



Shop / Q.C.					UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON			04/01/19			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED RILET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON			04/01/19						
Engineer						CHECKED										
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.										
		PROJECT	ZZZZZZZZ									CARSON CRANE STUB Back Plate .3				
		WEIGHT														
Application		DO NOT SCALE DRAWING										SIZE B	DWG. NO. .DWG		REV.	
												SCALE	1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	