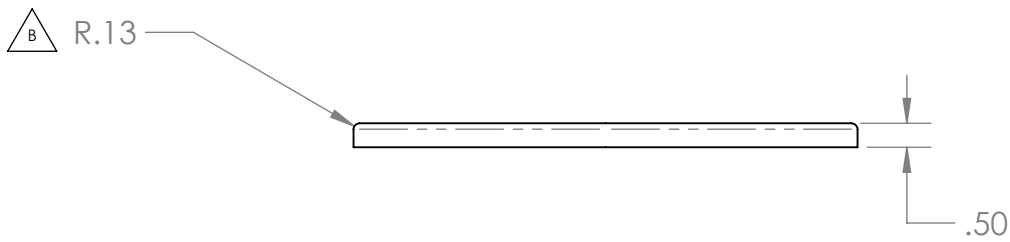
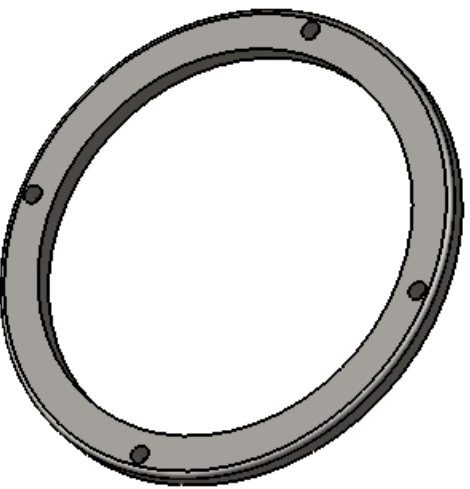
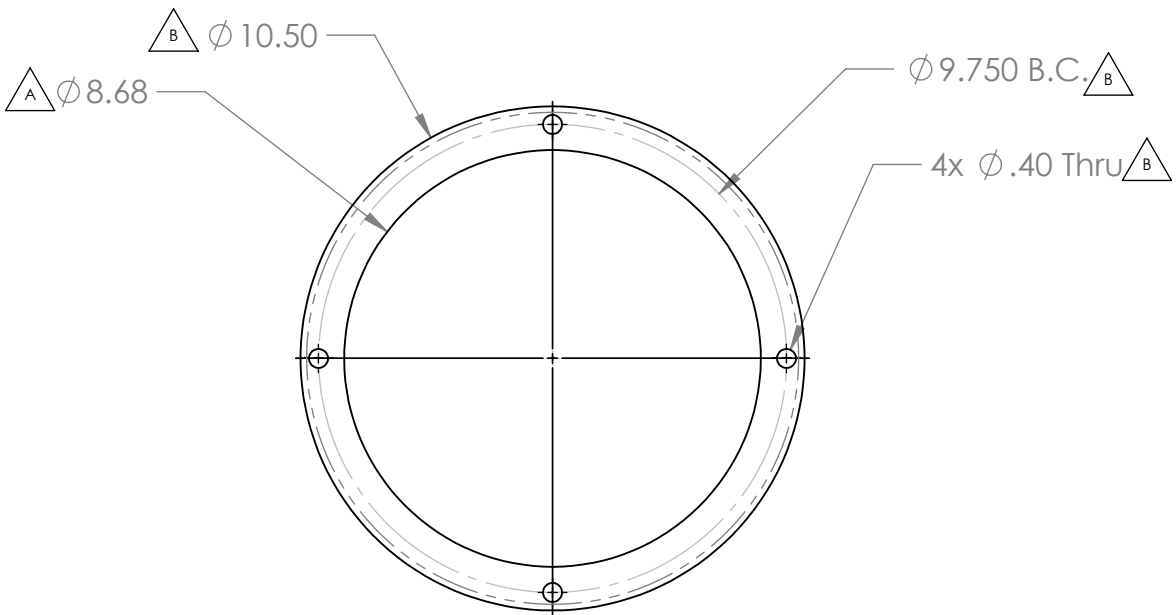


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
	1. Change ID to 8.68	25Jul2012	F. Shane
	1. Change OD to 10.5. 2. Change B.C. to 9.75 3. Change Bolt hole to 3/8" clearance. 4. Change Fillet to .13	31Jul2012	F. Shane



2						
1	2 Ea.		Interface Flange		A53 Grade B	
ITEM NO.	QTY	PART NO.	DESCRIPTION		MATERIAL SPECIFICATION	
BILL OF MATERIALS						
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700	
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN F. Shane 11Jun2012		
ENGINEER F. Shane 11Jun2012				CHECKED		
PROJECT NO. 901125						
PROJECT R/V Rachel Carson						
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.			R/V Rachel Carson Hydrophone Pole Interface Flange			
DO NOT SCALE DRAWING			WEIGHT	SIZE B	DWG. NO. 201356-12.DWG	REV. B
			SCALE NONE		CAD FILE: Project Library\901125\Rachel Carson	SHEET 1 OF 1

NEXT ASSY	USED ON
APPLICATION	