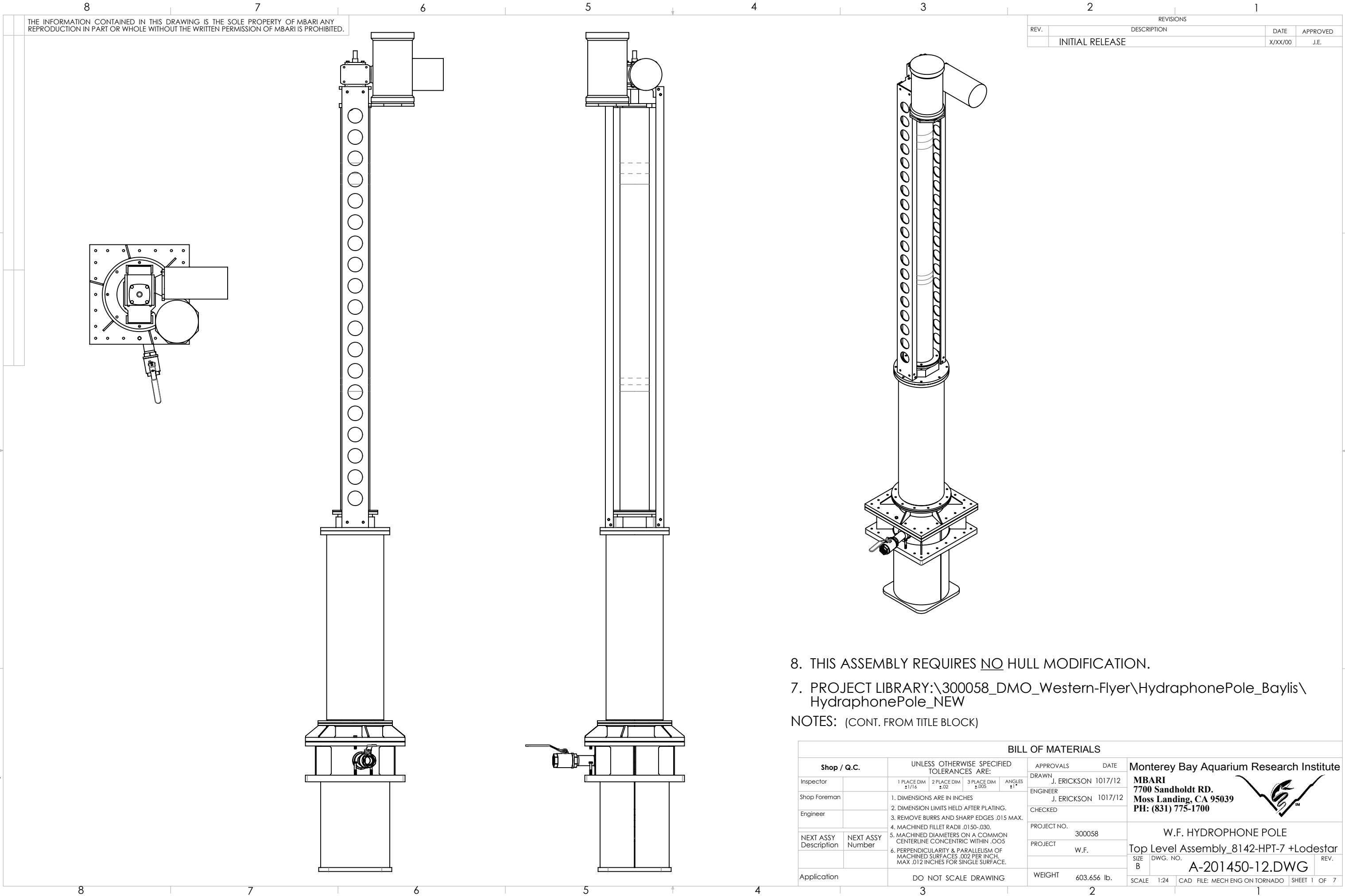


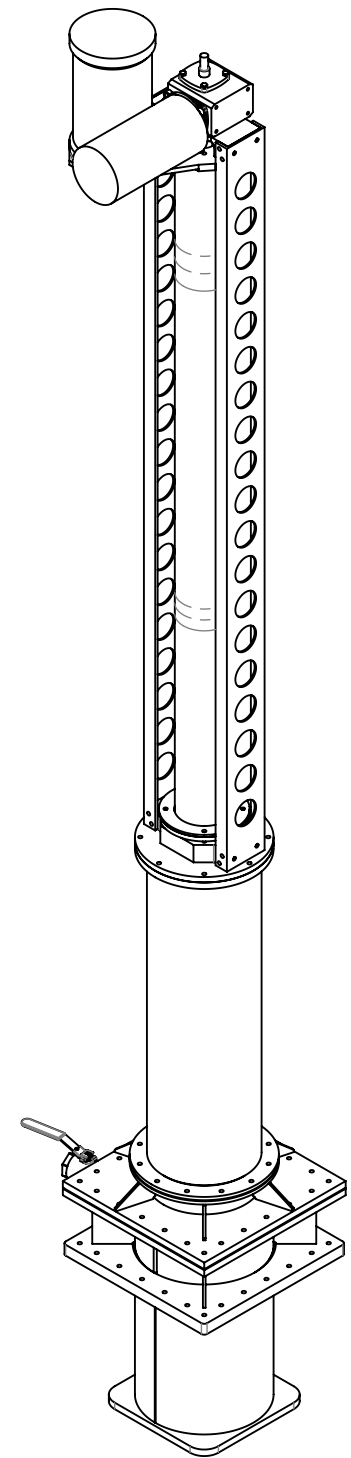
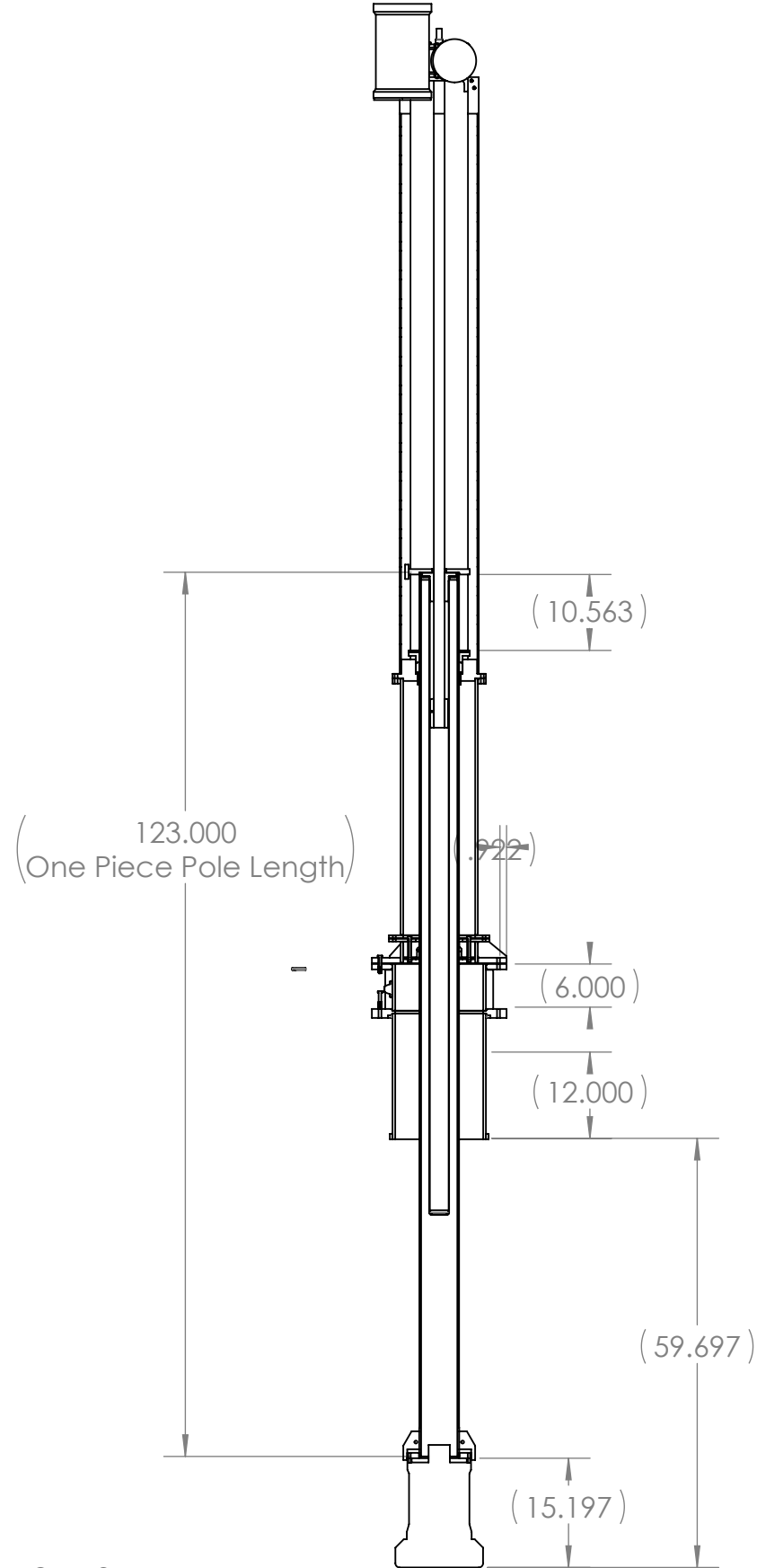
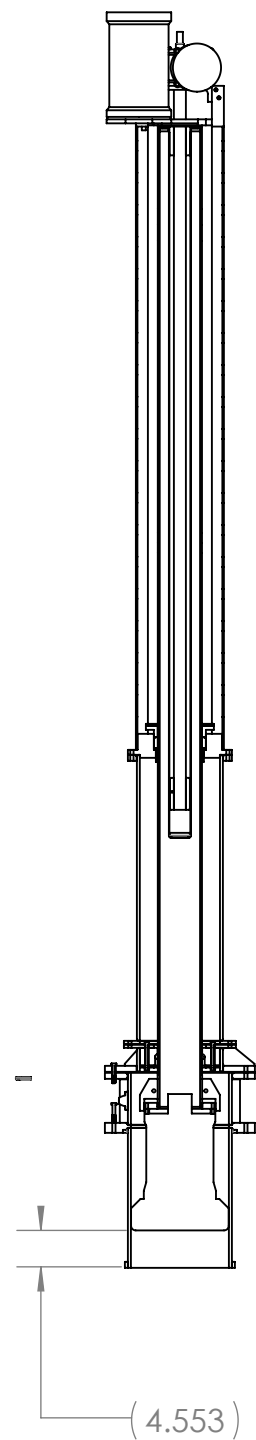


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REVISIONS

INITIAL RELEASE

X/XX/01	
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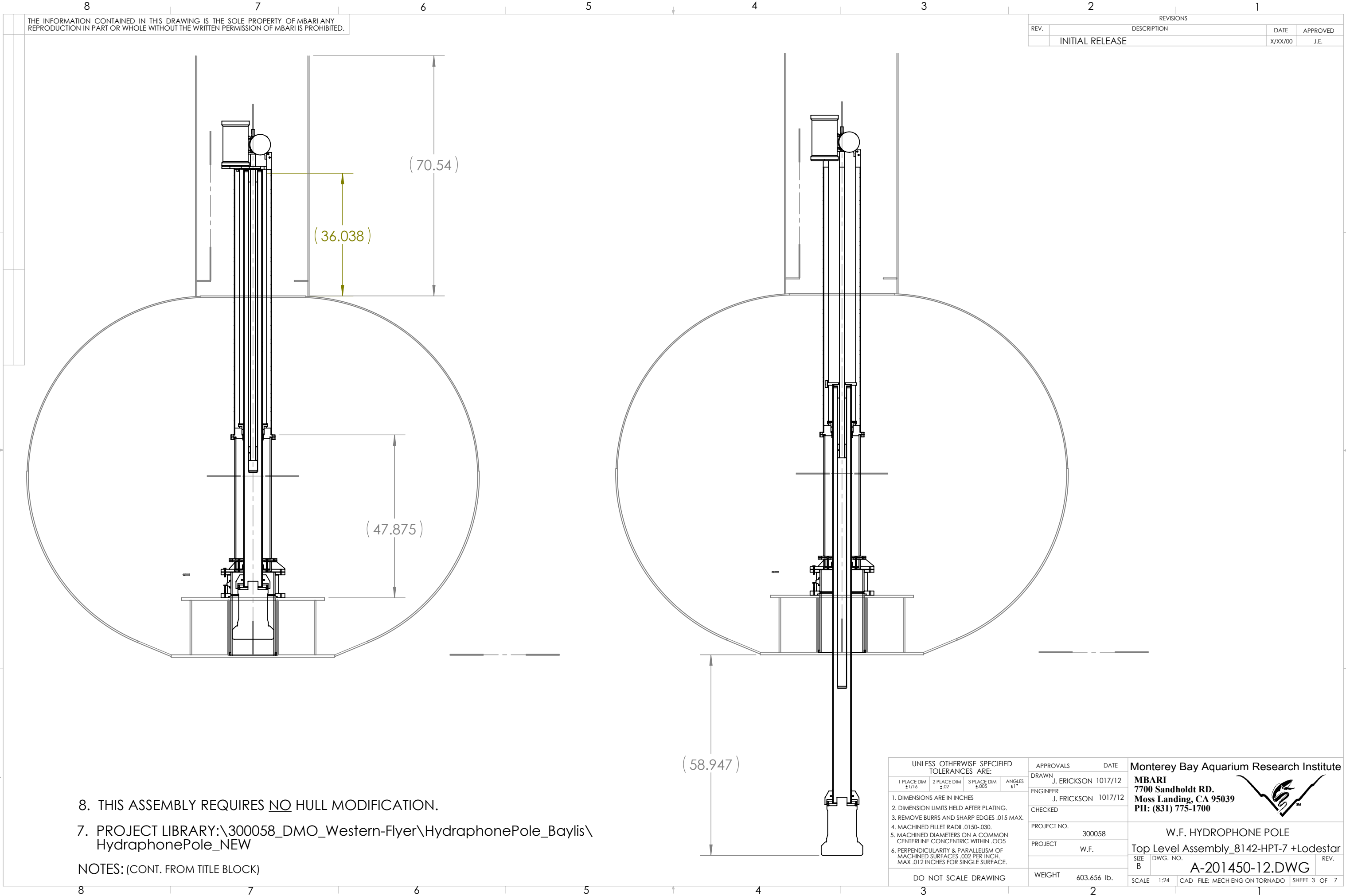


8. THIS ASSEMBLY REQUIRES NO HULL MODIFICATION.

7. PROJECT LIBRARY:\300058_DMO_Western-Flyer\HydraphonePole_Baylis\HydraphonePole_NEW

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±.1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.			
Engineer		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.			
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO.		300058	
		PROJECT		W.F.	
Application		DO NOT SCALE DRAWING		WEIGHT 603.656 SCALE 1:24 CAD FILE: MECH ENG ON TORNADO SHEET 2 OF 7	



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

8. THIS ASSEMBLY REQUIRES NO HULL MODIFICATION.
7. PROJECT LIBRARY:\300058_DMO_Western-Flyer\HydraphonePole_Baylis\HydraphonePole_NEW
- NOTES: (CONT. FROM TITLE BLOCK)

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON	1017/12	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON	1017/12			
DO NOT SCALE DRAWING				CHECKED		W.F. HYDROPHONE POLE		
				PROJECT NO.	300058			
				PROJECT	W.F.	Top Level Assembly_8142-HPT-7 +Lodestar		
				WEIGHT	603.656 lb.	SIZE B	DWG. NO. A-201450-12.DWG	REV.
				SCALE 1:24 CAD FILE: MECH ENG ON TORNADO SHEET 3 OF 7				

