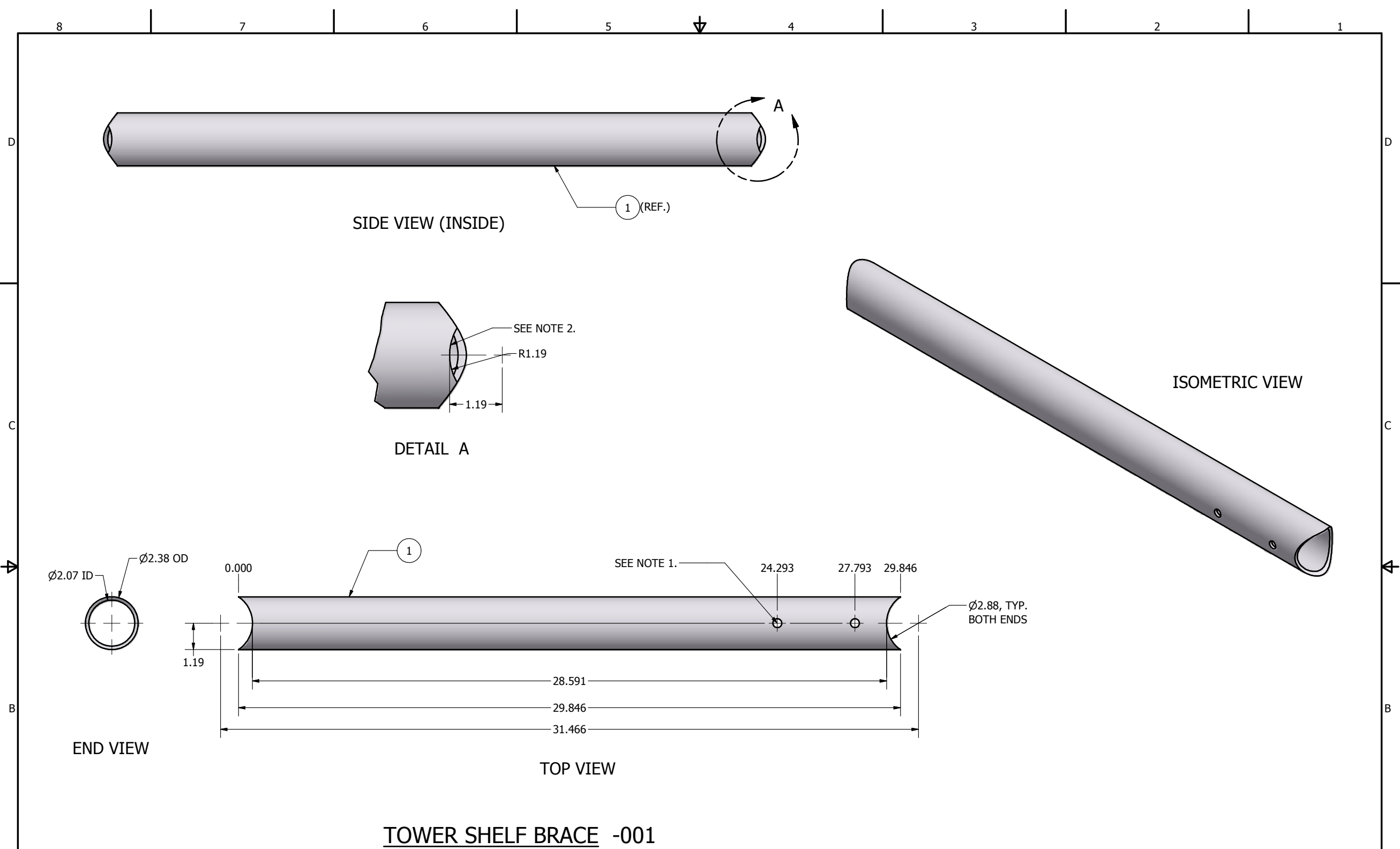




NOTES:

1. TWO 0.25-20 CLEARANCE HOLE LOCATIONS FOR PERSONNEL SUPPORT MOUNTING SHOWN FOR REFERENCE ONLY. HOLES TO BE SPOT DRILLED DURING SUPPORT INSTALLATION.

2. SMALL RADIUS CUT ON INSIDE OF BRACE MAY BE REQUIRED FOR FIT DURING TOWER FRAME WELDING. CREATE THIS CUT ONLY AS NECESSARY WHEN FITTING TOWER FRAME PARTS.

		1	1	-	2160		PIPE, METAL, SCH 40, 6061 ALUM, 2.00 X 31.47		
		ITEM	QTY	PART NUMBER		CONTROL #	DESCRIPTION		
		Parts List							
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS ANGULAR .XX +/- .05 +/- .5 .XXX +/- .010 DO NOT SCALE DRAWING		DRAWN chuckc		10/16/2007				NATIONAL DATA BUOY CENTER John C. Stennis Space Center Stennis Space Center, Mississippi,39529	
		CHECKED							
		LAST UPDATE (DCJ)		6/1/2009		TITLE			
		QA							
				MFG				TOWER SHELF BRACE	
		APPROVED							
						SIZE	DWG NO		REV
						C	02.3F01256		
						SCALE		SHEET 1 OF 1	