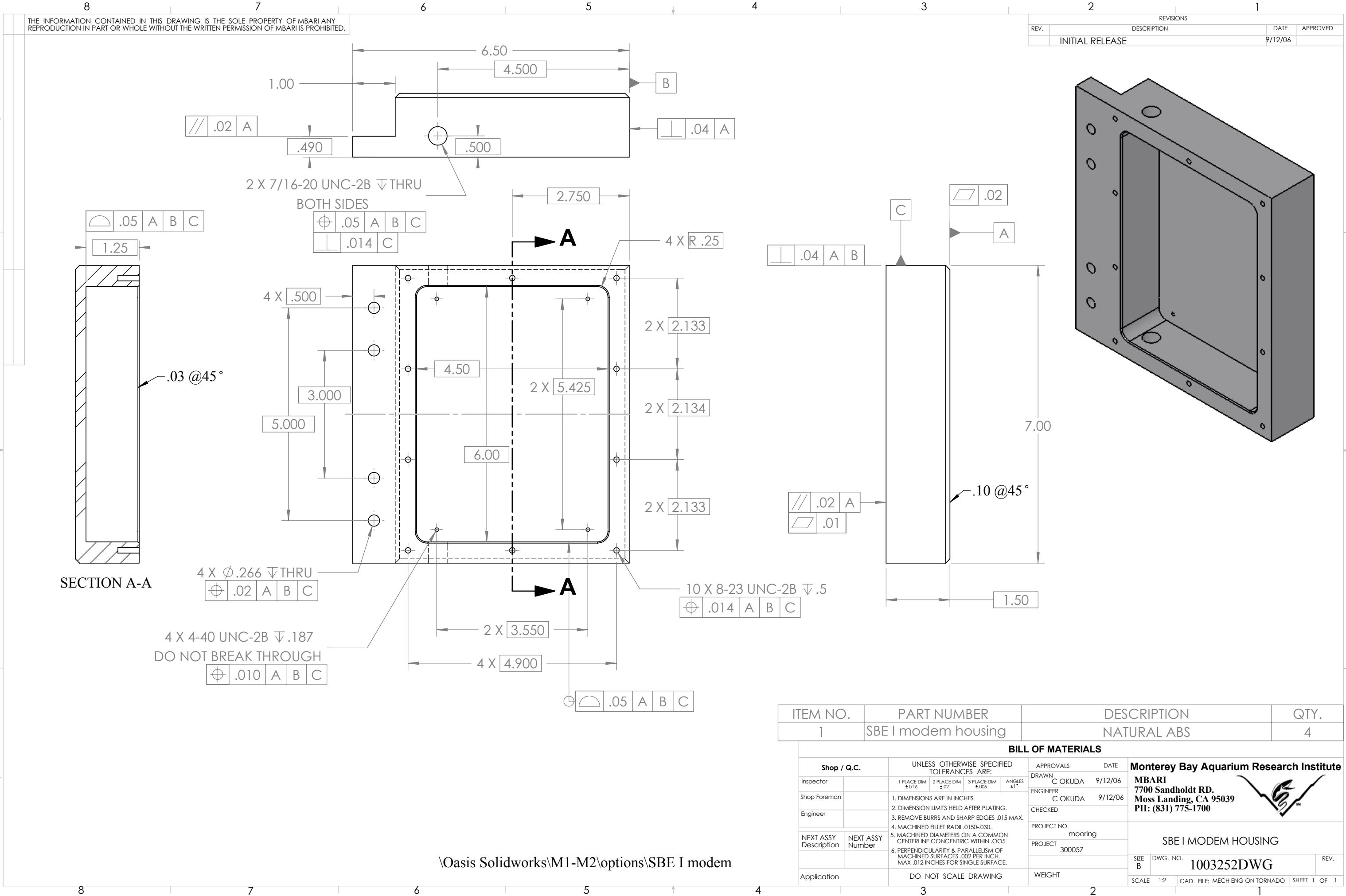




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	9/12/06	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	SBE I modem housing	NATURAL ABS	4

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
Inspector		1 PLACE DIM ±1/16	DRAWN C OKUDA 9/12/06
Shop Foreman		2 PLACE DIM ±.02	ENGINEER C OKUDA 9/12/06
Engineer		3 PLACE DIM ±.005	CHECKED
NEXT ASSY Description	NEXT ASSY Number	ANGLES ±1°	PROJECT NO. mooring
		1. DIMENSIONS ARE IN INCHES	PROJECT 300057
		2. DIMENSION LIMITS HELD AFTER PLATING.	WEIGHT
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	
		4. MACHINED FILLET RADII .0150-.030.	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
Application	DO NOT SCALE DRAWING		

Monterey Bay Aquarium Research Institute	
MBARI	
7700 Sandholdt RD.	
Moss Landing, CA 95039	
PH: (831) 775-1700	
SBE I MODEM HOUSING	
SIZE B	DWG. NO. 1003252DWG
SCALE 1:2	CAD FILE: MECH ENG ON TORNADO
SHEET 1	OF 1