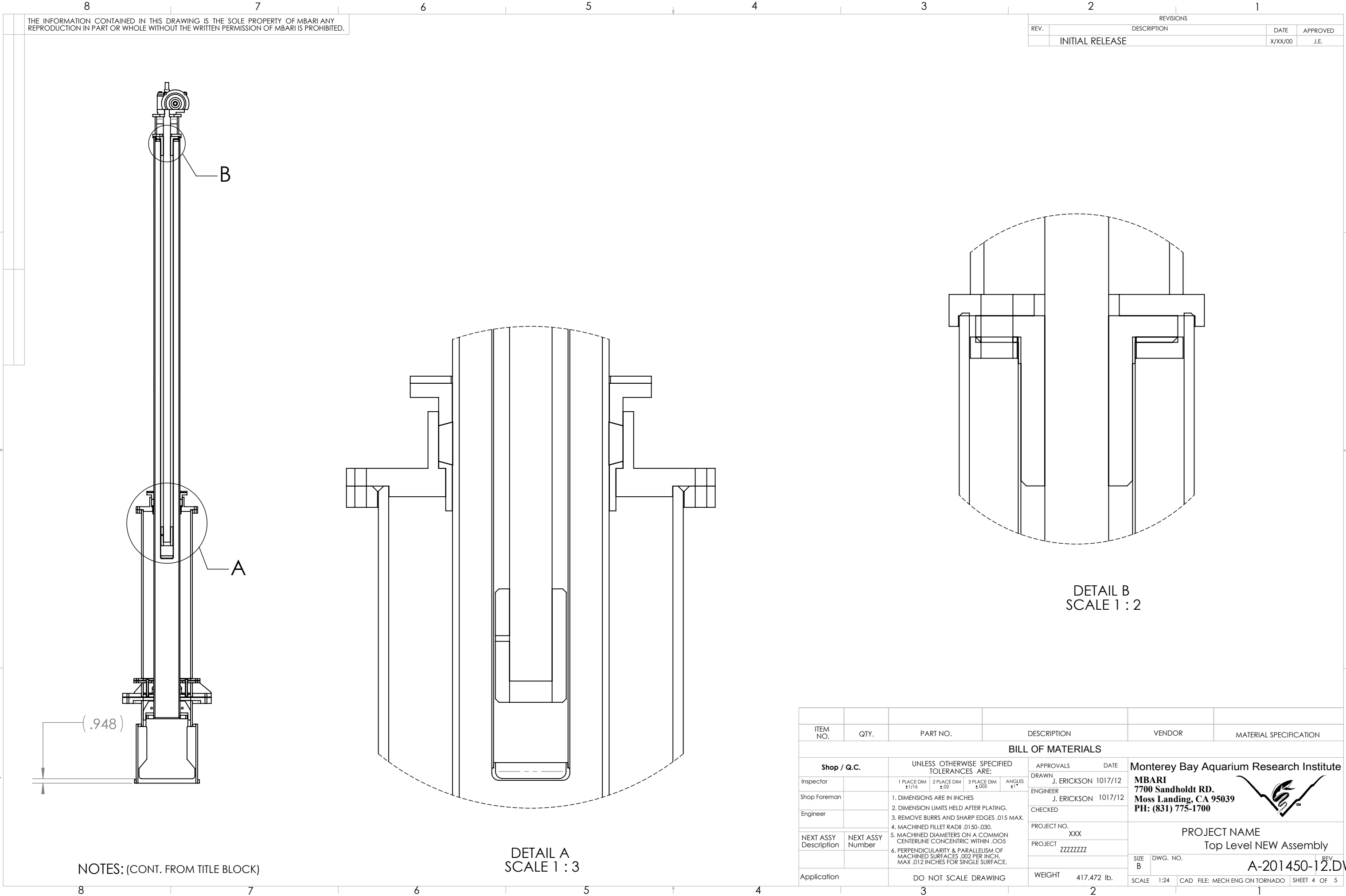
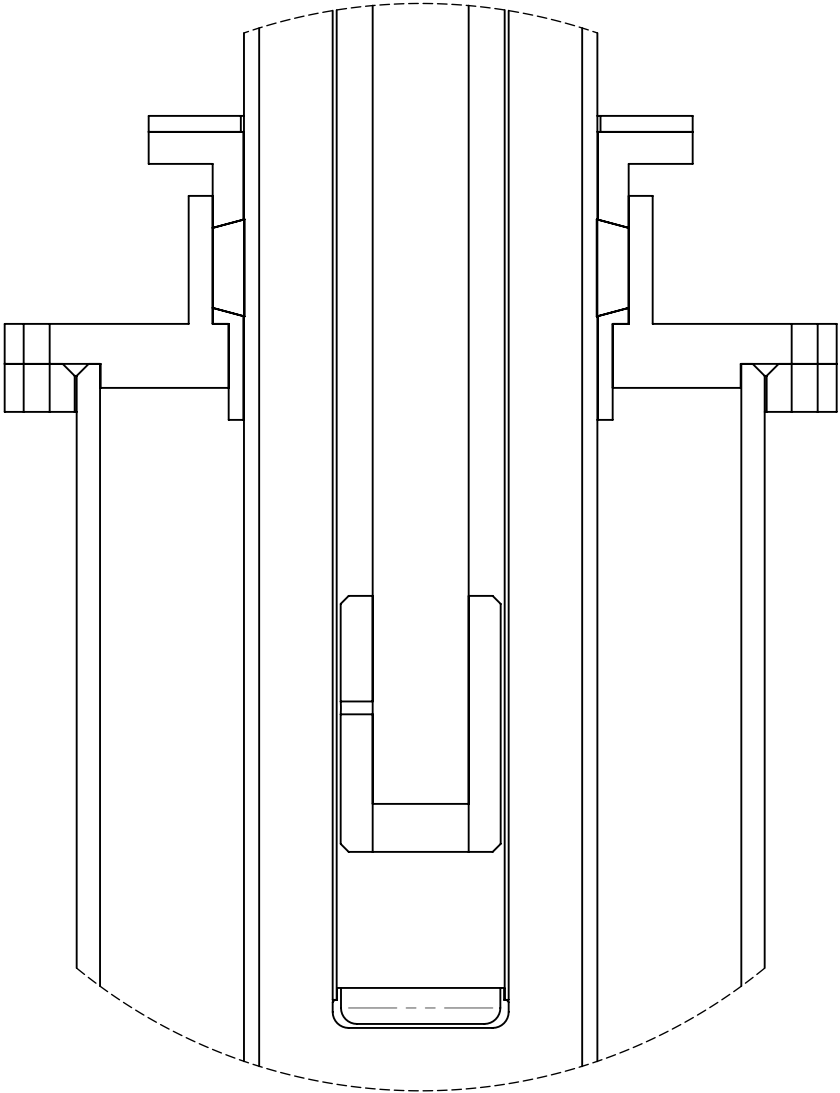


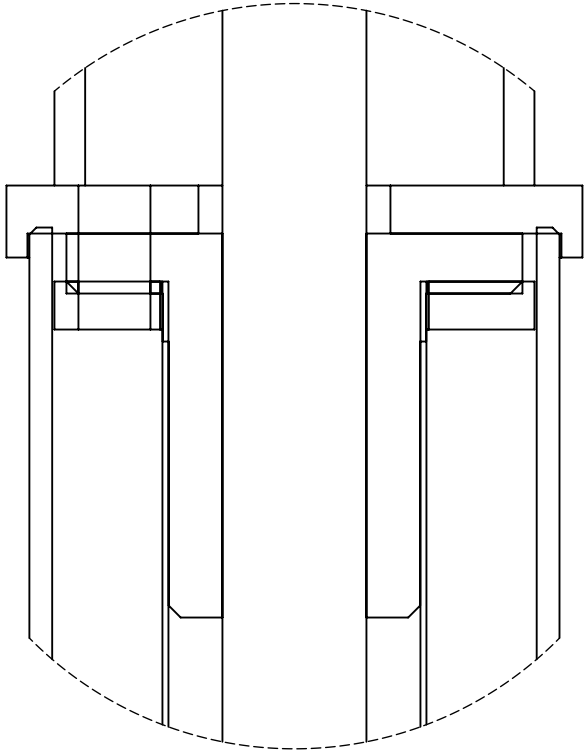


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



DETAIL A
SCALE 1 : 3



DETAIL B
SCALE 1 : 2

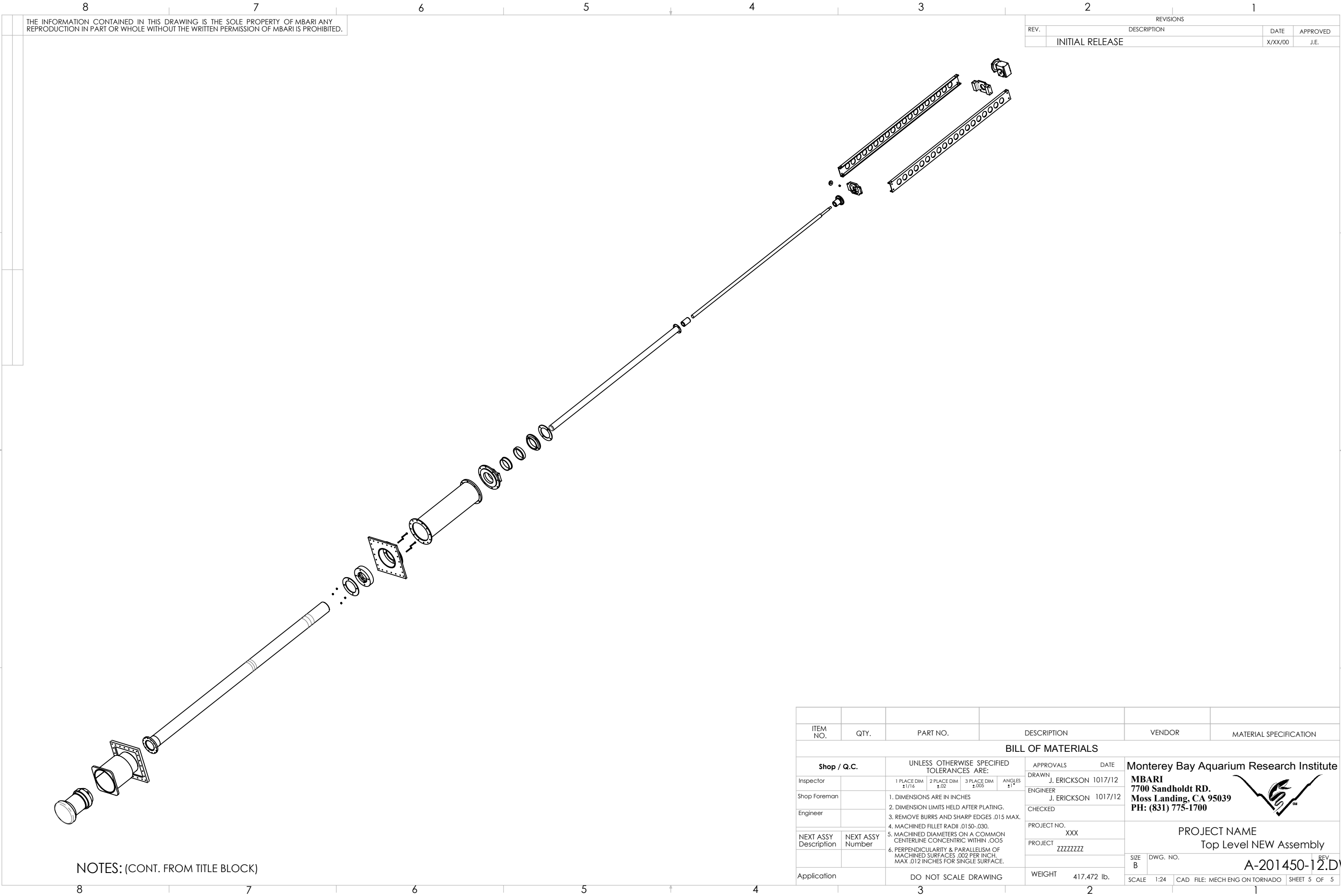
NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 1017/12	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 1017/12	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. XXX	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT ZZZZZZZZ	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 417.472 lb.	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. A-201450-12.DWG	
				SCALE 1:24 CAD FILE: MECH ENG ON TORNADO SHEET 4 OF 5	

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7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



PROJECT NAME
Top Level NEW Assembly



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			
Engineer					
NEXT ASSY Description	NEXT ASSY Number				
Application		DO NOT SCALE DRAWING		WEIGHT	417.472 lb.
				PROJECT NO.	XXX
				PROJECT	ZZZZZZZZ
				CHECKED	
				ENGINEER	J. ERICKSON 1017/12
				DRAWN	J. ERICKSON 1017/12
				Monterey Bay Aquarium Research Institute	
				MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
					
				PROJECT NAME Top Level NEW Assembly	
				SIZE B	DWG. NO. A-201450-12.D
				SCALE 1:24	CAD FILE: MECH ENG ON TORNADO SHEET 5 OF 5

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Moss Landing, CA 95039
PH: (831) 775-1700



PROJECT NAME
Top Level NEW Assembly

A-201450-12.DWG

SIZE	DWG. NO.	REV
B	A-201450-12	DWG
SCALE 1:24	CAD FILE: MECH ENG ON TORNADO	SHEET 5 OF 5