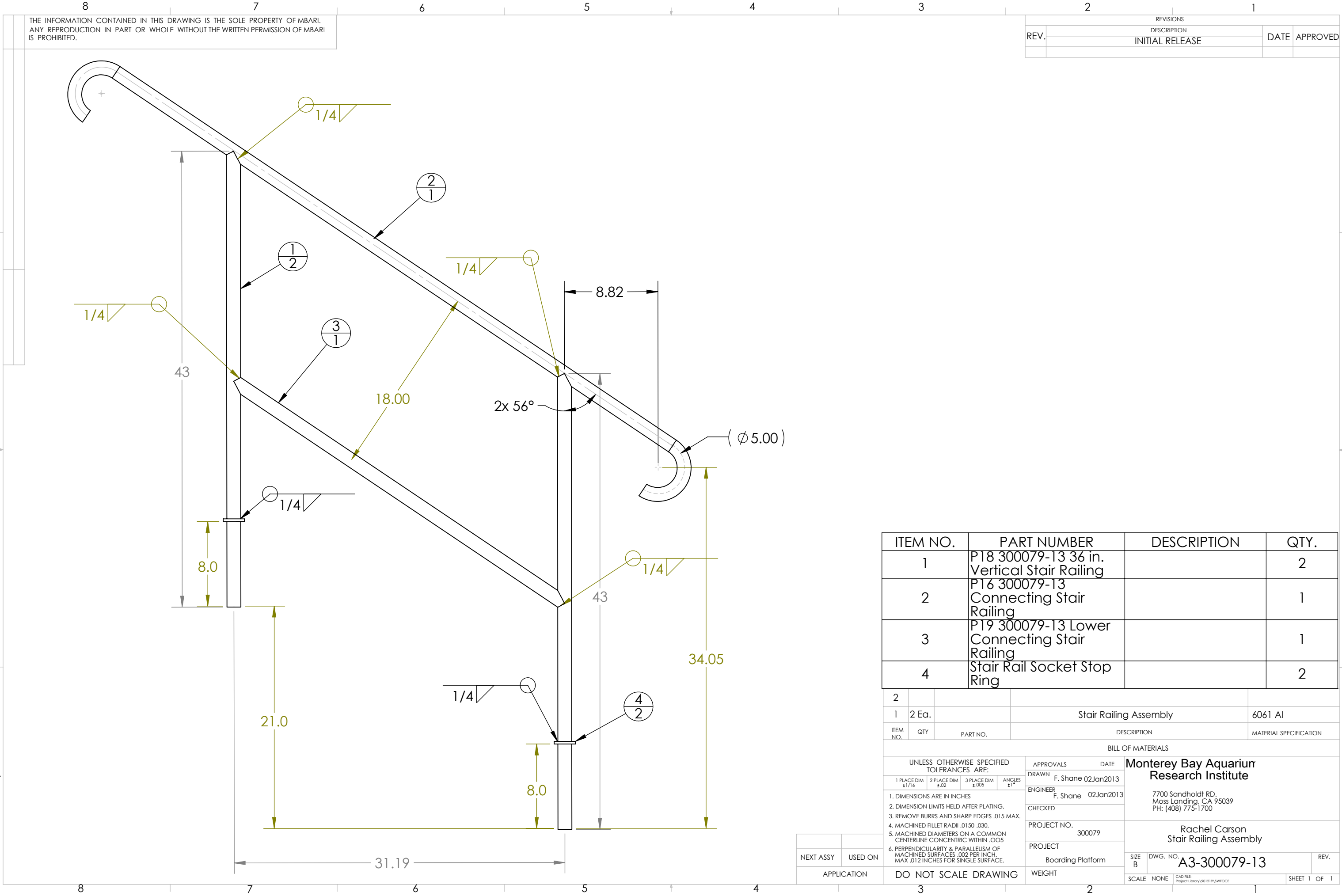




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	P18 300079-13 36 in. Vertical Stair Railing		2
2	P16 300079-13 Connecting Stair Railing		1
3	P19 300079-13 Lower Connecting Stair Railing		1
4	Stair Rail Socket Stop Ring		2

2				
1	2 Ea.		Stair Railing Assembly	6061 Al
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN	F. Shane 02Jan2013
1. DIMENSIONS ARE IN INCHES			ENGINEER	F. Shane 02Jan2013
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	300079
4. MACHINED FILLET RADII .0150-.030.			PROJECT	Boarding Platform
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			SCALE	NONE
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING	REV.
			3	2
			1	1