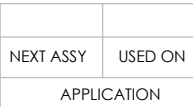
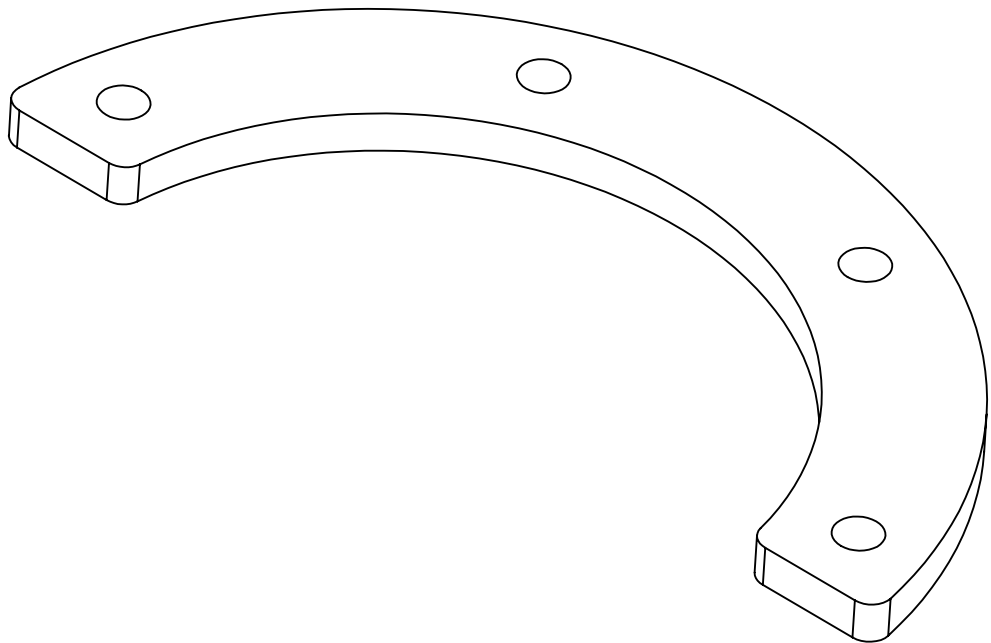


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



2					
1	1 Ea.	P3-300079-071013	Long Interface Flange		316 St. Stl.
ITEM NO.	QTY	PART NO.	DESCRIPTION		MATERIAL SPECIFICATION
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE DRAWN F. Shane 16Sep2013 ENGINEER F. Shane 16Sep2013 CHECKED PROJECT NO. 300079 PROJECT Rachel Carson		
1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 R/V Rachel Carson Octans Long Interface Flange	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS OF A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			SIZE B DWG. NO. P3-300079-071013 REV. SCALE NONE CAD FILE: Project Library\300079\Rachel Carson\Octans		
DO NOT SCALE DRAWING			SHEET 1 OF 1		

A