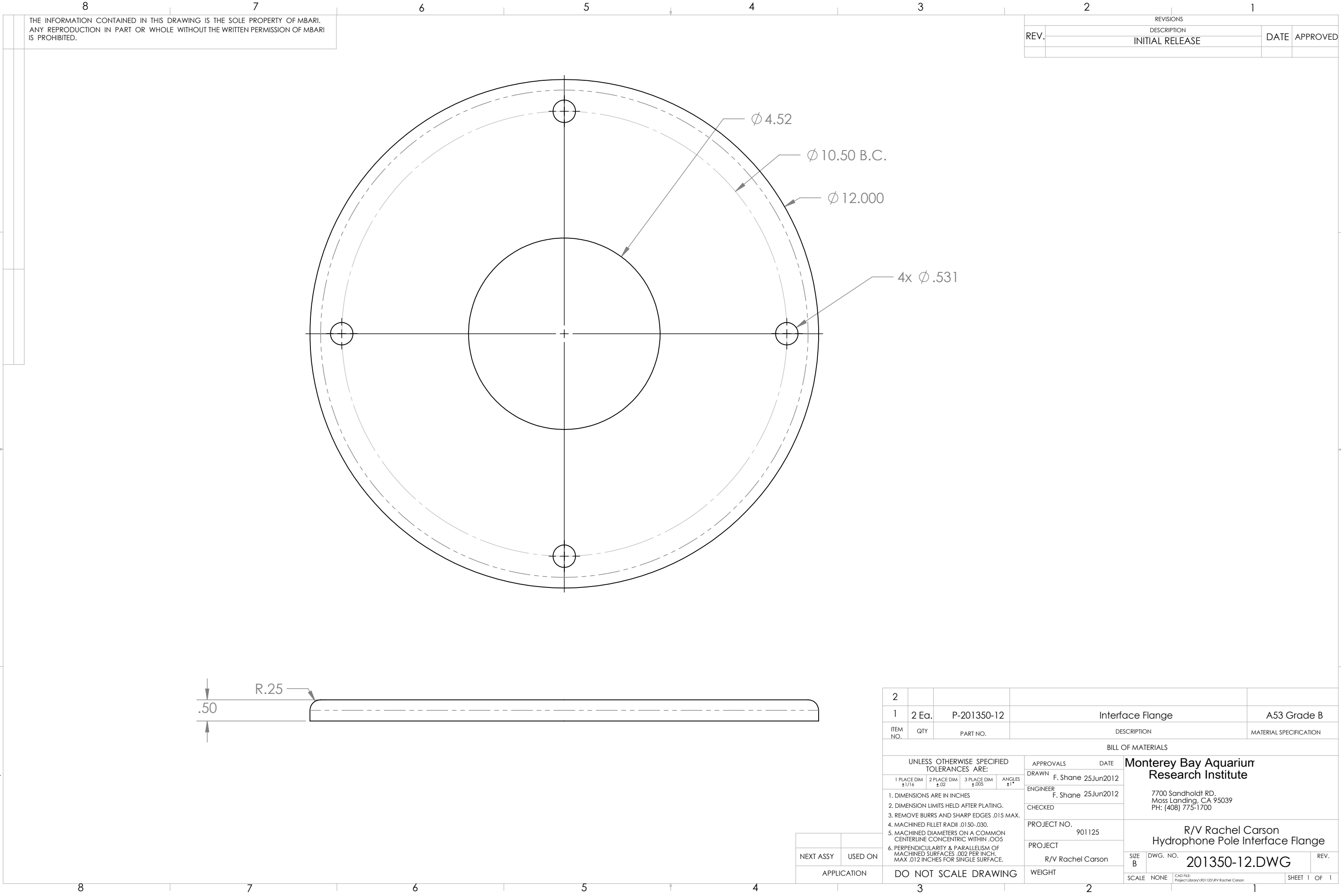




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2							
1	2 Ea.	P-201350-12		Interface Flange		A53 Grade B	
ITEM NO.	QTY	PART NO.		DESCRIPTION		MATERIAL SPECIFICATION	
BILL OF MATERIALS							
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
1 PLACE DIM ±1/16				DRAWN F. Shane		25Jun2012	
2 PLACE DIM ±.02				ENGINEER F. Shane		25Jun2012	
3 PLACE DIM ±.005				CHECKED			
ANGLES ±1°				PROJECT NO.			
1. DIMENSIONS ARE IN INCHES				901125			
2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT			
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				R/V Rachel Carson			
4. MACHINED FILLET RADII .0150-.030.							
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.							
DO NOT SCALE DRAWING				WEIGHT			
				SIZE B		DWG. NO. 201350-12.DWG	
				SCALE NONE		REV.	
				CAD FILE: Project Library\901125\R/V Rachel Carson		SHEET 1 OF 1	

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R/V Rachel Carson
Hydrophone Pole Interface Flange

SIZE B DWG. NO. 201350-12.DWG

SCALE NONE CAD FILE Project Library\R01125\R/V Rachel Carson