

REVISIONS					
ZONE	REV.	DESCRIPTION	EN #	DATE	DRAWN BY
	--	CUSTOMER APPROVAL	--	01/31/2013	GZ
	P1	WAS 1.000/.998; REVISED KEYWAY DIM's	--	2/5/2013	GZ

FOR CUSTOMER
APPROVAL

NOT RELEASED FOR
MANUFACTURE

SIGN Jon Erickson
DATE 2/06/13

97.25±.06

.001 A

7.25

5.750

.25

1.00

2X R

32

.06 X 45°

.750-16 UNF-2A

Ø .7485 MAJOR
Ø .7391

Ø .7079 PITCH
Ø .7029

Ø .6740 MINOR (MAX.)
Ø .005 A

Ø 1.0000
Ø .9985

.005 A
Z

R.03

P1

.891
.876

P1

.252
.250
Ø .005 Z

SECTION A-A
SCALE 2 : 1

.01 X 45° MAX

R.030

30°±2°

Ø .659
U-CUT

DETAIL B
SCALE 4 : 1

- NOTES:
- MATERIAL: 1-1/2-4 RH S/S
 - REMOVE ALL BURRS AND SHARP EDGES .010 MAX
 - REF. PART NO.: 154-RS/XX/00/97.25/00000/M
M = MACHINE PER CUSTOMER PRINT

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOL. ON ANGLE ±1°
1 PL ± .030 2 PL ± .015
3 PL ± .005 FINISH: 125
INTERPRET DIM AND TOL PER
ASME Y14.5M - 1994



DR BY: GZ DATE: 01/31/13
CHKD BY: - DATE: -
APPROVED BY: - DATE: -
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NOOK INDUSTRIES, INC.
4950 EAST 49TH STREET
CLEVELAND, OHIO 44125-1016
USA

TITLE: ACME SCREW
1-1/2"-4 RH S/S
SIZE: C CAGE CODE: 57855 DWG. NO.: AS-192729-1 REV: P1
SCALE: 1:1 SHEET 1 OF 1