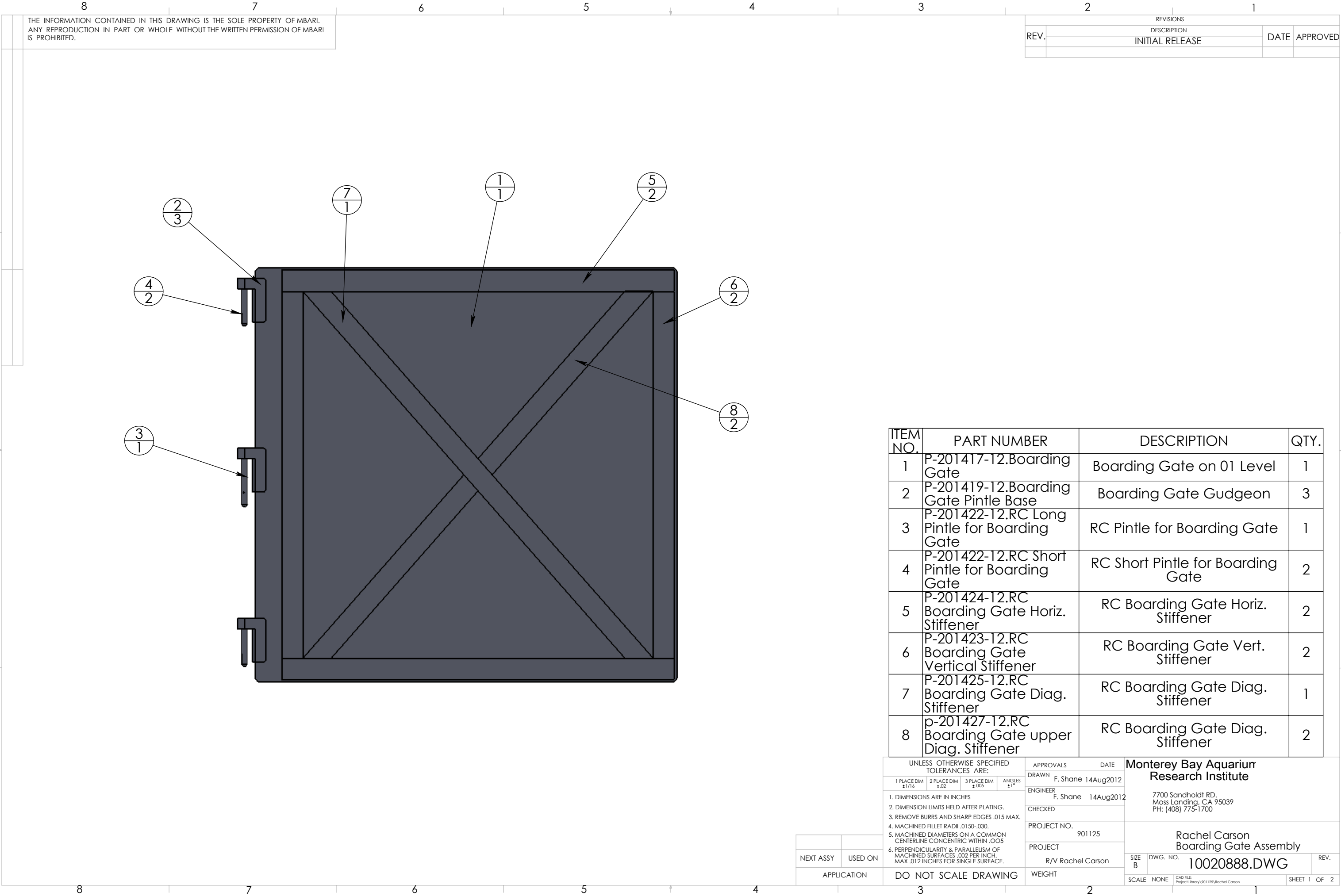




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	P-201417-12.Boarding Gate	Boarding Gate on 01 Level	1
2	P-201419-12.Boarding Gate Pintle Base	Boarding Gate Gudgeon	3
3	P-201422-12.RC Long Pintle for Boarding Gate	RC Pintle for Boarding Gate	1
4	P-201422-12.RC Short Pintle for Boarding Gate	RC Short Pintle for Boarding Gate	2
5	P-201424-12.RC Boarding Gate Horiz. Stiffener	RC Boarding Gate Horiz. Stiffener	2
6	P-201423-12.RC Boarding Gate Vertical Stiffener	RC Boarding Gate Vert. Stiffener	2
7	P-201425-12.RC Boarding Gate Diag. Stiffener	RC Boarding Gate Diag. Stiffener	1
8	p-201427-12.RC Boarding Gate upper Diag. Stiffener	RC Boarding Gate Diag. Stiffener	2

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS		DATE		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	F. Shane 14Aug2012				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	F. Shane 14Aug2012				
				CHECKED					
PROJECT NO.		901125		PROJECT		Rachel Carson Boarding Gate Assembly			
R/V Rachel Carson		WEIGHT		SIZE B	DWG. NO.	10020888.DWG		REV.	
SCALE NONE		CAD FILE Project Library\901125\Rachel Carson		SHEET 1 OF 2					

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

