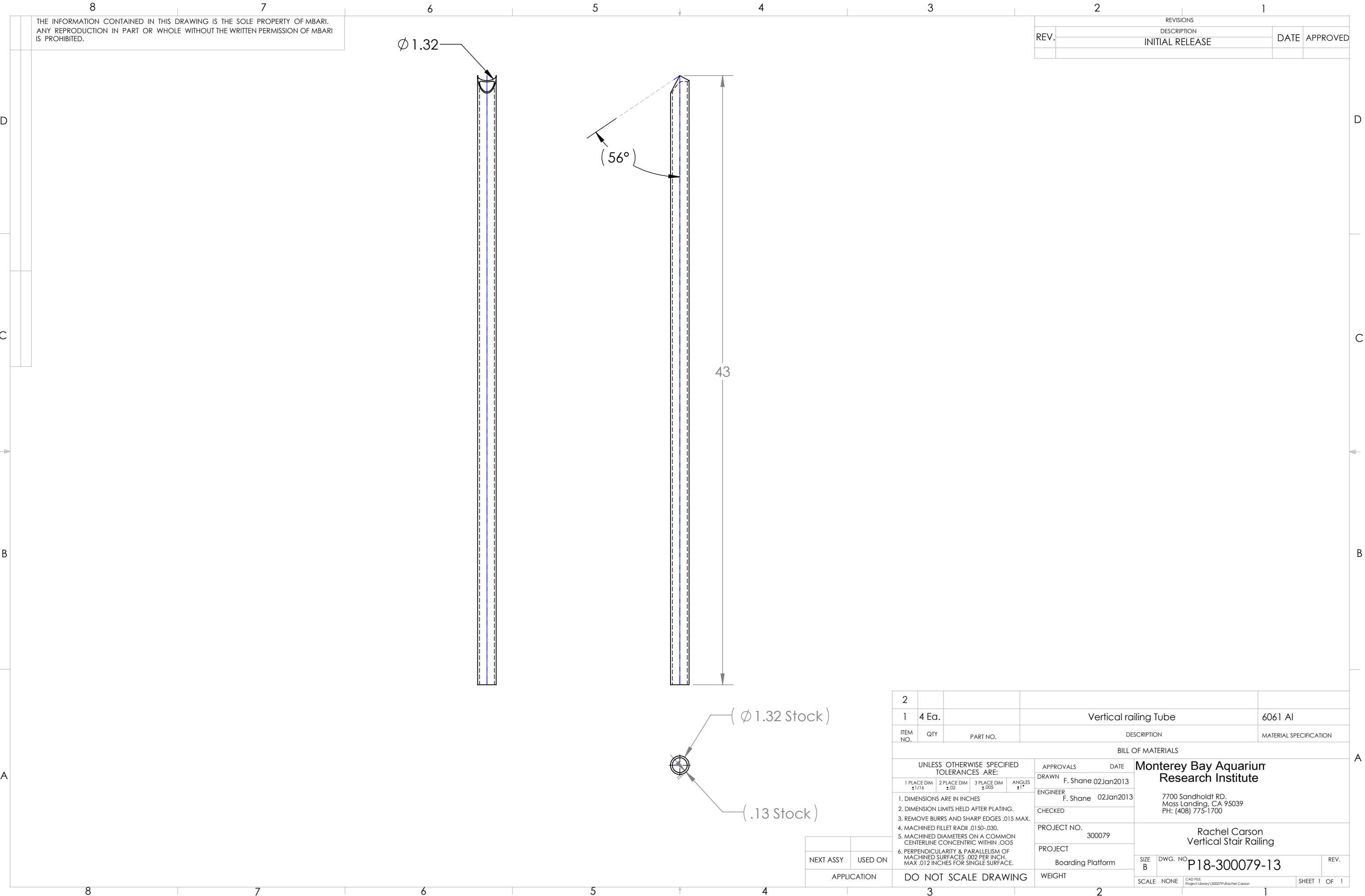




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2				
1	4 Ea.		Vertical railing Tube	6061 Al
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN F. Shane 02Jan2013
1. DIMENSIONS ARE IN INCHES			ENGINEER F. Shane 02Jan2013	
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO. 300079	
4. MACHINED FILLET RADII .0150-.030.			PROJECT Boarding Platform	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			SCALE NONE	
DO NOT SCALE DRAWING			SHEET 1 OF 1	

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Rachel Carson
Vertical Stair Railing

SIZE B DWG. NO. P18-300079-13

REV.