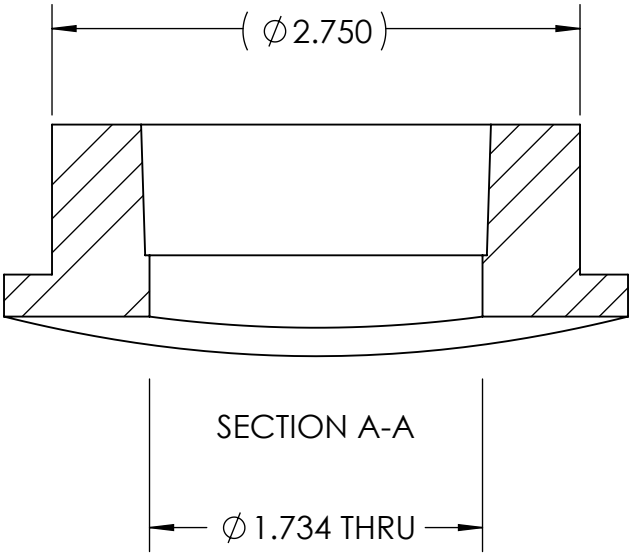
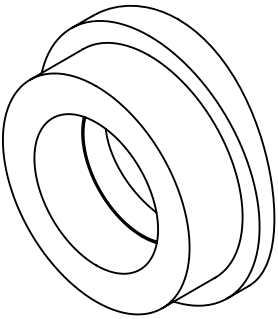
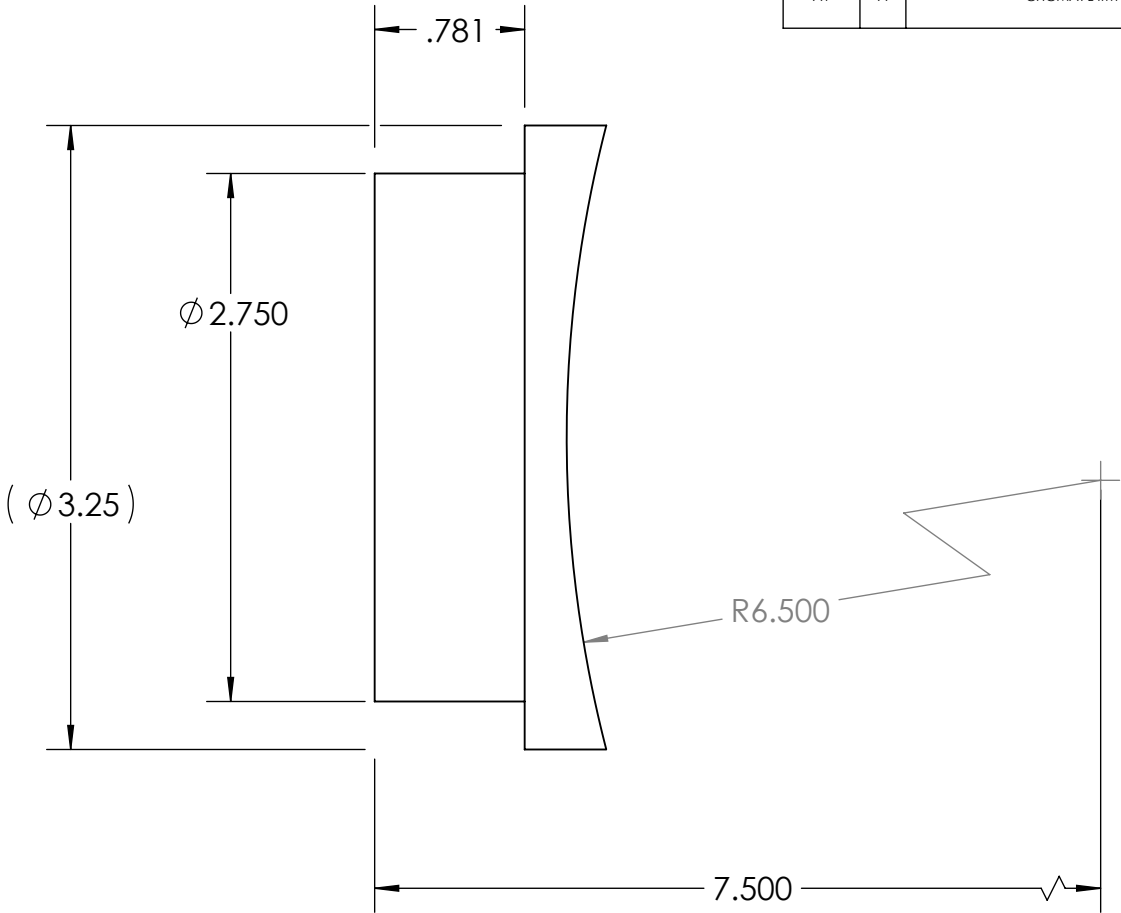
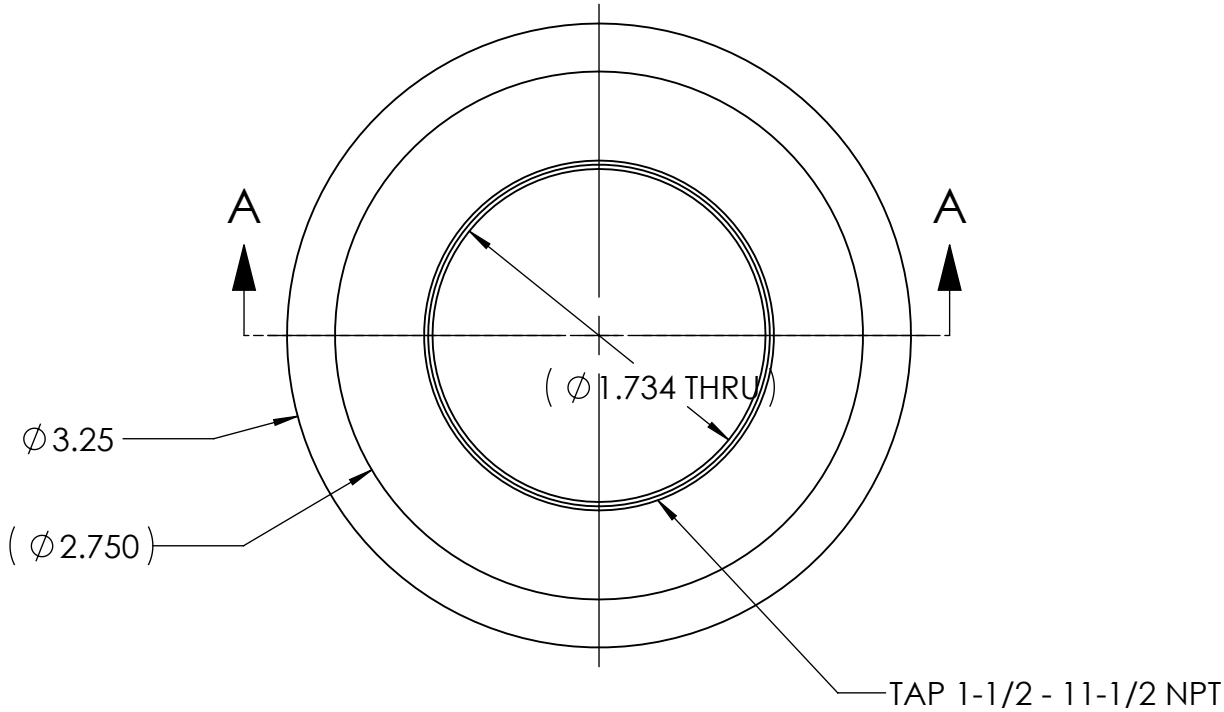


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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A1	A	CHGMAT'L frm 5086 to 5083	10/22/2015	J.E.



7. PROJECT LIBRARY:\300058_DMO_Western-Flyer\
HydraphonePole\HydraphonePole_NEW\LowerAssem
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201757-15	Valve Weldment Boss	MBARI	5083-(H114)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 300058	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT DMO W.F.	
	A-201752-15	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.418	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-201757-15.DWG	
				SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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Moss Landing, CA 95039
PH: (831) 775-1700



W.F. Hydrophone Pole
Valve Weldment Boss

REV. A