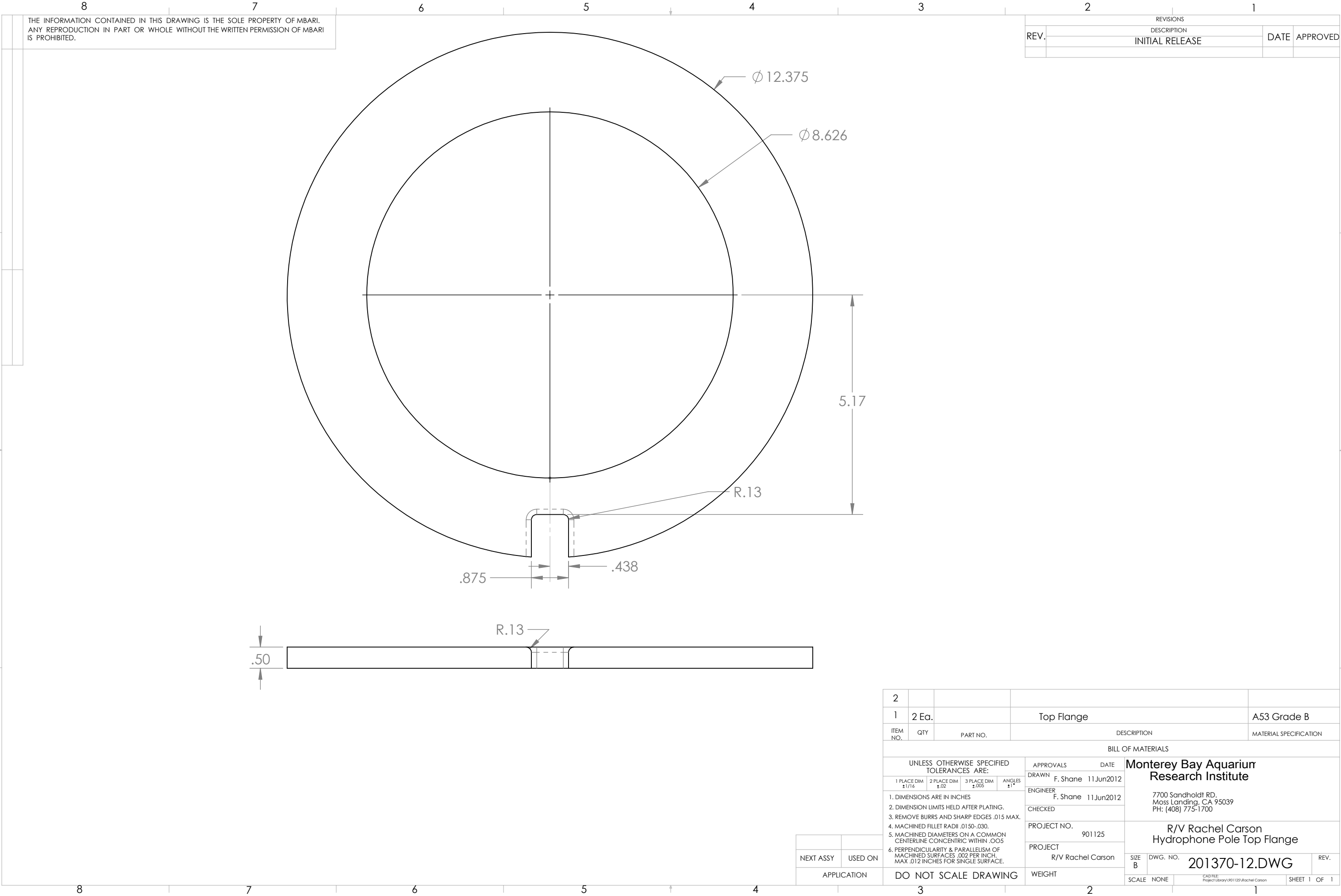




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2				
1	2 Ea.		Top Flange	A53 Grade B
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN F. Shane 11Jun2012
1. DIMENSIONS ARE IN INCHES			ENGINEER F. Shane 11Jun2012	
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO. 901125	
4. MACHINED FILLET RADII .0150-.030.			PROJECT R/V Rachel Carson	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			SCALE NONE	
DO NOT SCALE DRAWING			SHEET 1 OF 1	

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Research Institute

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PH: (408) 775-1700

R/V Rachel Carson
Hydrophone Pole Top Flange

SIZE B DWG. NO. 201370-12.DWG

REV.