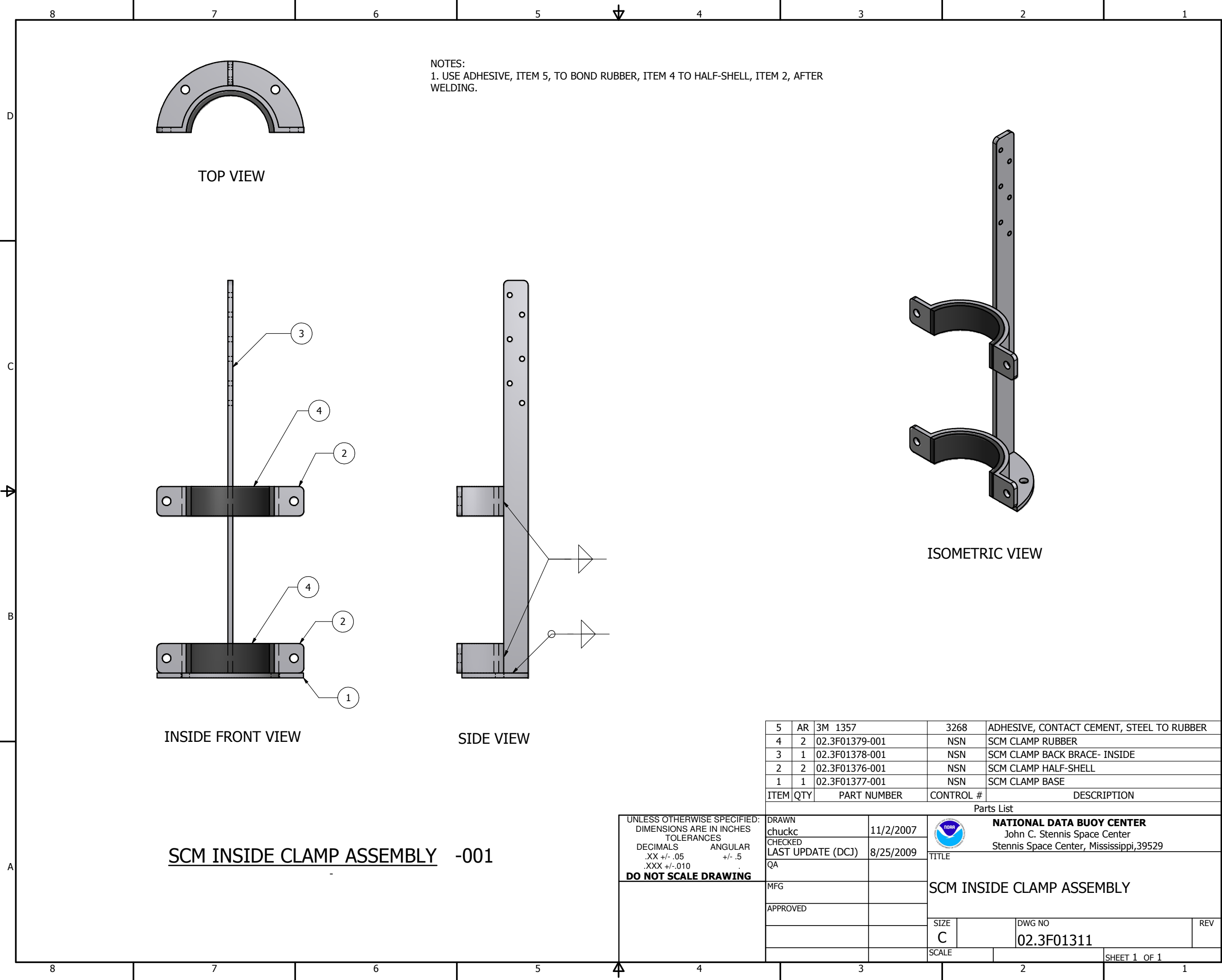
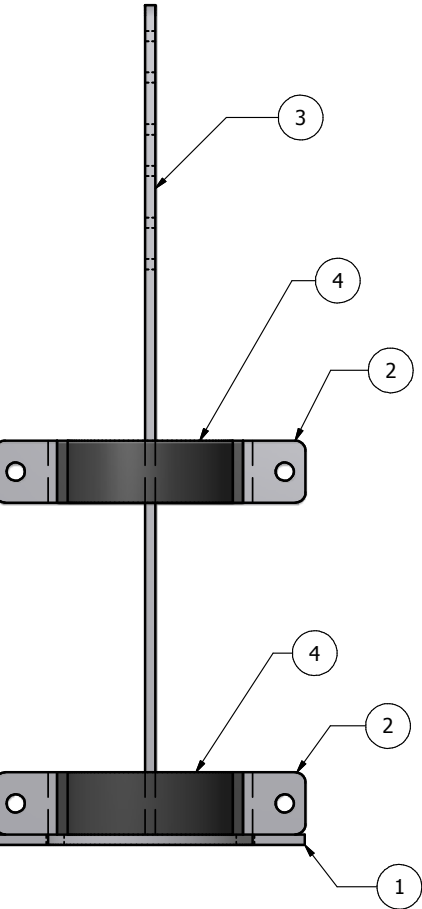


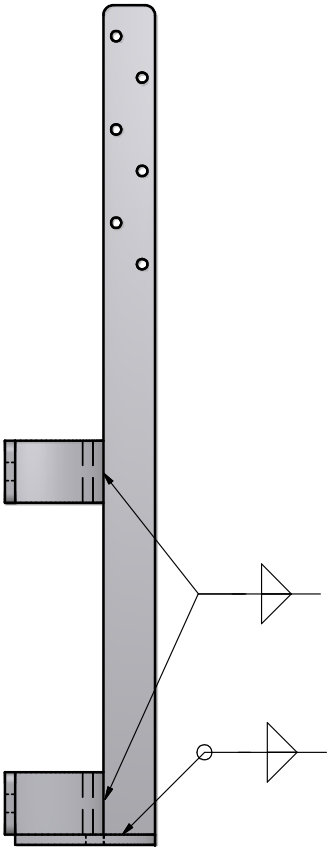


NOTES:
1. USE ADHESIVE, ITEM 5, TO BOND RUBBER, ITEM 4 TO HALF-SHELL, ITEM 2, AFTER WELDING.

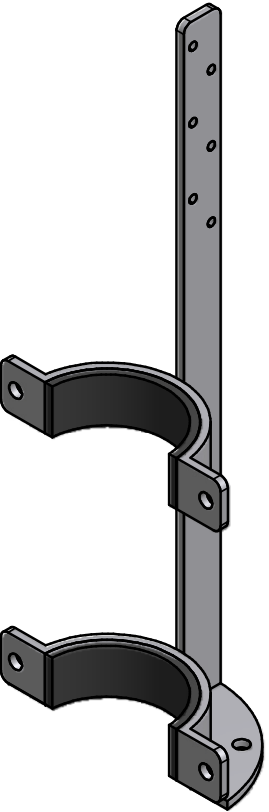
TOP VIEW



INSIDE FRONT VIEW



SIDE VIEW



ISOMETRIC VIEW

5	AR	3M 1357	3268	ADHESIVE, CONTACT CEMENT, STEEL TO RUBBER
4	2	02.3F01379-001	NSN	SCM CLAMP RUBBER
3	1	02.3F01378-001	NSN	SCM CLAMP BACK BRACE- INSIDE
2	2	02.3F01376-001	NSN	SCM CLAMP HALF-SHELL
1	1	02.3F01377-001	NSN	SCM CLAMP BASE
ITEM	QTY	PART NUMBER	CONTROL #	DESCRIPTION
Parts List				
DRAWN		11/2/2007	 NATIONAL DATA BUOY CENTER John C. Stennis Space Center Stennis Space Center, Mississippi, 39529	
chuckc				
CHECKED				
LAST UPDATE (DCJ)		8/25/2009	TITLE	
QA			SCM INSIDE CLAMP ASSEMBLY	
MFG				
APPROVED				
			SIZE	DWG NO
			C	02.3F01311
			SCALE	SHEET 1 OF 1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES
DECIMALS .XX +/- .05
ANGULAR +/- .5
XXX +/- .010
DO NOT SCALE DRAWING

SCM INSIDE CLAMP ASSEMBLY -001