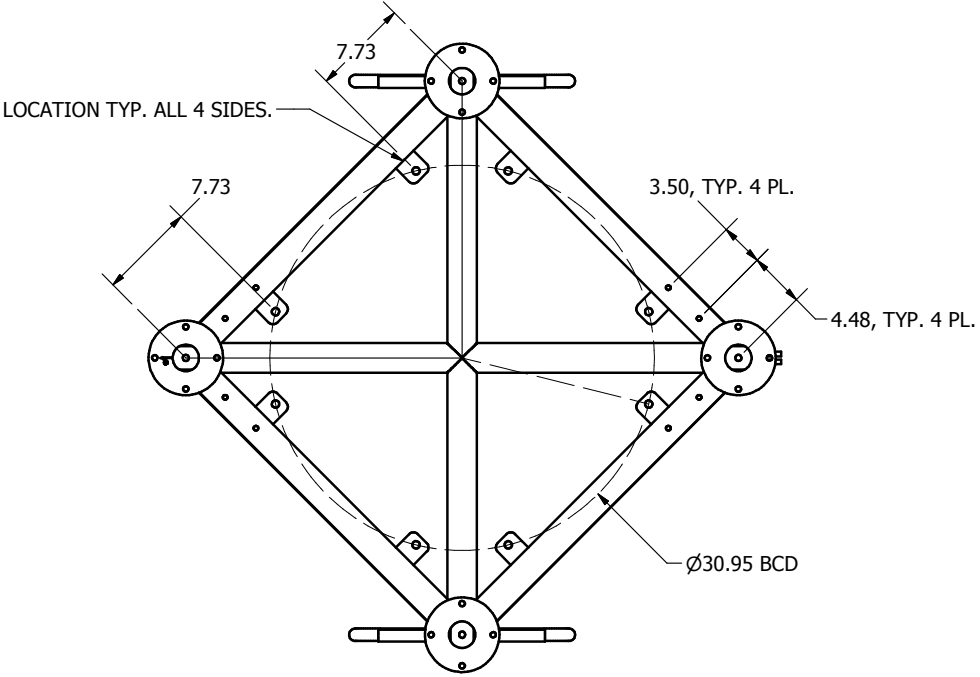
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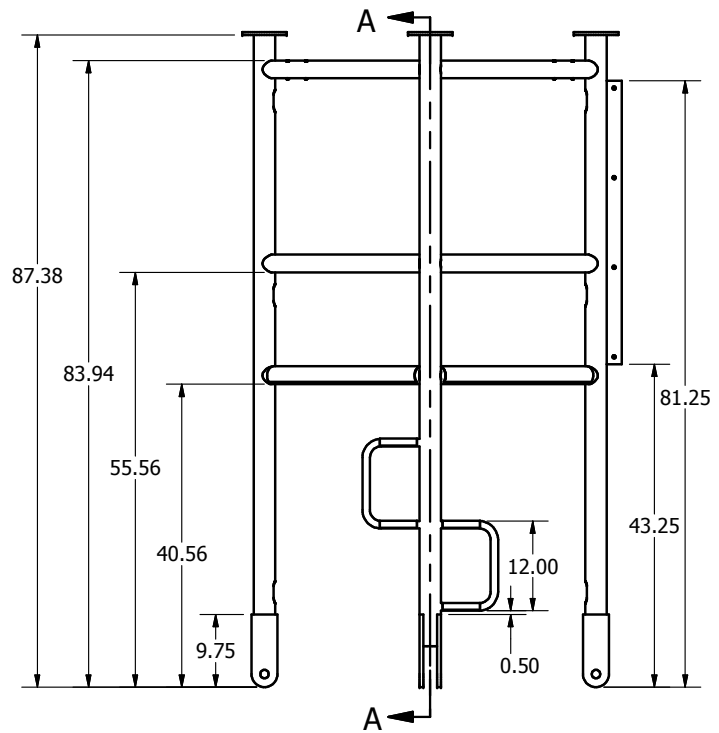
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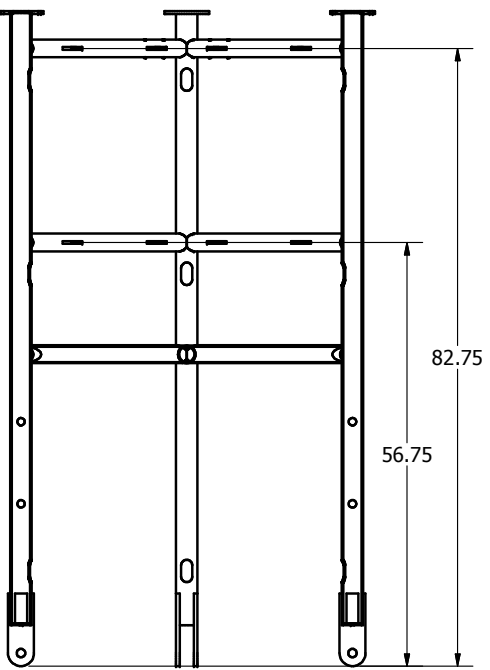
A



FABRICATION TOP VIEW
SHELF BRACKET LATERAL LOCATION FOR UPPER & LOWER SHELVES
PERSONNEL SUPPORT HOLES FOR UPPER SHELF ONLY.



FABRICATION SIDE VIEW (270 DEGREES)
CROSS MEMBERS & FIN BRACKET LOCATION



SECTION A-A
SHELF BRACKET HEIGHT LOCATION

SECURE TABS WITH SHELF
FIXTURE BEFORE WELDING
ALL AROUND AS NEEDED.
TYP. 16 PL.

WELD ALL AROUND
AS NEEDED.

WELD ALL AROUND
AS NEEDED. TYP. 8 PL.
SEE NOTE 2.

WELD ALL AROUND
AS NEEDED. TYP. 16 PL.

WELD ALL AROUND
AS NEEDED. TYP. 2 PL.

WELD ALL AROUND
AS NEEDED. TYP. 4 PL.

FABRICATION ISOMETRIC VIEW
WELDING DETAIL

D

C

B

A

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX +/- .05 ANGULAR +/- .5 XXX +/- .010 DO NOT SCALE DRAWING	DRAWN chuckc	10/15/2007	NATIONAL DATA BUOY CENTER John C. Stennis Space Center Stennis Space Center, Mississippi, 39529	
	CHECKED LAST UPDATE (DCJ)	5/29/2009		
	QA		TOWER FRAME WELDMENT	
	MFG			
	APPROVED		SIZE C	DWG NO 02.3F01202
			SCALE	REV
				SHEET 2 OF 2