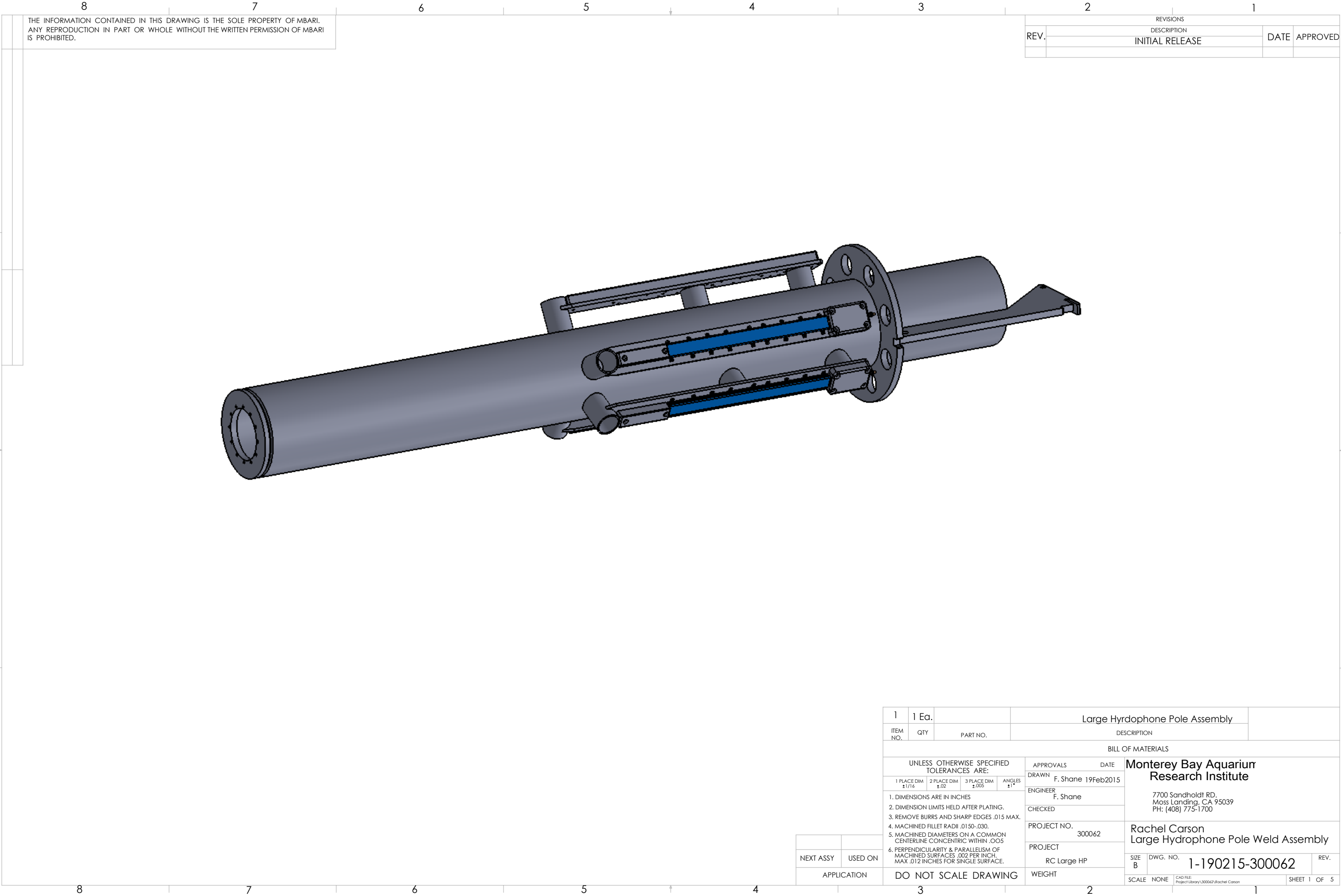
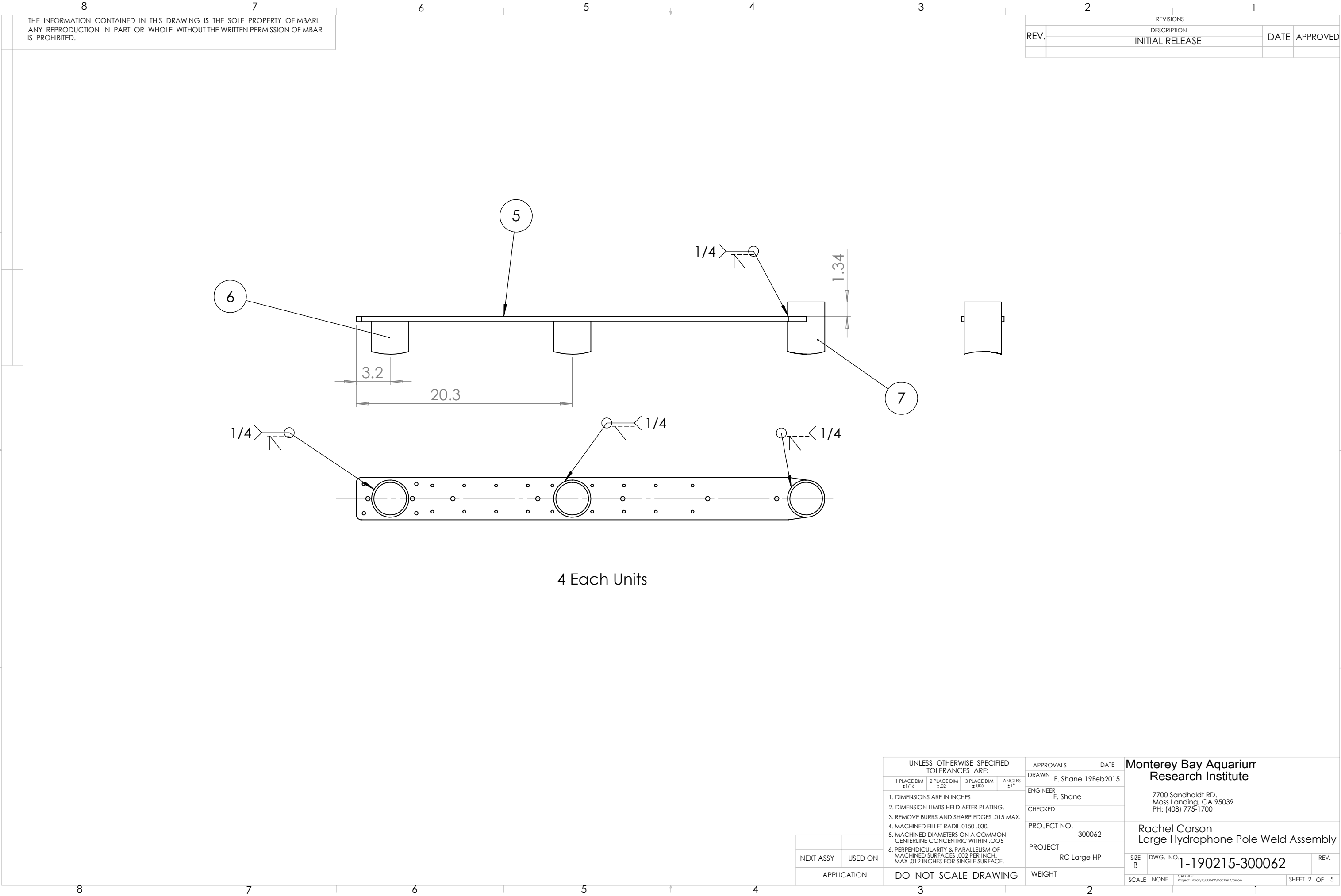






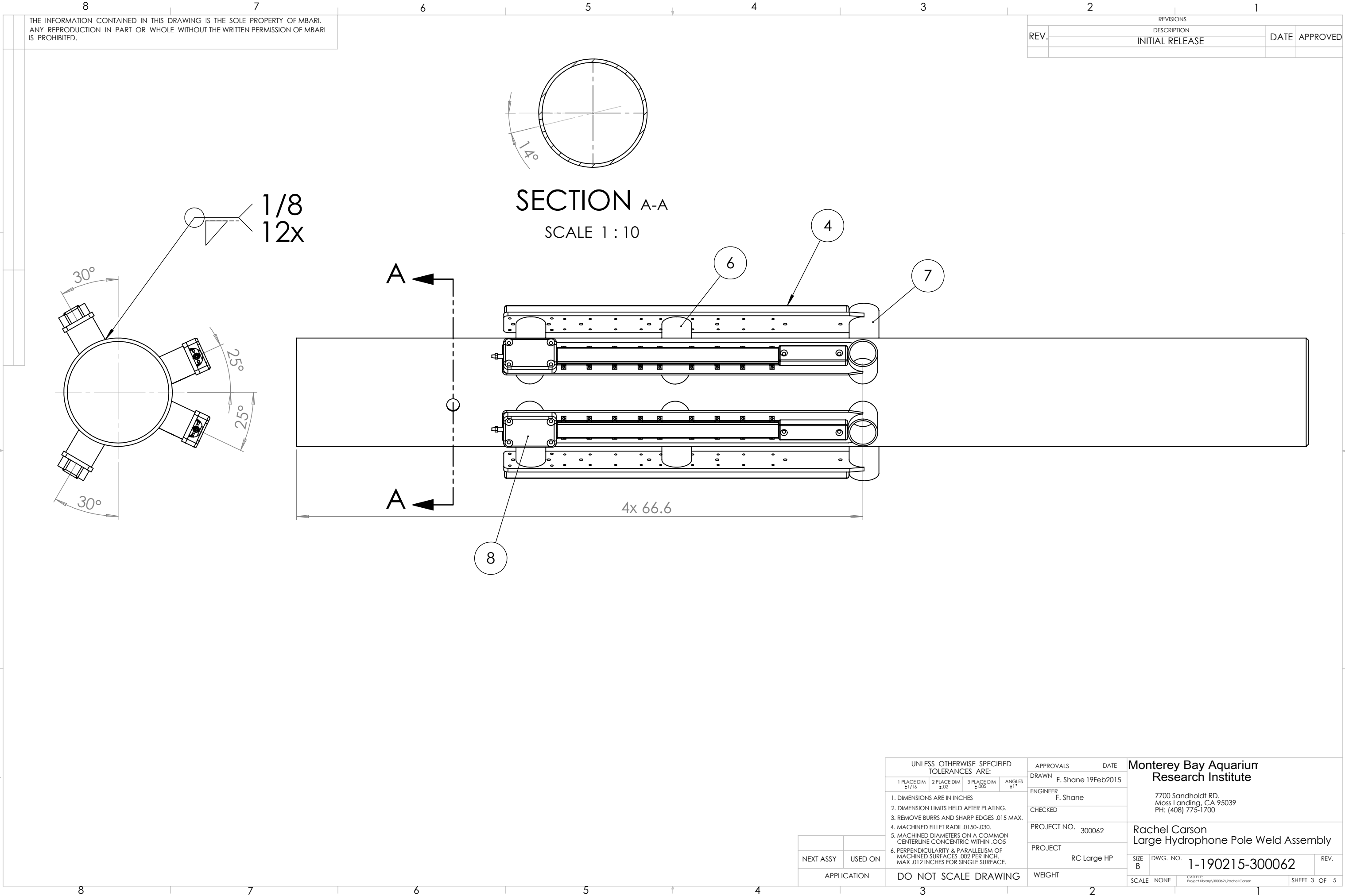
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1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°						DRAWN F. Shane 19Feb2015			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.												ENGINEER F. Shane			
												CHECKED			
DO NOT SCALE DRAWING								PROJECT NO. 300062		Rachel Carson Large Hydrophone Pole Weld Assembly					
								PROJECT RC Large HP							
								WEIGHT							
				SIZE B		DWG. NO. 1-190215-300062		REV.							
				SCALE NONE		CAD FILE: Project Library\300062\Rachel Carson		SHEET 2 OF 5							

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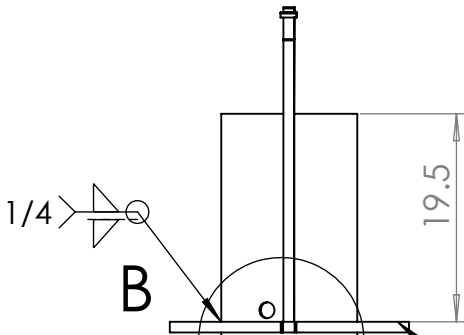
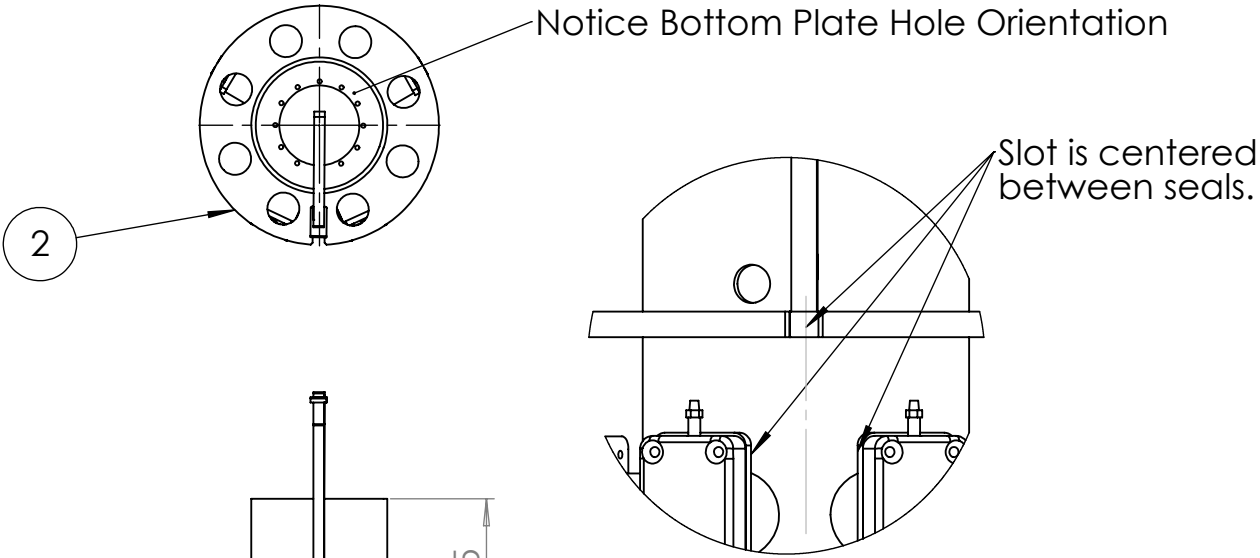
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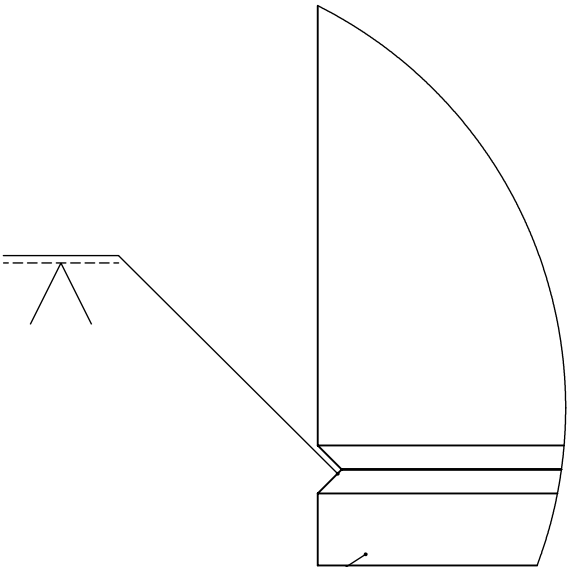
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	F. Shane		19Feb2015			
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				CHECKED						
				PROJECT NO.	300062					
				PROJECT	RC Large HP					
				WEIGHT						
				SCALE	NONE					
				CAD FILE	Project Library\300062\Rachel Carson					
				SHEET	3					
				OF	5					

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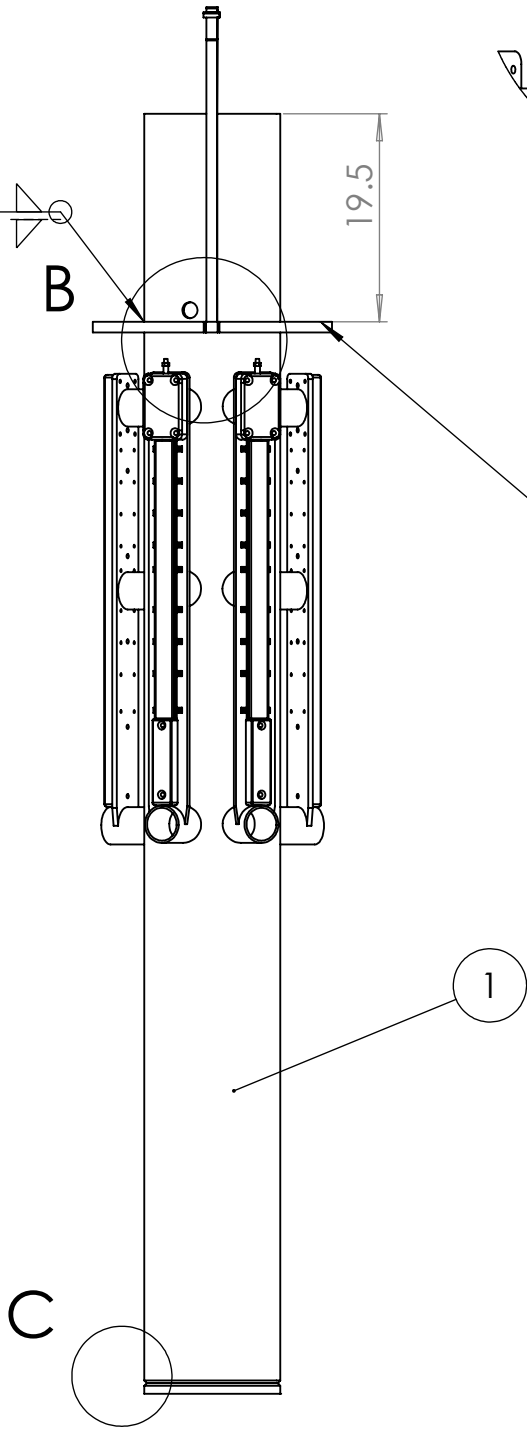
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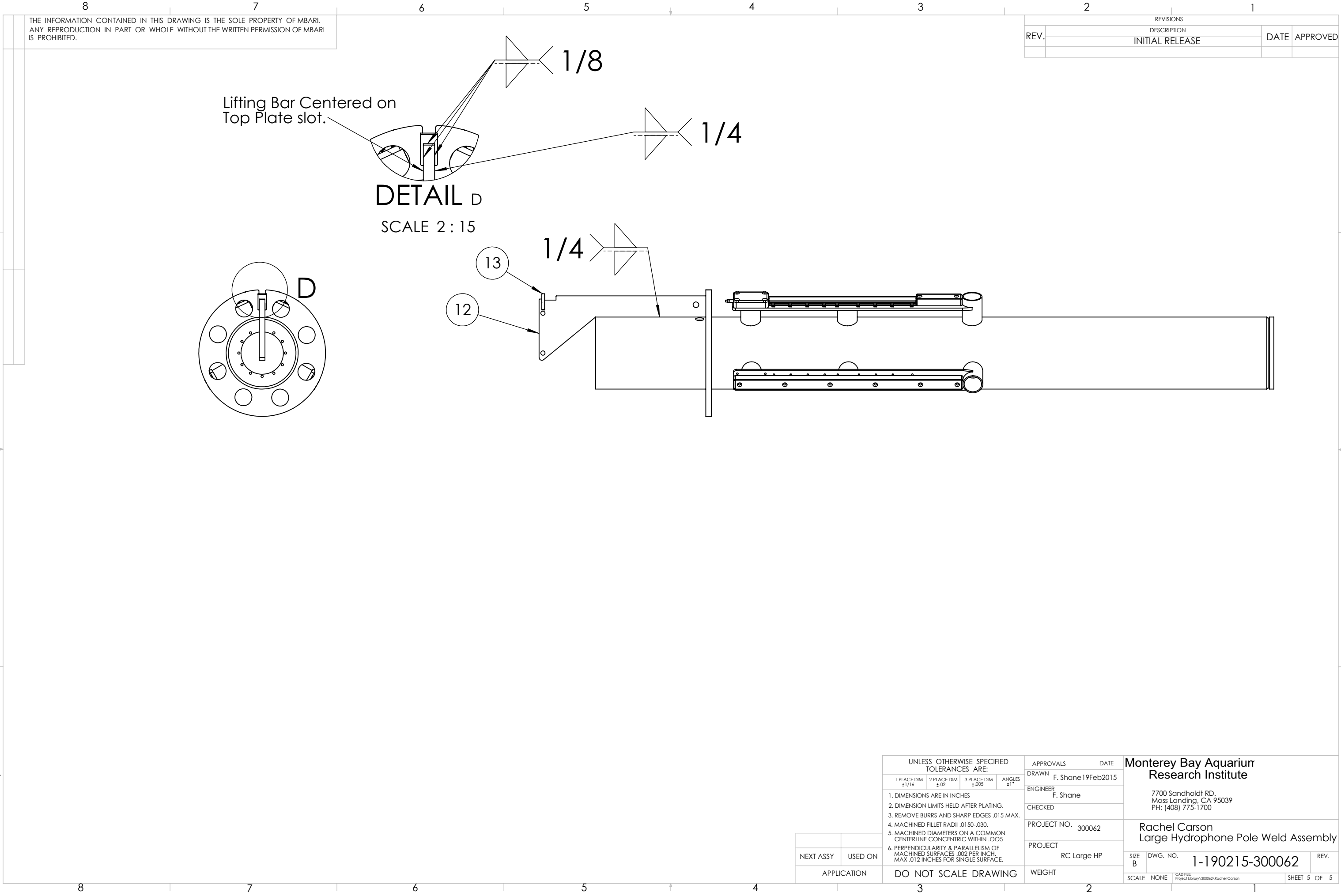
DETAIL B
SCALE 2 : 15



DETAIL C
SCALE 1 : 2



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1. DIMENSIONS ARE IN INCHES				ENGINEER	F. Shane				
2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED					
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	300062			7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700	
4. MACHINED FILLET RADII .0150-.030.				PROJECT	RC Large HP				
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				WEIGHT				SIZE B	DWG. NO. 1-190215-300062
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.								SCALE NONE	REV.
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								PROJECT		RC Large HP							
DO NOT SCALE DRAWING								WEIGHT				SIZE B		DWG. NO. 1-190215-300062		REV.	
								SCALE		NONE		CADD FILE: Project Library\300062\Rachel Carson		SHEET 5 OF 5			

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