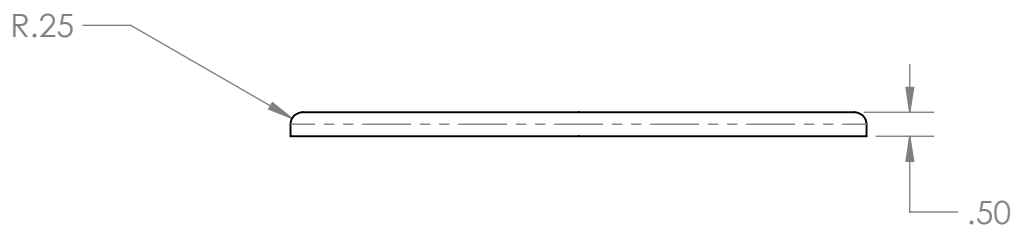
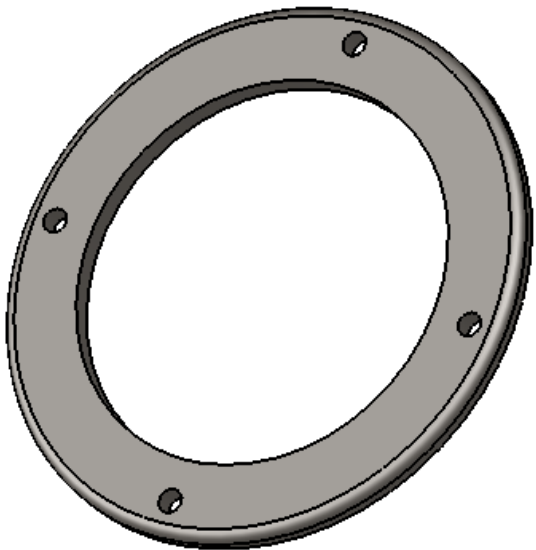


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



		2							
		1		2 Ea.		Interface Flange		A53 Grade B	
		ITEM NO.		QTY		PART NO.		DESCRIPTION	
								MATERIAL SPECIFICATION	
BILL OF MATERIALS									
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute 7700 Sandholdt Rd. Moss Landing, CA 95039 PH: (408) 775-1700 R/V Rachel Carson Hydrophone Pole Interface Flange SIZE B DWG. NO. 201356-12.DWG REV.	
1 PLACE DIM $\pm .1/16$				DRAWN		F. Shane 11Jun2012			
2 PLACE DIM $\pm .02$				ENGINEER		F. Shane 11Jun2012			
3 PLACE DIM $\pm .005$				CHECKED					
ANGLES $\pm 1^\circ$				PROJECT NO.		901125			
1. DIMENSIONS ARE IN INCHES				PROJECT		R/V Rachel Carson			
2. DIMENSION LIMITS HELD AFTER PLATING.				WEIGHT					
3. REMOVE BURRS AND SHARP EDGES .015 MAX.									
4. MACHINED FILLET RADII .0150-.030.									
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005									
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.									
NEXT ASSY		USED ON		APPLICATION		DO NOT SCALE DRAWING			
		3				2		1	