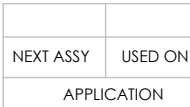
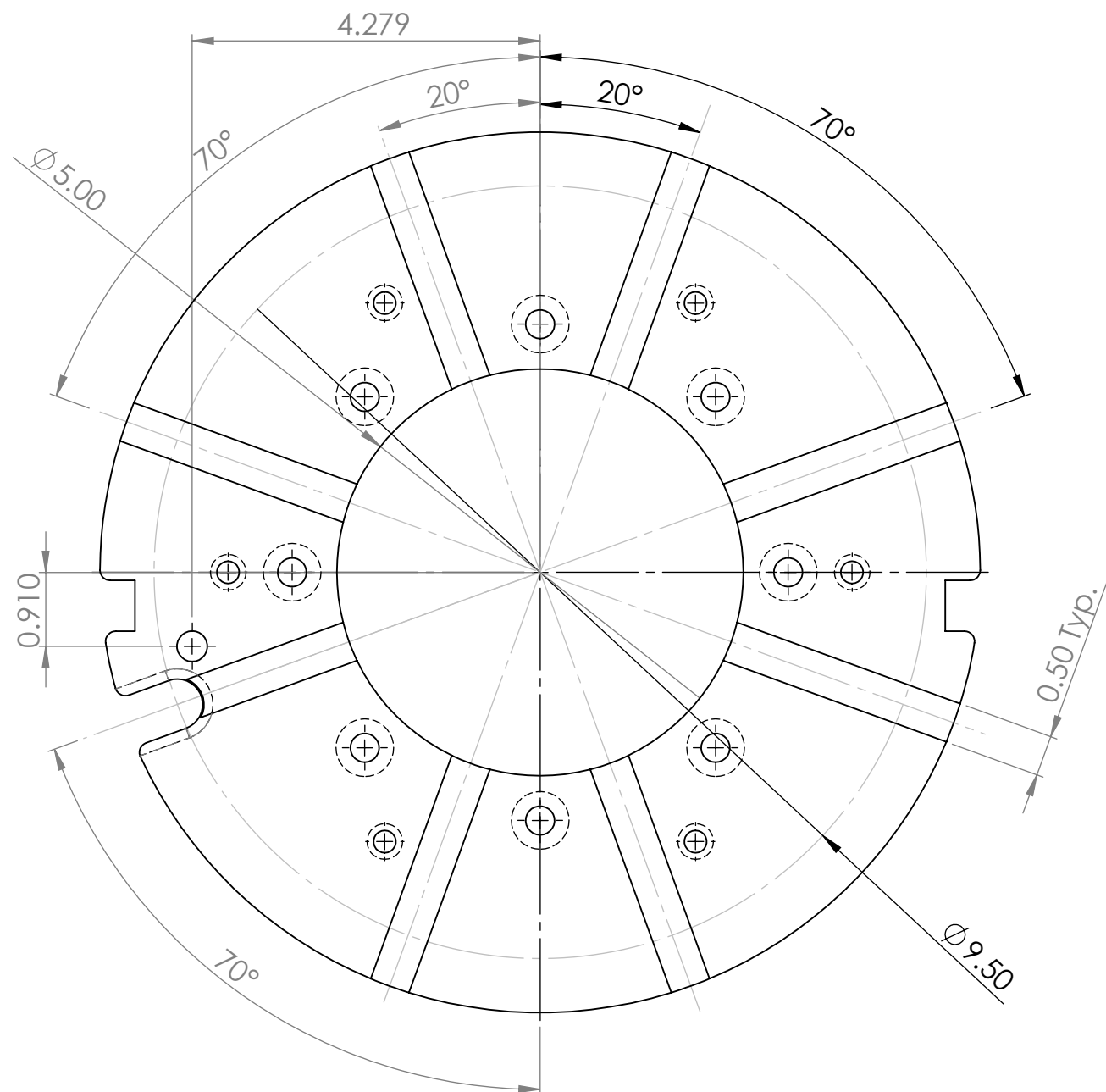
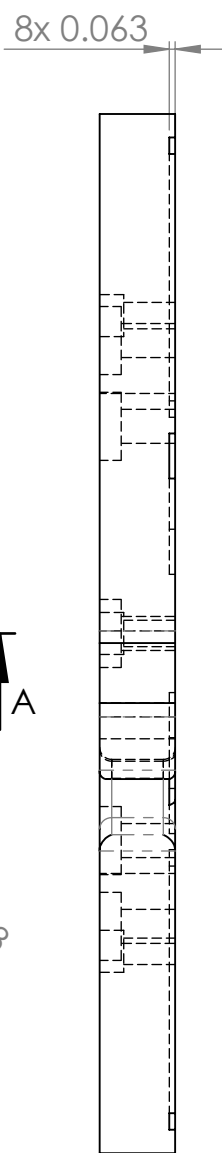


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



2					
1	1 Ea.	Octans/AHRS interface plate			316 St. Stl.
ITEM NO.	QTY	PART NO.	DESCRIPTION		MATERIAL SPECIFICATION
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		
1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN F. Shane 14Oct2013	
1. DIMENSIONS ARE IN INCHES				ENGINEER F. Shane 14Oct2013	
2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 300079	
4. MACHINED FILLET RADII .0150-.030.				PROJECT	
5. MACHINED DIAMETERS & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				Hydrophone Pole	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				SIZE B DWG. NO. P1-300079-141013 REV.	
DO NOT SCALE DRAWING			WEIGHT		
3			2		
			1		