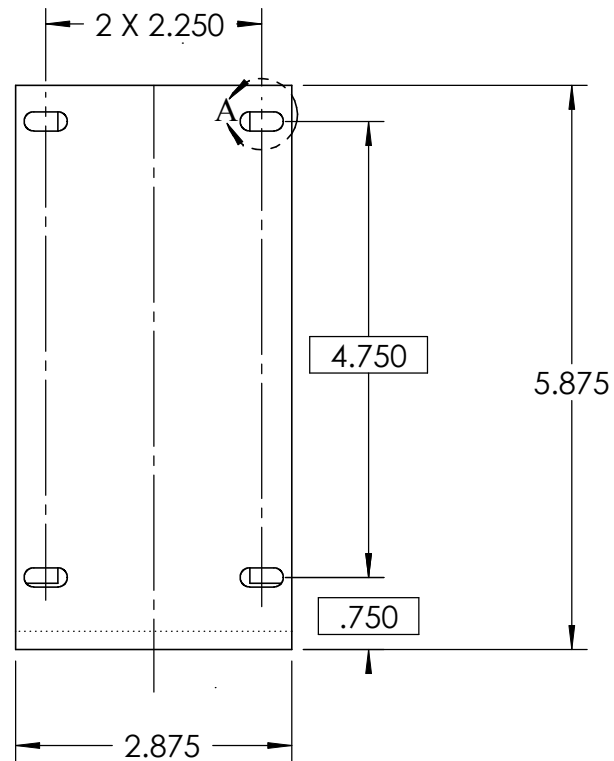
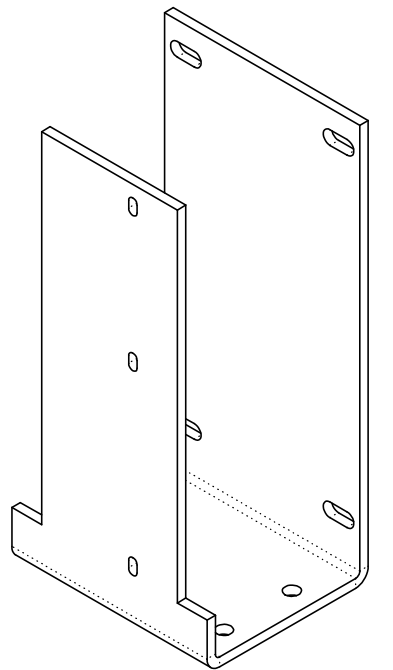
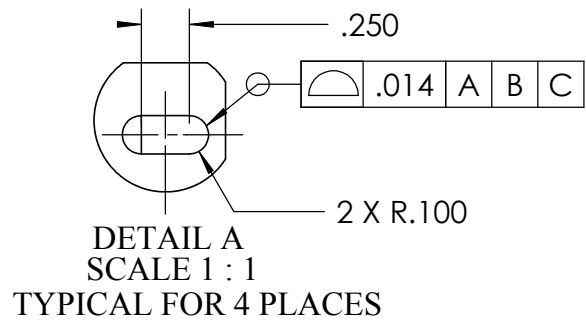


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	8/26/2010	



ANODIZE PER MIL-8625F TYPE III CLASS-1

2 EACH 5052 AL

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN C OKUDA	8/26/10	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER C OKUDA	8/26/10		
Engineer						CHECKED			
						PROJECT NO. 300057			
NEXT ASSY Description	NEXT ASSY Number	DO NOT SCALE DRAWING				PROJECT MOORINGS	VIPER MOUNT		
Application						WEIGHT	SIZE B DWG. NO. 10020601DWG REV. -		
							SCALE 1:2 CAD FILE: MECH ENG ON TORNADO SHEET 1 - 1		