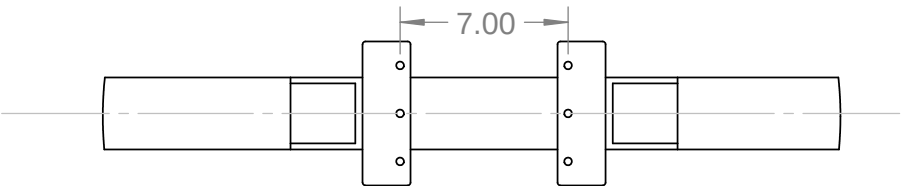
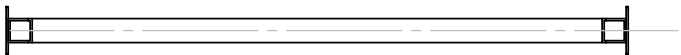
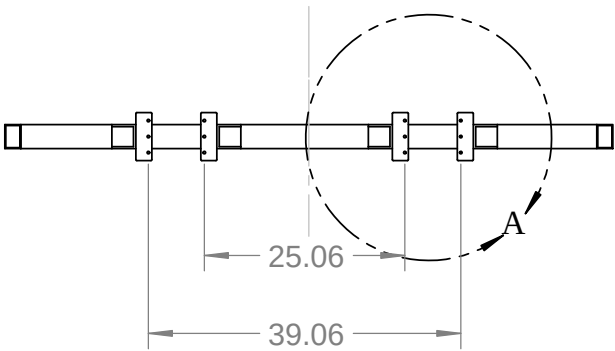
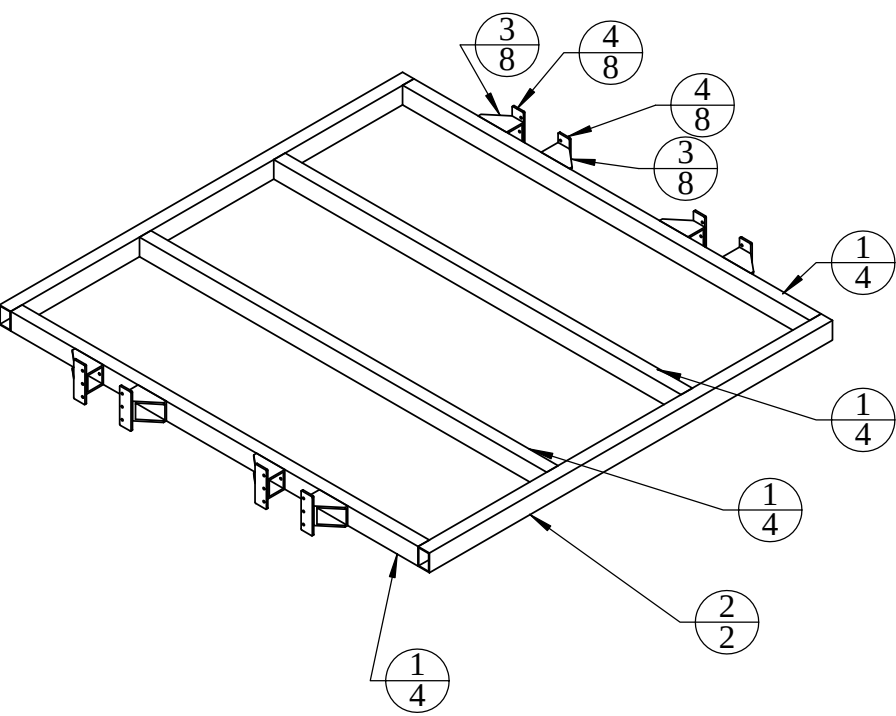
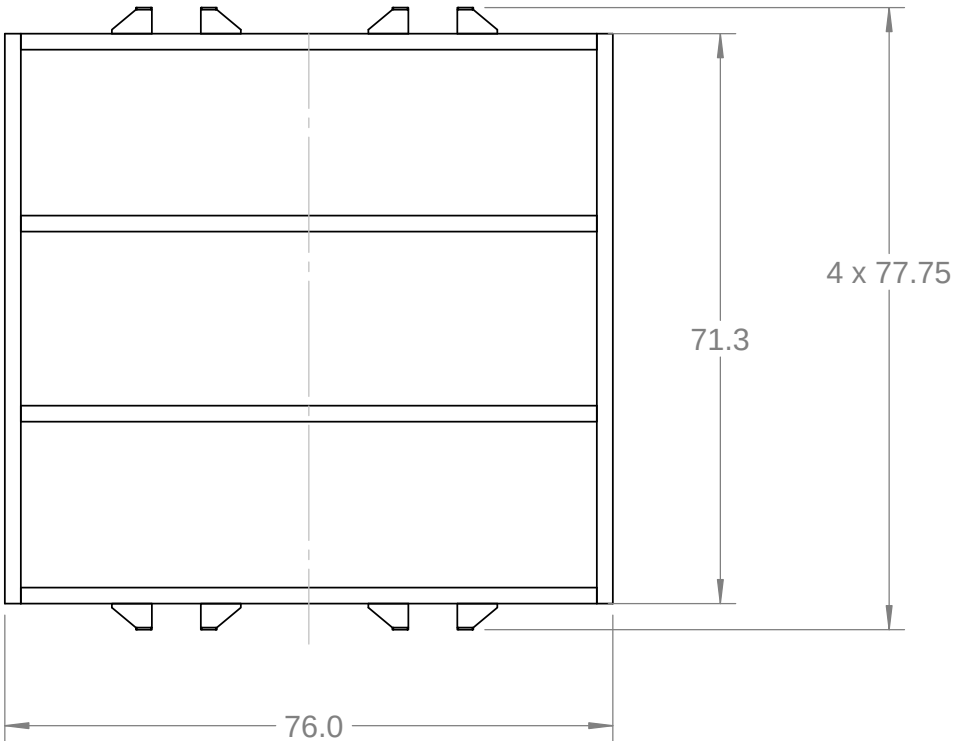


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	8/22/2011	



DETAIL A
SCALE 1 : 8

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2 x 3 x 72 tube		4
2	2 x 3 x 71_25 tube		2
3	frame mount block		8
4	frame mount bar		8

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	8/22/2011			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	8/22/2011	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number									PROJECT NO.	352000
						PROJECT	HEAVY LIFT ELEVATOR				
						SIZE B		DWG. NO.		10020762DWG	
										REV.	
Application		DO NOT SCALE DRAWING				WEIGHT					
						SCALE		1:24		CAD FILE: MECH ENG ON TORNADO	
										SHEET 1 OF 1	