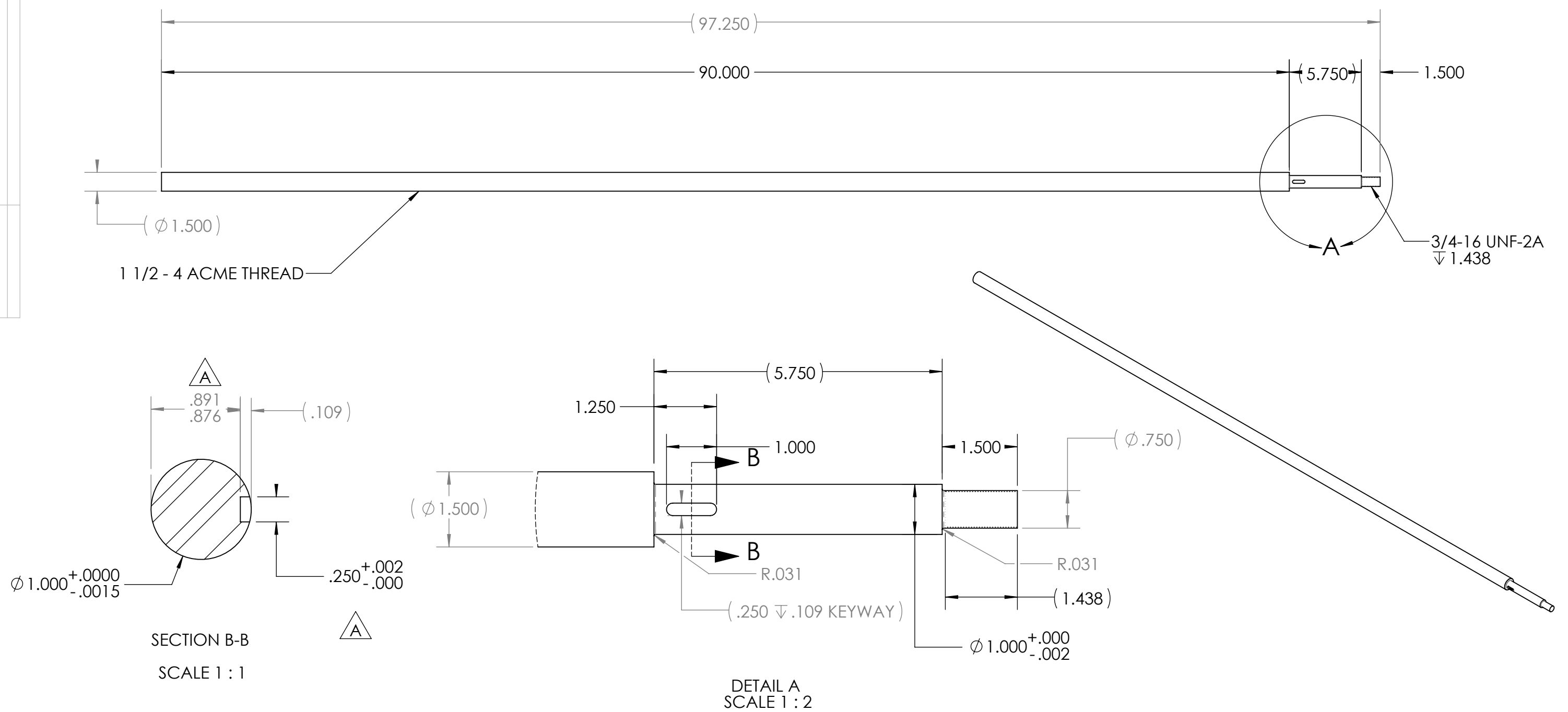


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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
ZONE	REV.	DESCRIPTION	DATE	APPROVED
B7	A	CHG KEYWAY DIM's & TOL.	2/1/2013	J.E.



		P-201467-12	New ACME Screw (Baylis #10)		MBARI	304 S.S.	
ITEM NO.	QTY.	Part Number	DESCRIPTION		Vendor	MATERIAL	

BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 12/05/12	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 12/05/12	
Engineer						CHECKED	
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 300058	
	A-201450-12					PROJECT DMO W.F.	
Application		DO NOT SCALE DRAWING				WEIGHT 47.46	

Monterey Bay Aquarium Research Institute

MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



W.F. Hydrophone Pole
 New ACME Screw (Baylis #10)

SIZE B	DWG. NO. P-201467-12.DWG	REV. A
SCALE 1:12	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1