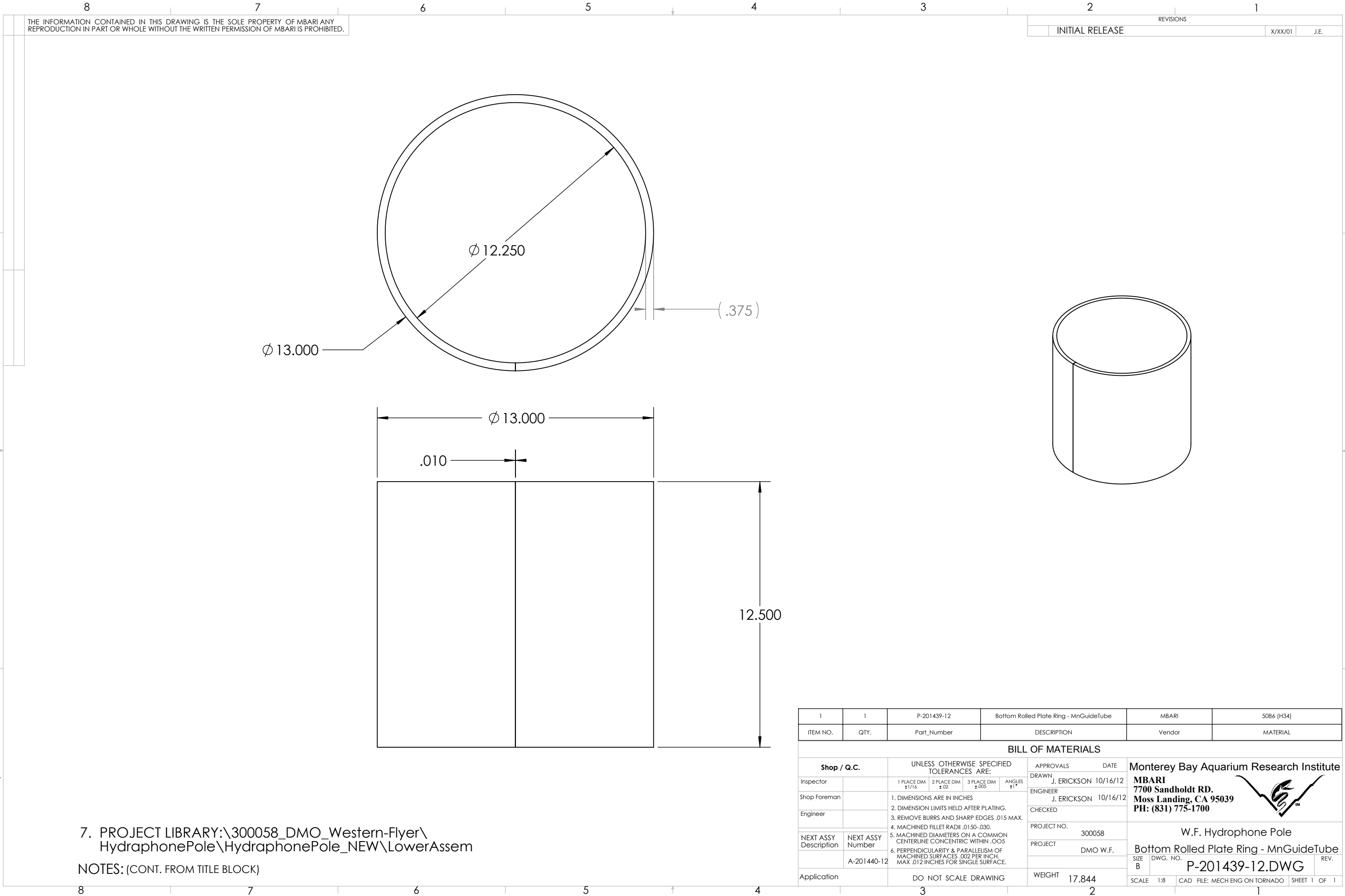




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

7. PROJECT LIBRARY:\300058_DMO_Western-Flyer\HydraphonePole\HydraphonePole_NEW\LowerAssem

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201439-12	Bottom Rolled Plate Ring - MnGuideTube	MBARI	5086 (H34)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN J. ERICKSON	10/16/12
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER J. ERICKSON	10/16/12
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO.	300058
	A-201440-12			PROJECT	DMO W.F.
Application		DO NOT SCALE DRAWING		WEIGHT	17.844
				SIZE B	DWG. NO. P-201439-12.DWG
				SCALE 1:8	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

Monterey Bay Aquarium Research Institute

MBARI

7700 Sandholdt RD.

Moss Landing, CA 95039

PH: (831) 775-1700



Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



W.F. Hydrophone Pole
Bottom Rolled Plate Ring - MnGuideTube