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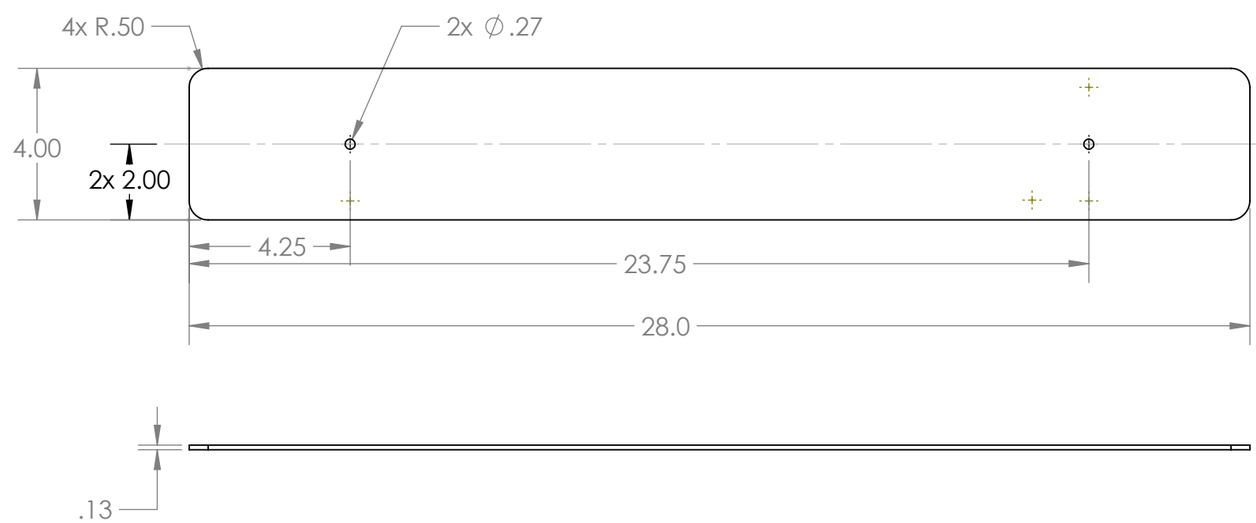
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
2				
1	2 Ea.		Hydrophone Safety Cage Fastening Plate	316 St. Stl.

BILL OF MATERIALS

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

1 PLACE DIM	2 PLACE DIM	3 PLACE DIM	ANGLES
±1/16	±.02	±.005	±1°

1. DIMENSIONS ARE IN INCHES
2. DIMENSION LIMITS HELD AFTER PLATING.
3. REMOVE BURRS AND SHARP EDGES .015 MAX.
4. MACHINED FILLET RADII .0150-.030.
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .OO5
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

APPROVALS	DATE
DRAWN F. Shane	18Jun2012
ENGINEER F. Shane	18Jun2012
CHECKED	
PROJECT NO. 901125	
PROJECT R/V Rachel Carson	
WEIGHT	

Monterey Bay Aquarium Research Institute
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (408) 775-1700

R/V Rachel Carson
Hydrophone Safety Cage Fastening Plate

SIZE	DWG. NO.	REV.
B	P-201357-12.DWG	

SCALE NONE | CAD FILE: Project Library\901125\Rachel Carson | SHEET 1 OF 1

NEXT ASSY	USED ON
APPLICATION	

DO NOT SCALE DRAWING