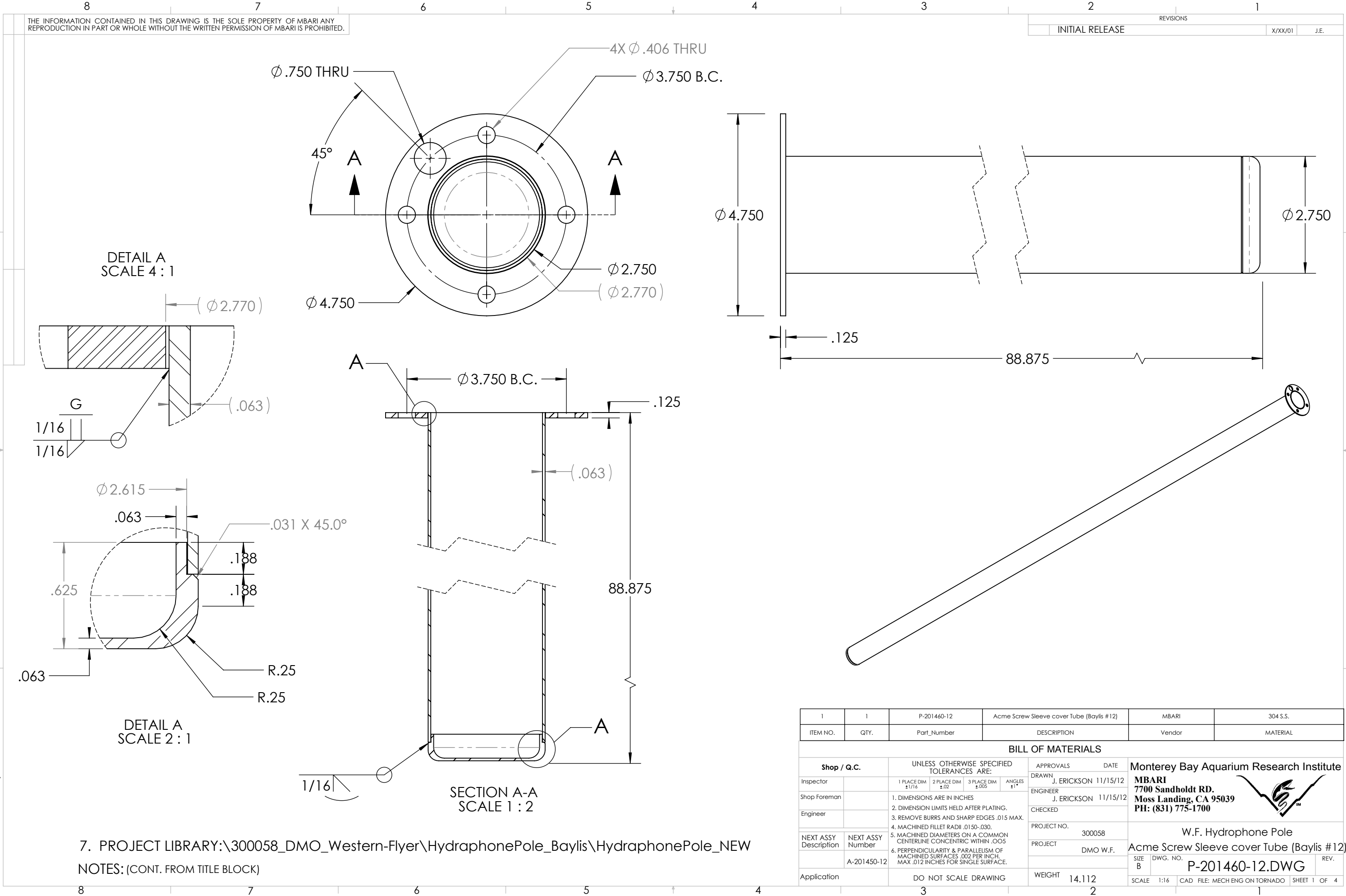




1	1	P-201460-12	Acme Screw Sleeve cover Tube (Baylis #12)	MBARI	304 S.S.
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 11/15/12	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 11/15/12	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 300058	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT DMO W.F.	
	A-201450-12	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 14.112	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-201460-12.DWG REV.	
				SCALE 1:16 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 4	

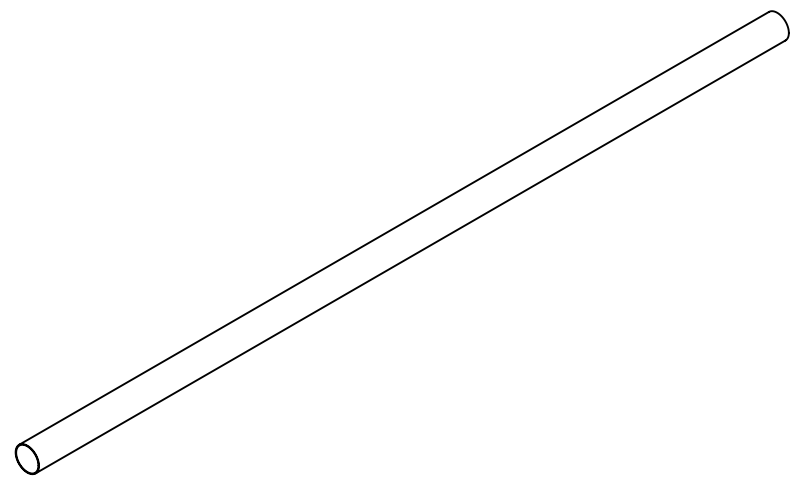
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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

W.F. Hydrophone Pole
Acme Screw Sleeve cover Tube (Baylis #12)

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



NOTES: (CONT. FROM TITLE BLOCK)

	1			TUBE		304 S.S.
ITEM NO.	QTY.	PART NO.		DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				
Engineer						
NEXT ASSY Description	NEXT ASSY Number					
A-201450-12		APPROVALS DATE				W.F. HYDROPHONE POLE Tube
Application		DO NOT SCALE DRAWING			WEIGHT	SIZE B DWG. NO. REV. P-201460-12.DWG
		SCALE 1:16			CAD FILE: MECH ENG ON TORNADO SHEET 2 OF 4	

