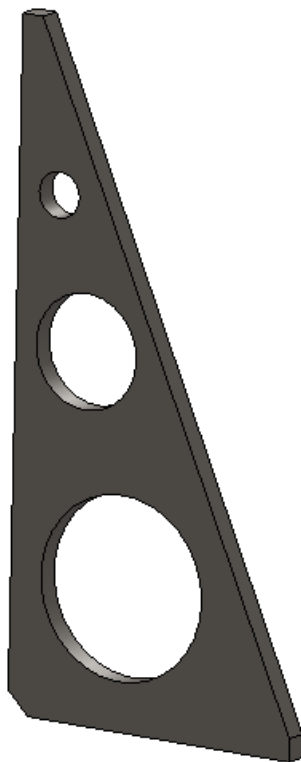
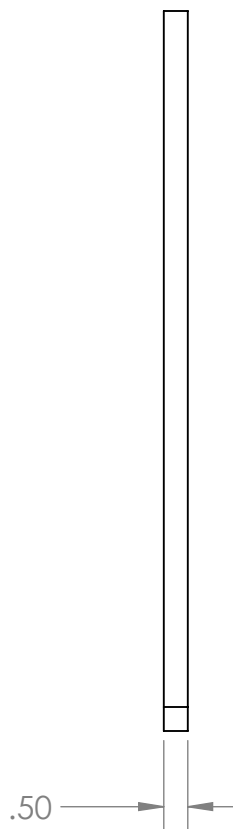
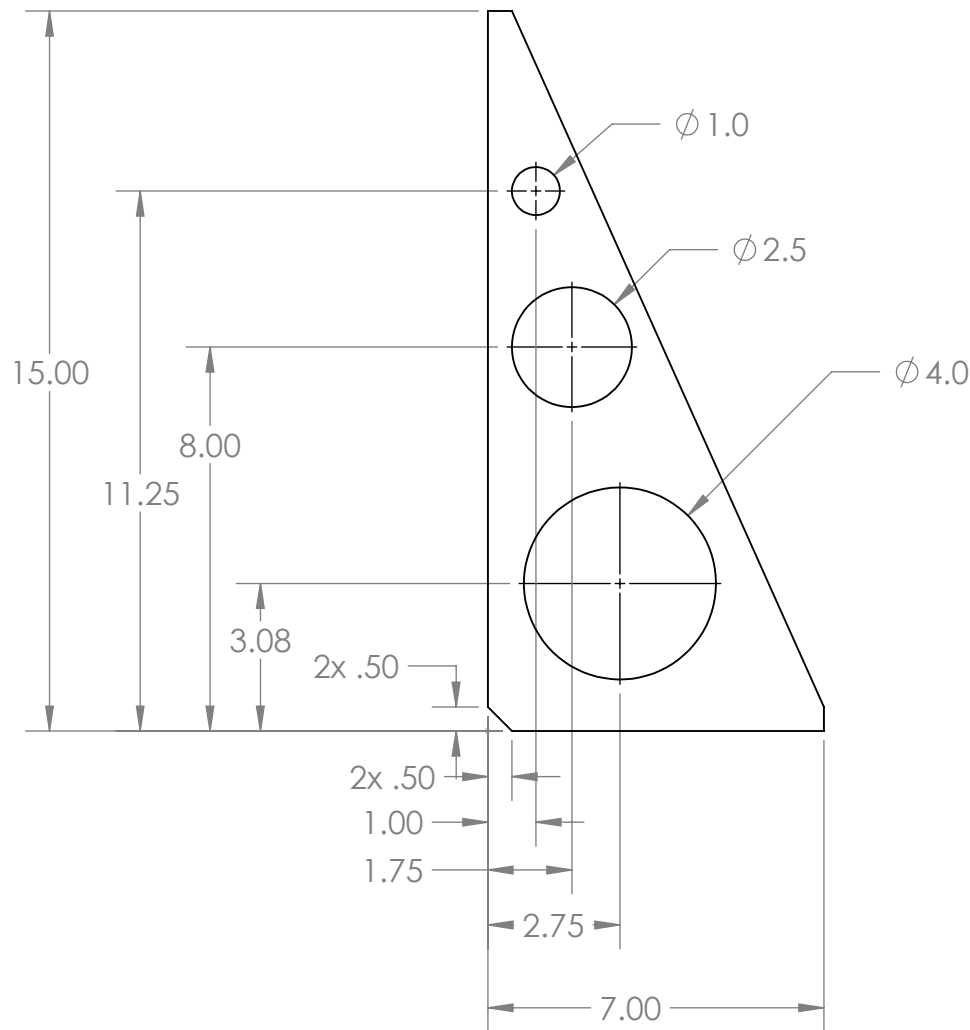


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



2										
1	4 Ea.	P-201347-12		Extension Key Gusset			A36 Mild Steel			
ITEM NO.	QTY	PART NO.		DESCRIPTION			MATERIAL SPECIFICATION			
BILL OF MATERIALS										
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM ±.1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1° 1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. DO NOT SCALE DRAWING				APPROVALS		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 R/V Rachel Carson Extension Key Gusset 201347-12.DWG				
				DATE						
				DRAWN F. Shane 25Jun2012						
				ENGINEER F. Shane 25Jun2012						
				CHECKED						
PROJECT NO. 901125 PROJECT R/V Rachel Carson WEIGHT				SIZE B		DWG. NO. 201347-12.DWG		REV.		
				SCALE		NONE		CAD FILE: Project Library\901125\RV Rachel Carson		SHEET 1 OF 1