



BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		
Inspector		1 PLACE DIM <MOD-PM>	2 PLACE DIM 1/16<MOD-PM>.02	3 PLACE DIM <MOD-PM>.005<MOD-PM>1<MOD-DEC>	ANGLES	DRAWN Mike Burczynski	5/2/18	Monterey Bay Aquarium Research Institute	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER NAME	9/27/00	 MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	XXX		
						PROJECT	ZZZZZZZZ	Ring_Retaining_Diaphragm	
						SIZE B	DWG. NO.		REV.
Application		DO NOT SCALE DRAWING				WEIGHT			
						SCALE	4:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

