



BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA 3/23/2016	MBARI			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA 3/23/2016	7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
Engineer						CHECKED		PROJECT NO. 300057		VIPER RADIO ASSEMBLY 2	
NEXT ASSY Description	NEXT ASSY Number					PROJECT MOORING MAINT					
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 100221124DWG	REV.	
								SCALE 1:24	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	