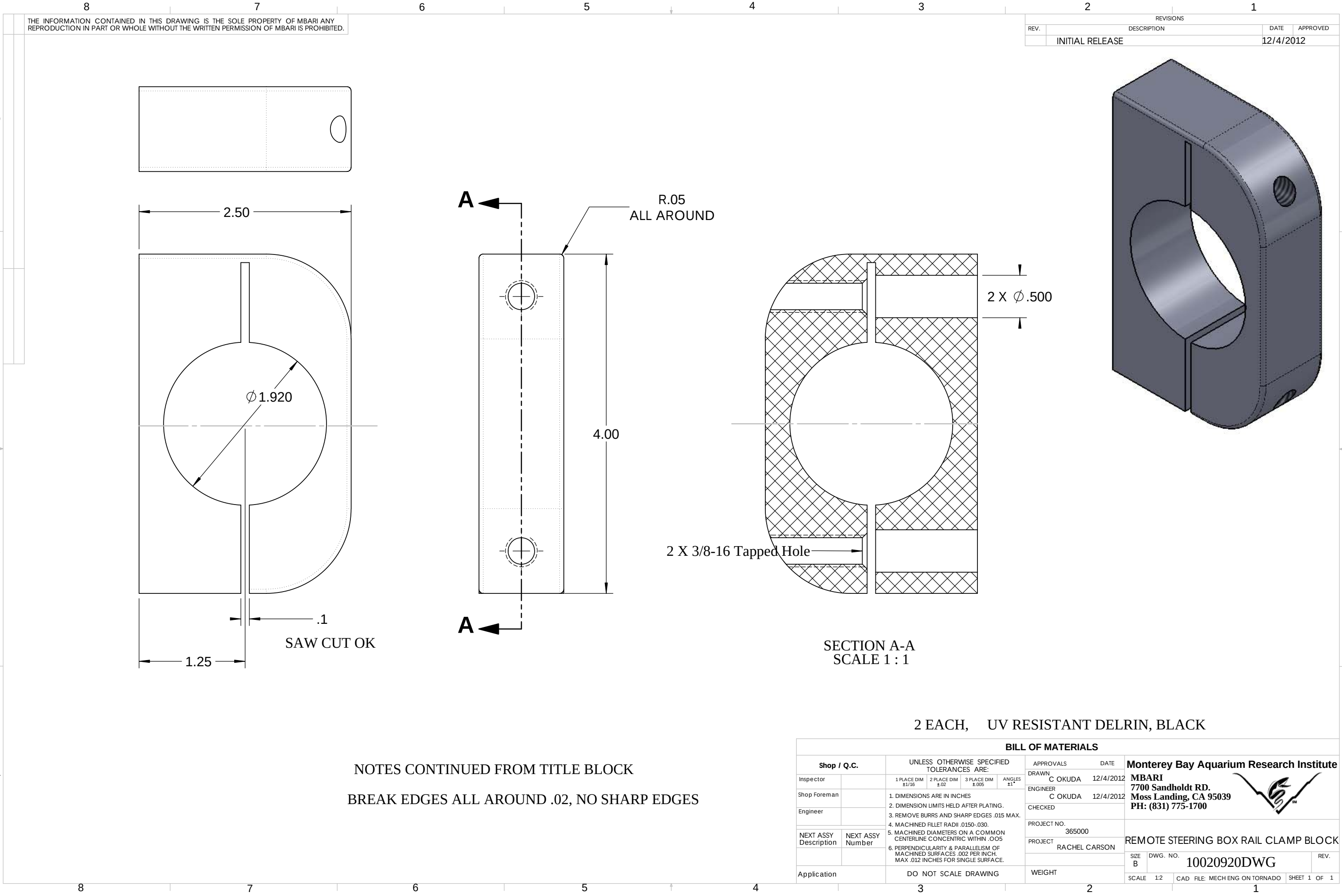




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	12/4/2012	

R.05
ALL AROUND

2 X ϕ .500

2 X 3/8-16 Tapped Hole

SECTION A-A
SCALE 1 : 1

2 EACH, UV RESISTANT DELRIN, BLACK

NOTES CONTINUED FROM TITLE BLOCK
BREAK EDGES ALL AROUND .02, NO SHARP EDGES

BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	12/4/2012	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	12/4/2012		
Engineer						CHECKED				
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	365000			
		PROJECT	RACHEL CARSON		REMOTE STEERING BOX RAIL CLAMP BLOCK					
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO.	REV.
								SCALE 1:2	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

Monterey Bay Aquarium Research Institute
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REMOTE STEERING BOX RAIL CLAMP BLOCK