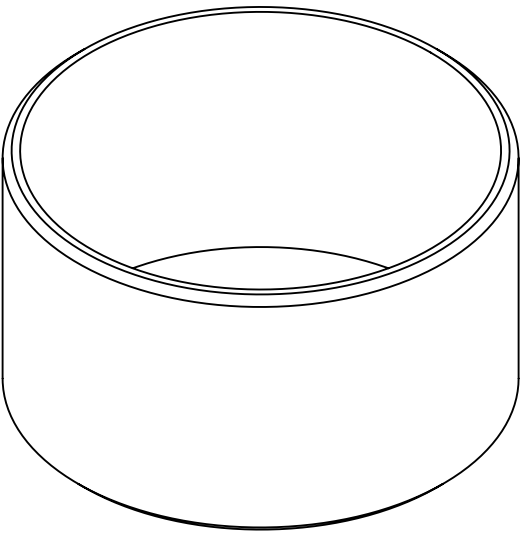
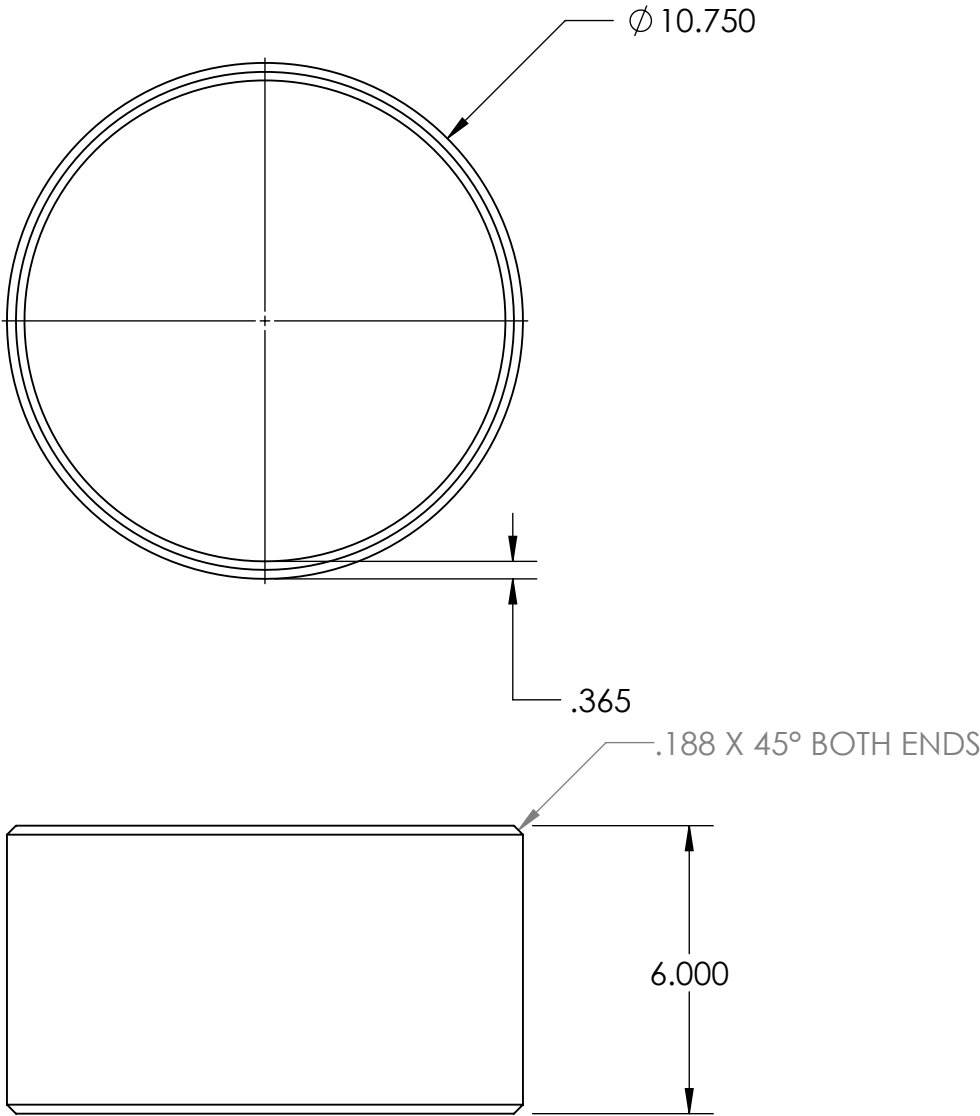


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



1	1	P-201584-13	Spacer Assem Guide Tube	MBARI	Aluminum 6061-T6
ITEM NO.	QTY.	Part Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS								
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 12/20/13		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER J. ERICKSON 12/20/13		
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED		
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 30058		
		4. MACHINED FILLET RADII .0150-.030.				PROJECT DMO W.F.		
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.						
Application		DO NOT SCALE DRAWING				WEIGHT 6.855 lb.		
						SIZE B	DWG. NO. P-201584-13.DWG	REV.
		SCALE 1:4		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1		

7. PROJECTLIBRARYX:\300058_DMO_Western-Flyer\HydraphonePole\HydraphonePole_NEW\MidAssem

NOTES: (CONT. FROM TITLE BLOCK)