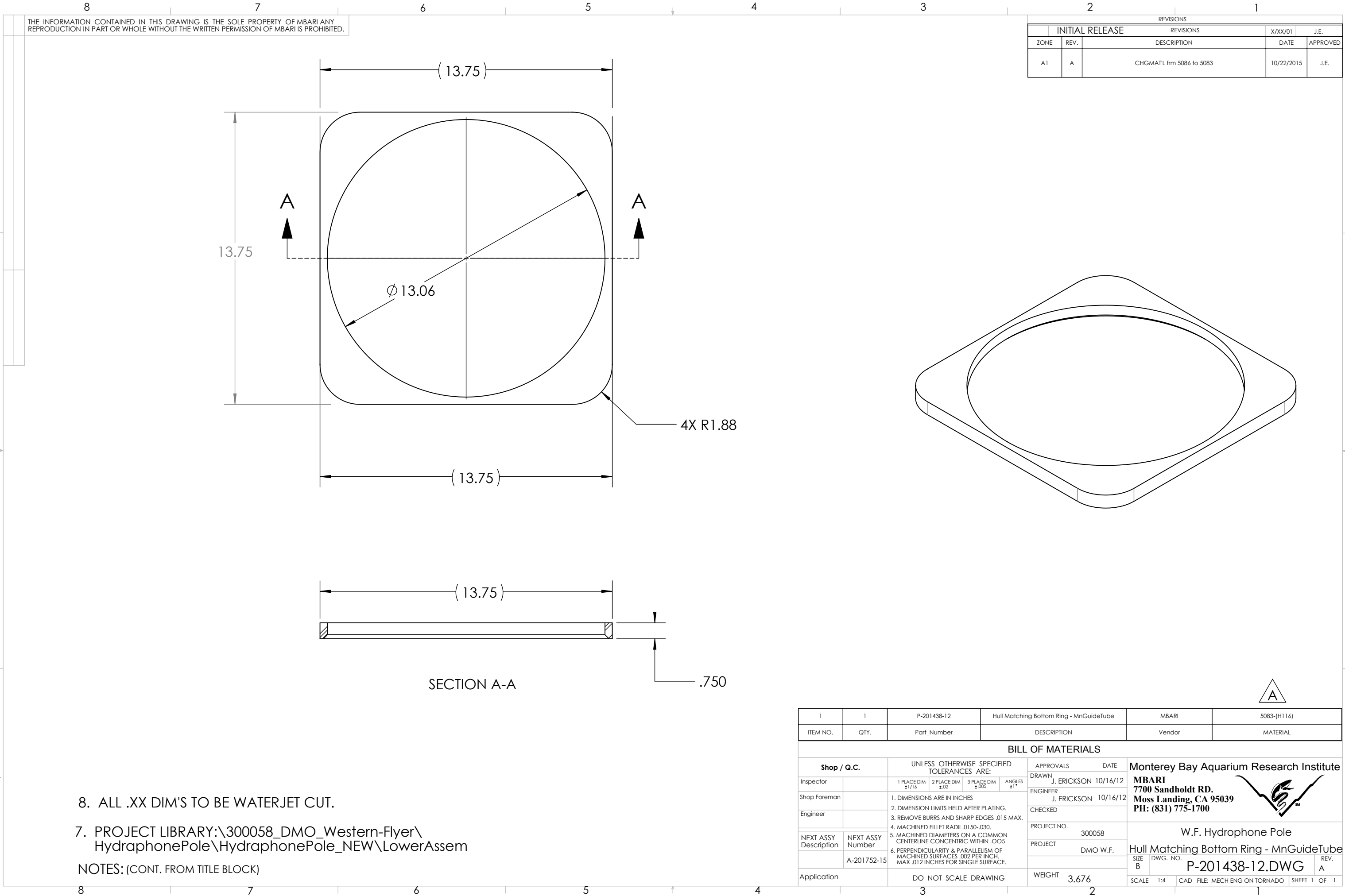




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REVISIONS				
INITIAL RELEASE		REVISIONS		
ZONE	REV.	DESCRIPTION	X/XX/01	J.E.
DATE	APPROVED			
A1	A	CHGMAT'L frm 5086 to 5083	10/22/2015	J.E.

8. ALL .XX DIM'S TO BE WATERJET CUT.

7. PROJECT LIBRARY:\300058_DMO_Western-Flyer\HydraphonePole\HydraphonePole_NEW\LowerAssem

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201438-12	Hull Matching Bottom Ring - MnGuideTube	MBARI	5083-(H116)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON	10/16/12
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON	10/16/12
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	300058
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	DMO W.F.
	A-201752-15	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT	3.676
Application		DO NOT SCALE DRAWING		SIZE B	DWG. NO. P-201438-12.DWG
				SCALE 1:4	CAD FILE: MECH ENG ON TORNADO
				SHEET 1 OF 1	

Monterey Bay Aquarium Research Institute
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W.F. Hydrophone Pole
Hull Matching Bottom Ring - MnGuideTube

REV. A