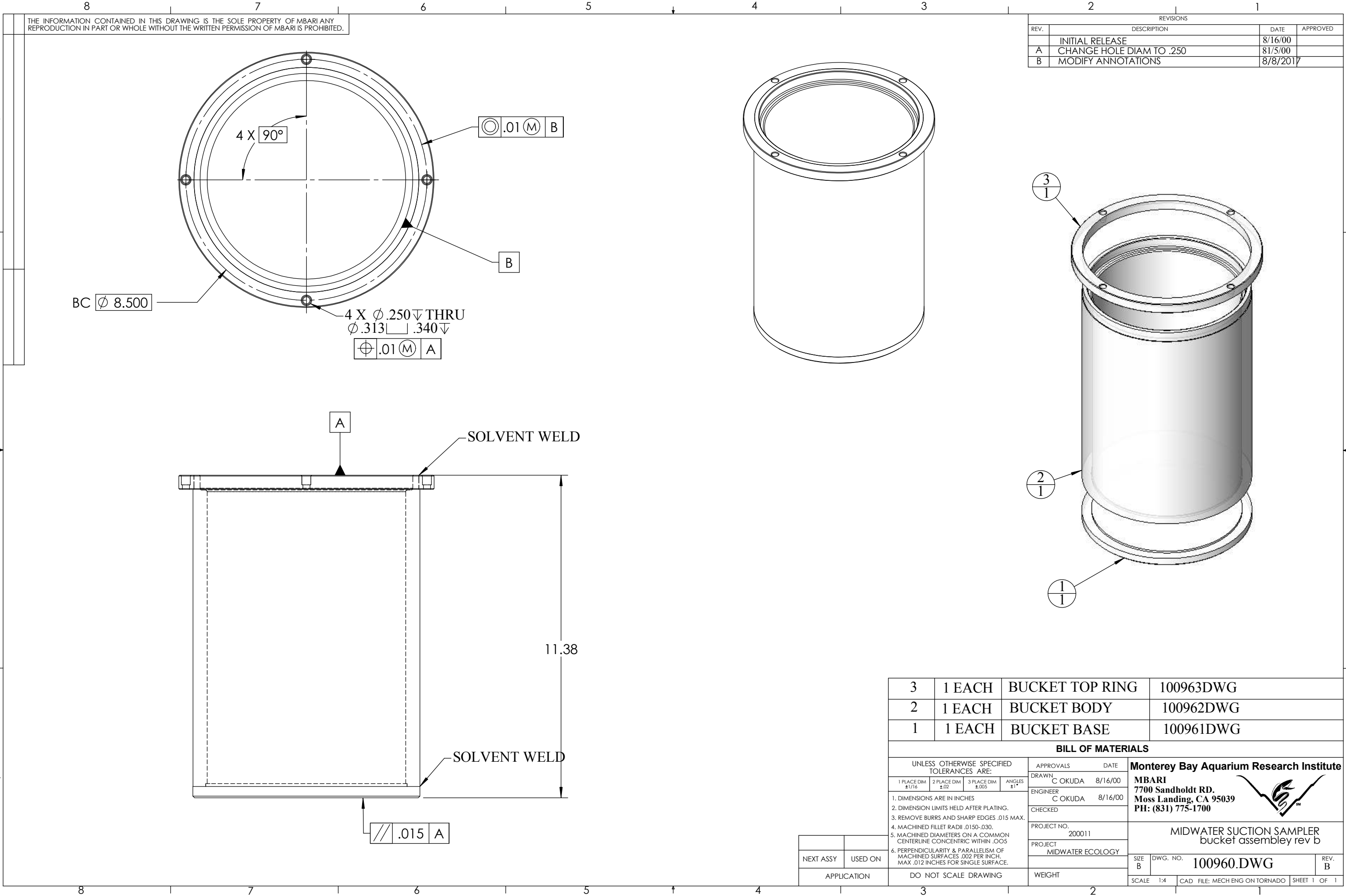




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	8/16/00	
A	CHANGE HOLE DIAM TO .250	8/15/00	
B	MODIFY ANNOTATIONS	8/8/2017	

3	1 EACH	BUCKET TOP RING	100963DWG
2	1 EACH	BUCKET BODY	100962DWG
1	1 EACH	BUCKET BASE	100961DWG

BILL OF MATERIALS

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA 8/16/00			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA 8/16/00			
				CHECKED				
				PROJECT NO.	200011	MIDWATER SUCTION SAMPLER bucket assembly rev b		
				PROJECT	MIDWATER ECOLOGY			
				WEIGHT		SIZE B	DWG. NO. 100960.DWG	REV. B
				SCALE	1:4	CAD	FILE: MECH ENG ON TORNADO	SHEET 1 OF 1