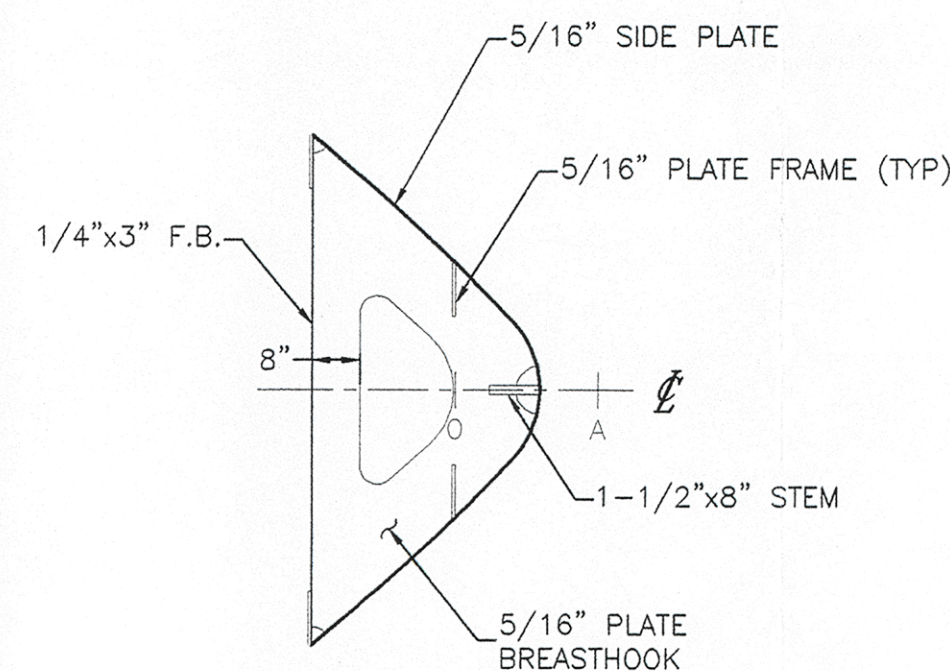
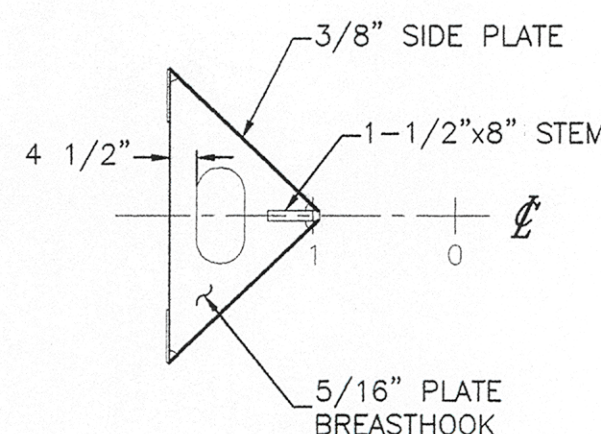
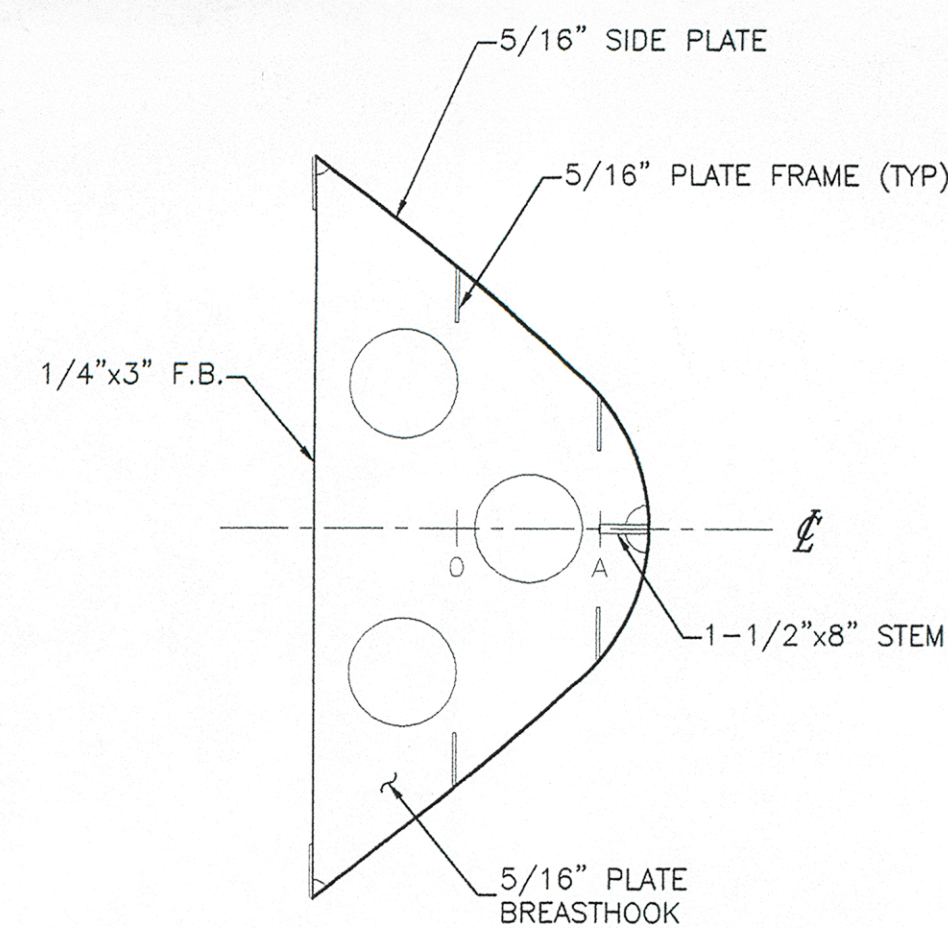
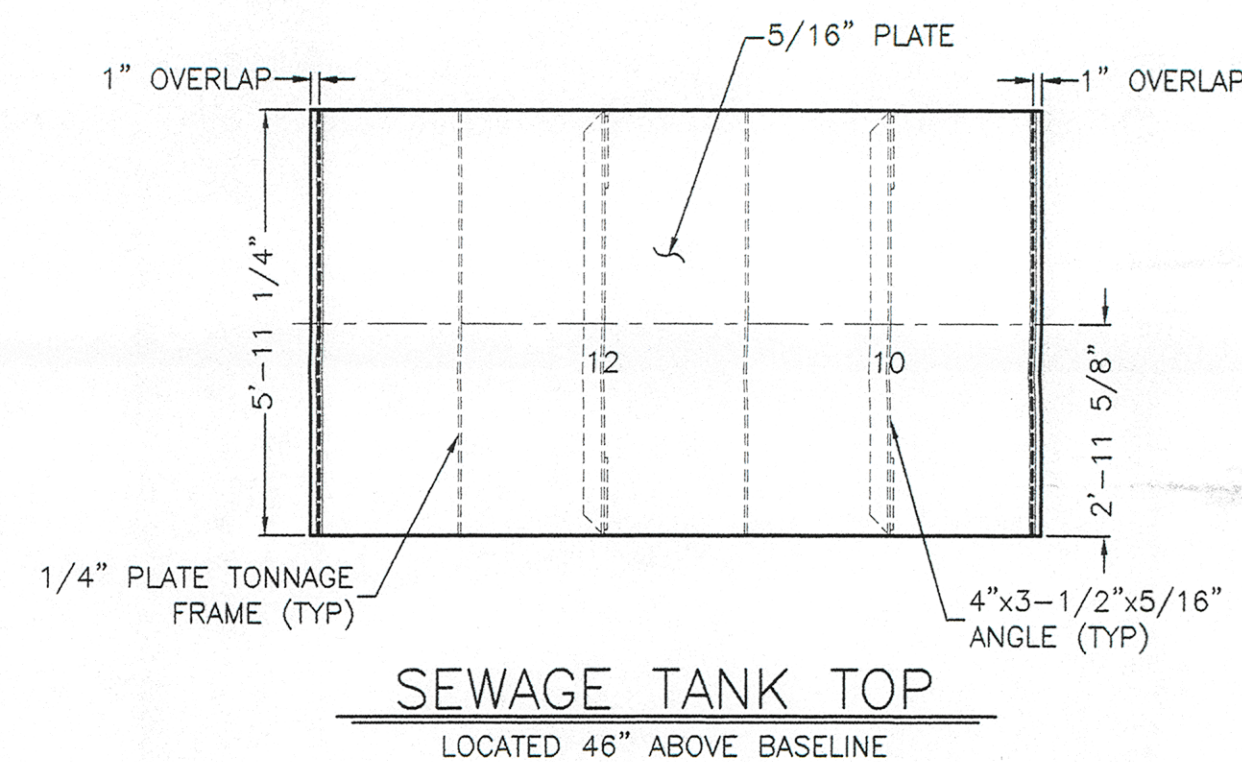
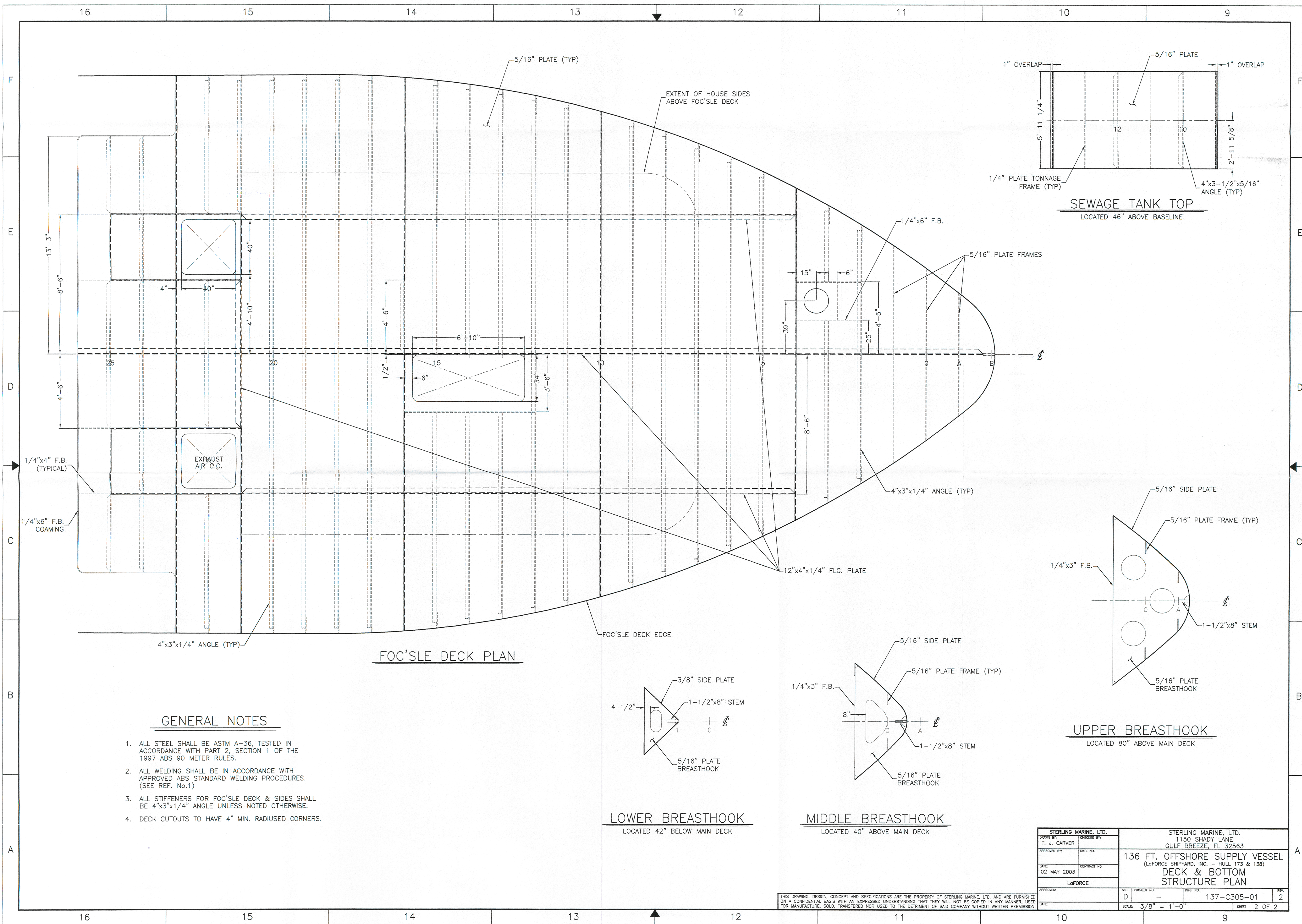




GENERAL NOTES

1. ALL STEEL SHALL BE ASTM A-36, TESTED IN ACCORDANCE WITH PART 2, SECTION 1 OF THE 1997 ABS 90 METER RULES.
2. ALL WELDING SHALL BE IN ACCORDANCE WITH APPROVED ABS STANDARD WELDING PROCEDURES. (SEE REF. No.1)
3. ALL STIFFENERS FOR FOC'SLE DECK & SIDES SHALL BE 4"x3"x1/4" ANGLE UNLESS NOTED OTHERWISE.
4. DECK CUTOUTS TO HAVE 4" MIN. RADIUS CORNERS.

STERLING MARINE, LTD.		STERLING MARINE, LTD.	
DRAWN BY:	T. J. CARVER	CHECKED BY:	
APPROVED BY:		DATE:	02 MAY 2003
DATE:	02 MAY 2003	CONTRACT NO.:	
LoFORCE		136 FT. OFFSHORE SUPPLY VESSEL	
APPROVED:		LoFORCE SHIPYARD, INC. - HULL 173 & 138	
DATE:		DECK & BOTTOM STRUCTURE PLAN	
SIZE:		137-C305-01	
PROJECT NO.:		2	
SCALE:		3/8" = 1'-0"	
SHEET:		2 OF 2	

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