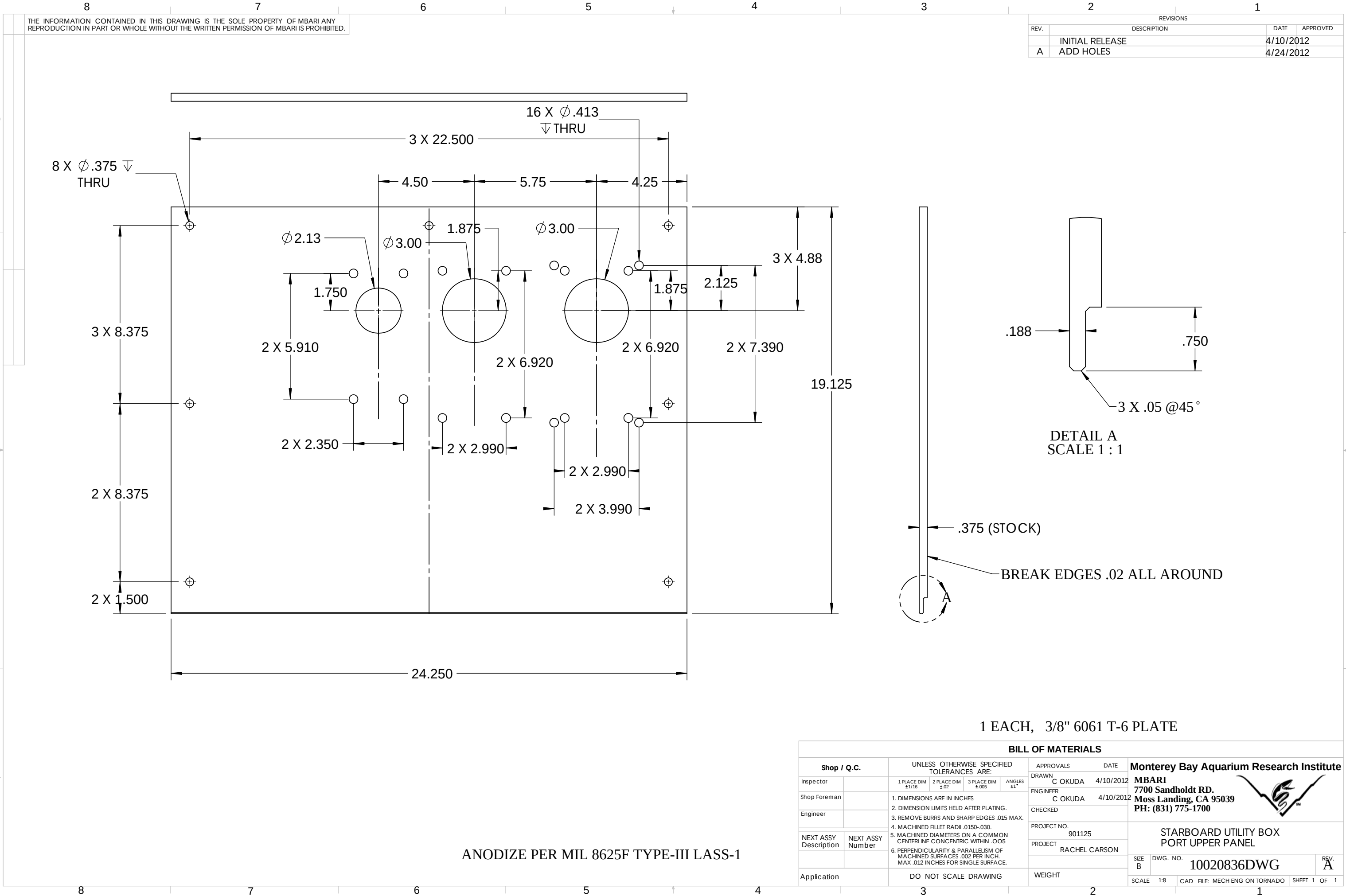




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	4/10/2012	
A	ADD HOLES	4/24/2012	

1 EACH, 3/8" 6061 T-6 PLATE

ANODIZE PER MIL 8625F TYPE-III LASS-1

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	4/10/2012	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	4/10/2012	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901125		
						PROJECT	RACHEL CARSON		STARBOARD UTILITY BOX PORT UPPER PANEL
Application		DO NOT SCALE DRAWING				WEIGHT			
						SIZE B	DWG. NO.	10020836DWG	REV. A
						SCALE 1:8	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	