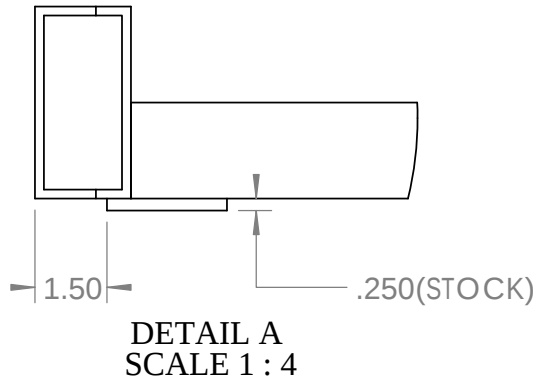
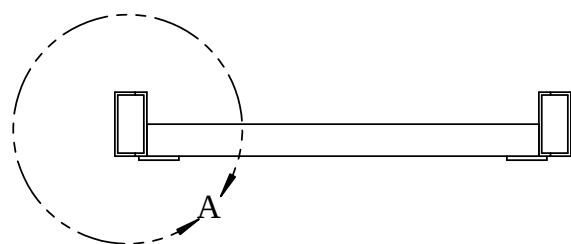
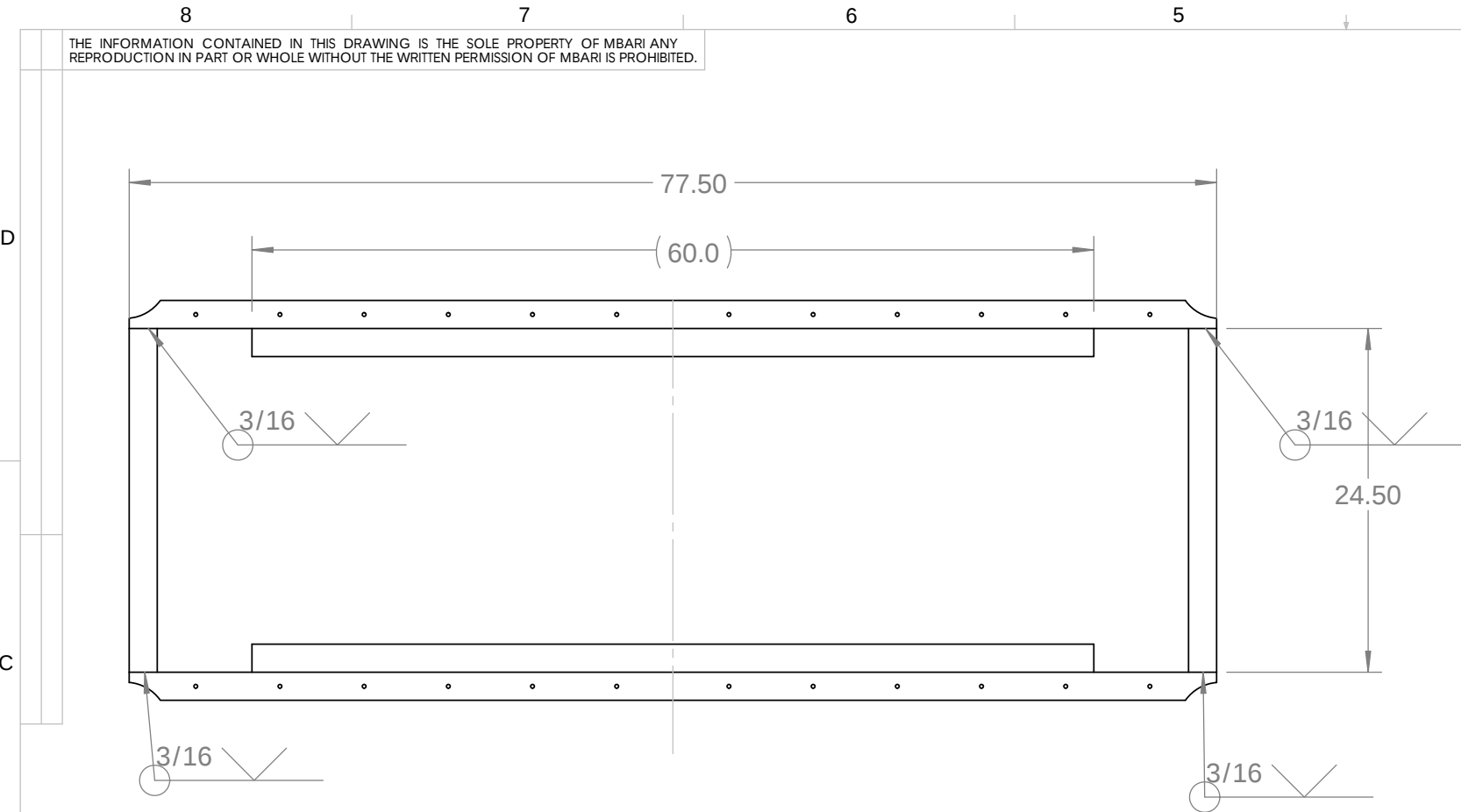




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	8/22/2011	
A	CHANGE TO WELDED ASSY	9/13/2011	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	foam block support tube		2
2	foam block guide bar		2
3	cross tie rod		2

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
Inspector		1 PLACE DIM ±.1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	DRAWN C OKUDA 8/22/2011
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	ENGINEER C OKUDA 8/22/2011
Engineer			CHECKED
NEXT ASSY Description	NEXT ASSY Number		PROJECT NO. 352000
Application			PROJECT HEAVY LIFT ELEVATOR
DO NOT SCALE DRAWING		WEIGHT	SIZE B DWG. NO. 10020769DWG REV. A
			SCALE 1:16 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

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HEAVY LIFT ELEVATOR
FOAM BLOCK MOUNTING SUB ASSEMBLY