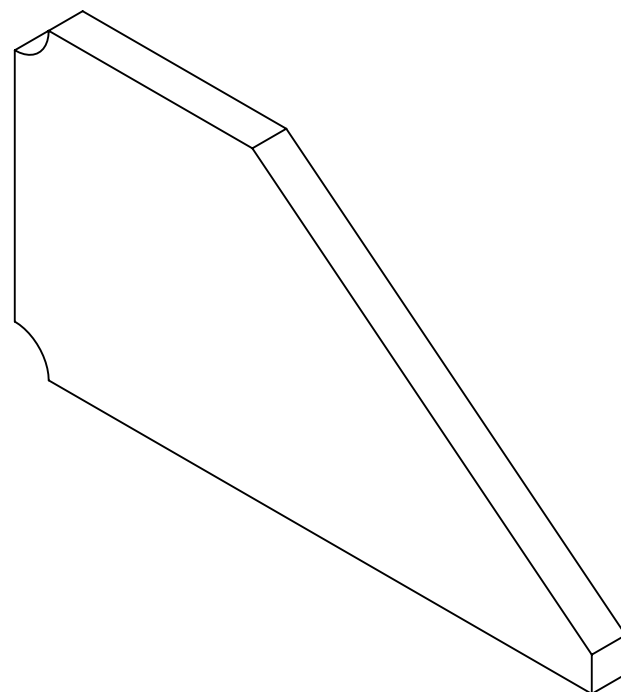




6 EA.

1	1	P-201447-12	Mid Gusset Plate	MBARI	Aluminum 6061-T6
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Engineer					
NEXT ASSY Description	NEXT ASSY Number				
	A-201449-12	PROJECT NO. 300058 PROJECT DMO W.F. WEIGHT 0.168			
Application		DO NOT SCALE DRAWING			

Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700					
W.F. Hydrophone Pole Mid Gusset Plate P-201447-12.DWG					
SIZE B	DWG. NO.	REV.			
SCALE 2:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1		

8. ALL .XX DIM'S TO BE WATERJET CUT.

7. PROJECTLIBRARYX:\300058_DMO_Western-Flyer\HydraphonePole\HydraphonePole_NEW\MidAssem

NOTES: (CONT. FROM TITLE BLOCK)