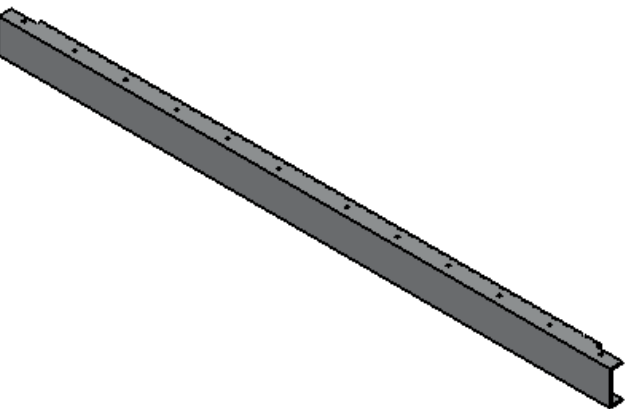


2 EACH, 4 X 2 X 3/16 6061 T-6 TUBE

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	8/22/2011			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.				ENGINEER	C OKUDA	8/22/2011			
Engineer						5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	CHECKED				
NEXT ASSY Description	NEXT ASSY Number	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.		352000		HEAVY LIFT ELEVATOR FOAM BLOCK SUPPORT TUBE	
						PROJECT		HEAVY LIFT ELEVATOR			
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE	DWG. NO.	REV.	
								B	10020767DWG		
						SCALE		1:8	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1		