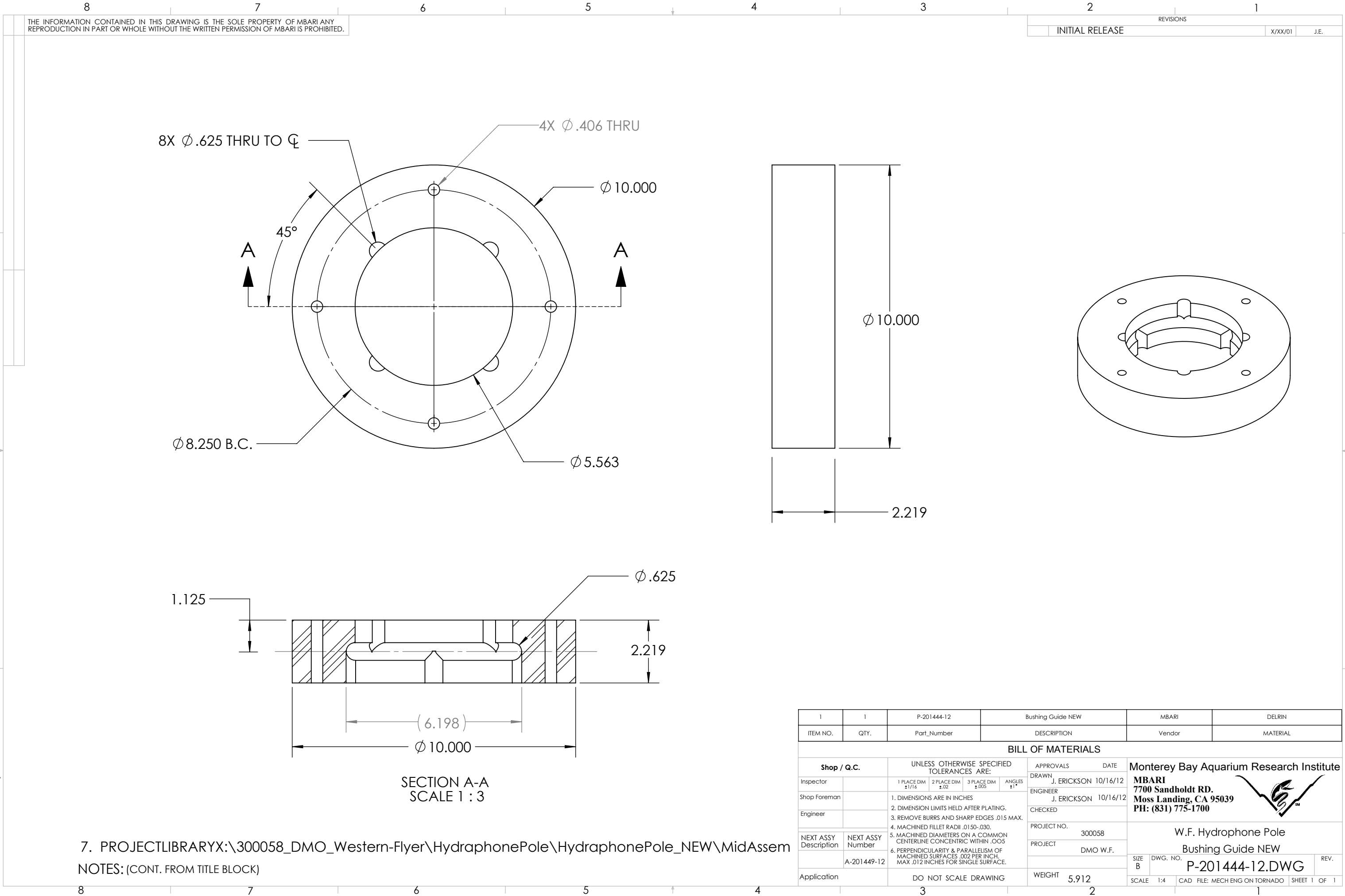




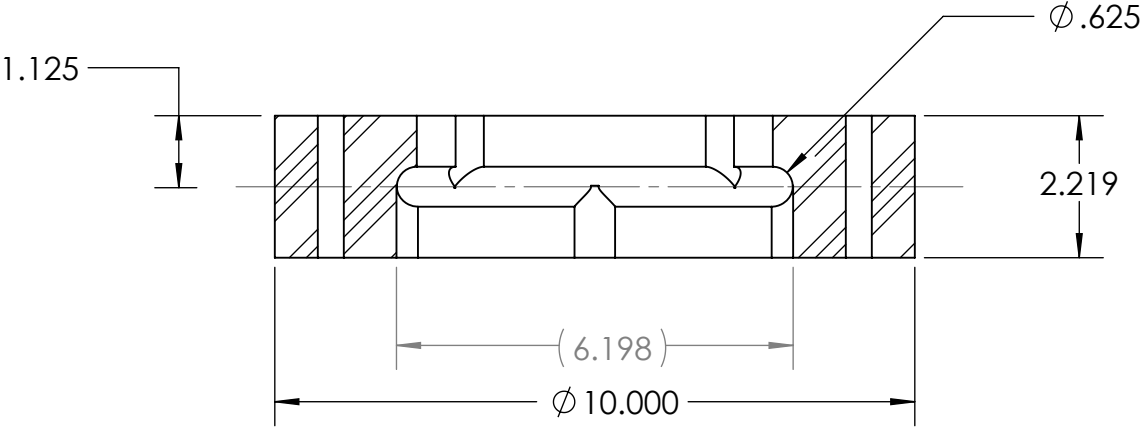
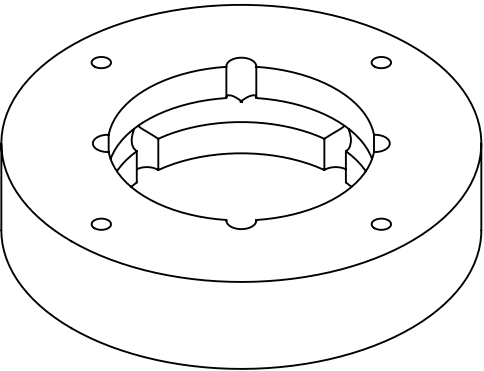
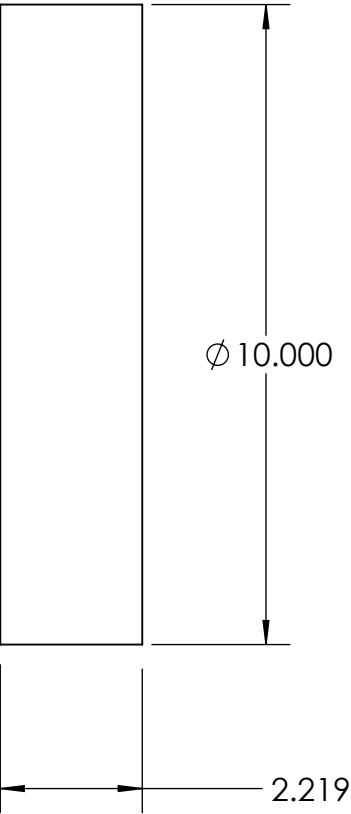
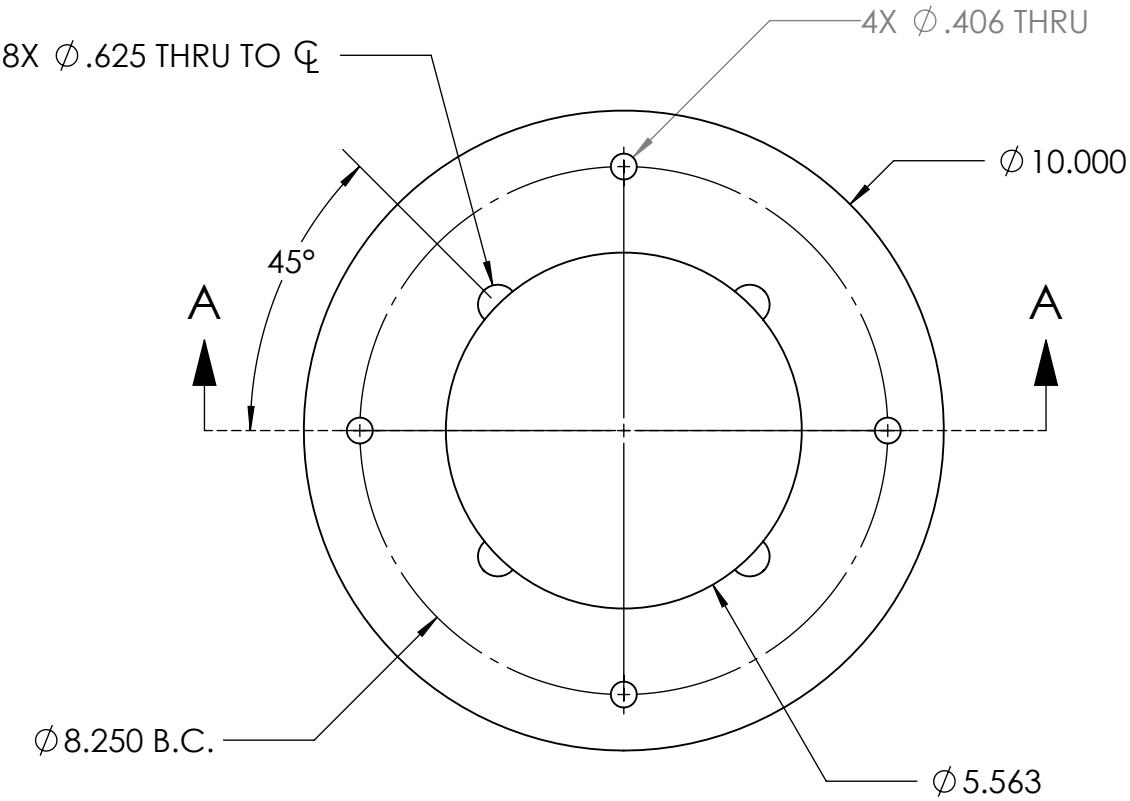
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REVISIONS

INITIAL RELEASE

X/XX/01

J.E.



SECTION A-A
SCALE 1 : 3

7. PROJECTLIBRARYX:\300058_DMO_Western-Flyer\HydraphonePole\HydraphonePole_NEW\MidAssem
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201444-12	Bushing Guide NEW	MBARI	DELRIN
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 10/16/12	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 10/16/12	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 300058	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT DMO W.F.	
	A-201449-12	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 5.912	
Application		DO NOT SCALE DRAWING		SIZE B	
				SCALE 1:4	CAD FILE: MECH ENG ON TORNADO
				SHEET 1 OF 1	REV.

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



W.F. Hydrophone Pole

Bushing Guide NEW

P-201444-12.DWG