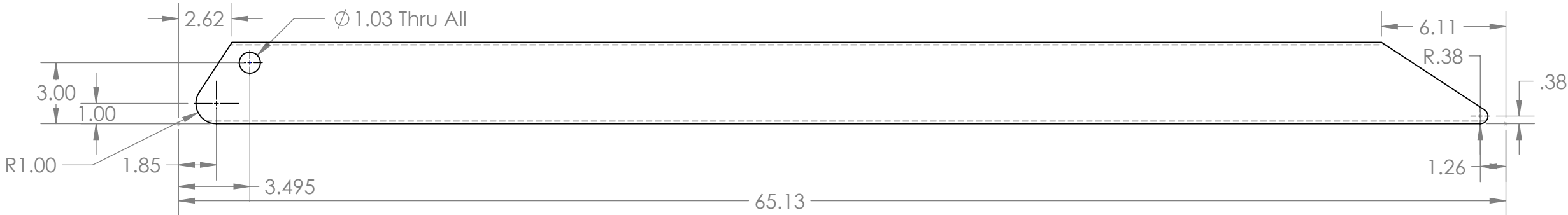


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



2					
1	2 Ea.		2in x 4in Riser Support Tube		6061 Al
ITEM NO.	QTY	PART NO.	DESCRIPTION		MATERIAL SPECIFICATION
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 Rachel Carson 2in x 4in Riser Support Tube
1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN F. Shane 02Jan2013	
1. DIMENSIONS ARE IN INCHES				ENGINEER F. Shane 02Jan2013	
2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.					
4. MACHINED FILLET RADII .0150-.030.				PROJECT NO. 300079	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				Boarding Platform	
DO NOT SCALE DRAWING			WEIGHT	SIZE B DWG. NO. P2-300079-13 SCALE NONE	REV. SHEET 1 OF 1 CAD FILE: Project Library\300079\Rachel Carson