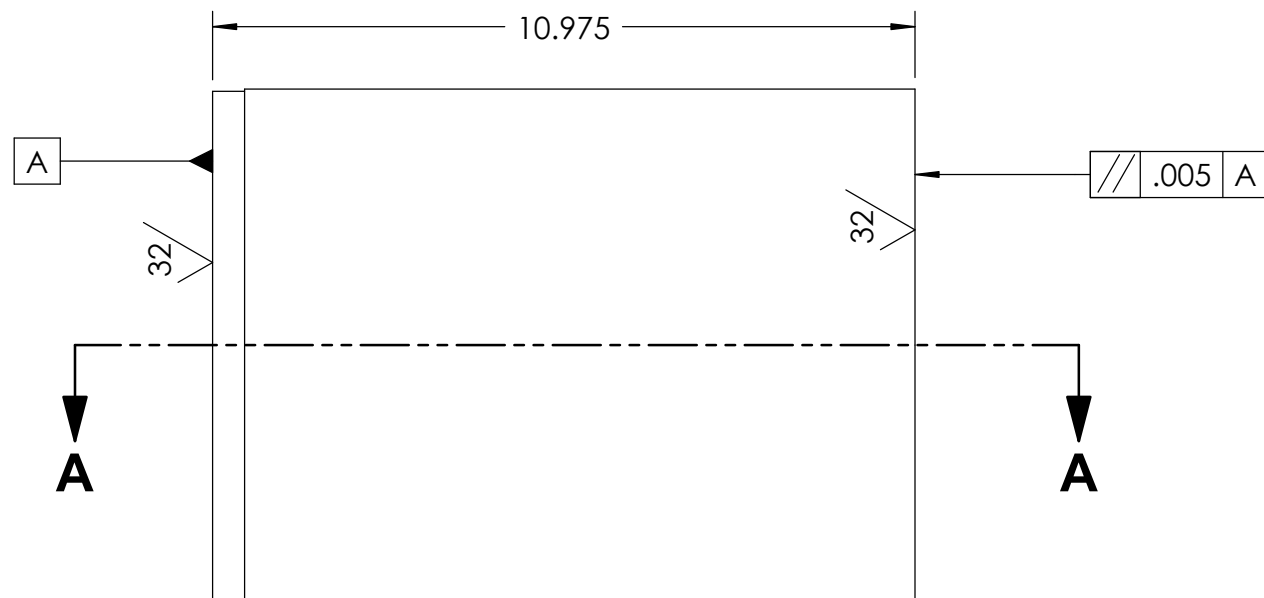
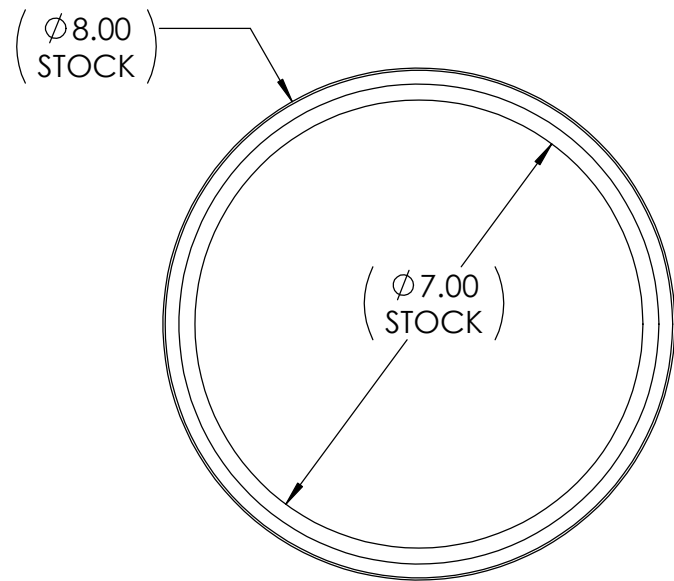
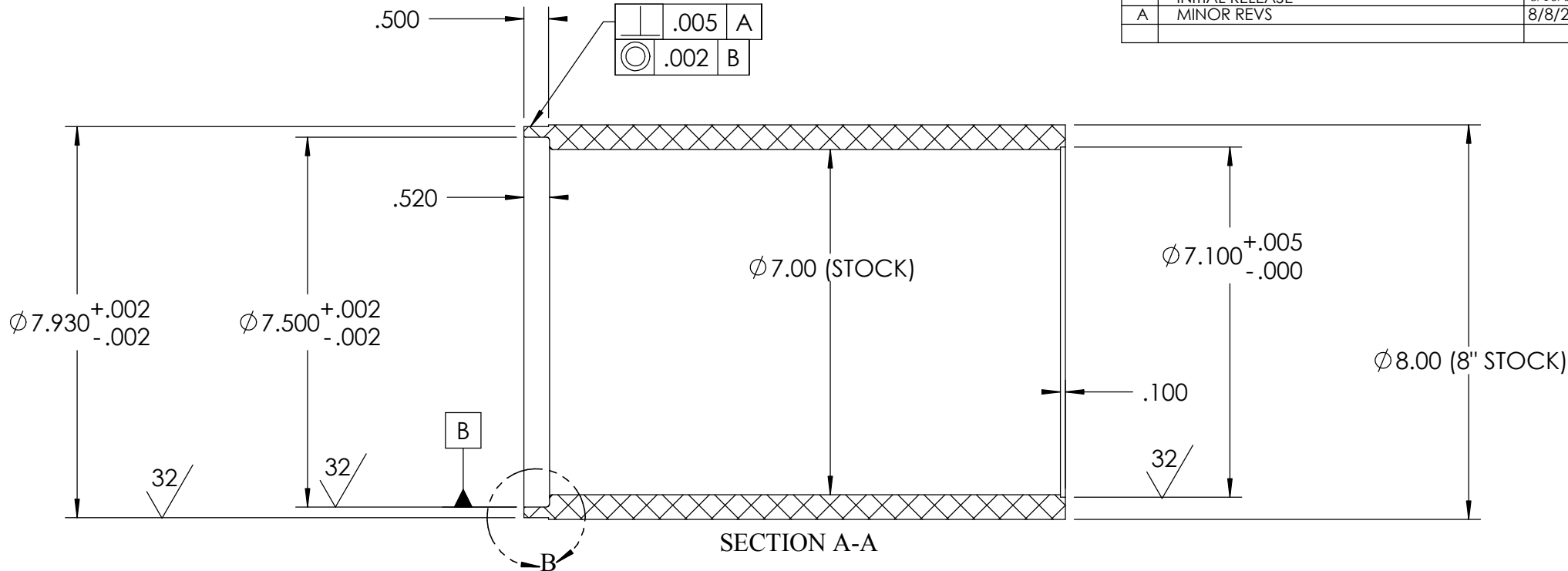


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	8/16/00	
A	MINOR REVS	8/8/2017	



CAST CLEAR ACRYLIC TUBING

		BILL OF MATERIALS					
		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1° 1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.		APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
				DRAWN C OKUDA 8/16/00			
				ENGINEER C OKUDA 8/16/00			
		CHECKED					
		PROJECT NO. 200011		MIDWATER SUCTION SAMPLER bucket body rev a			
		PROJECT MIDWATER ECOLOGY					
NEXT ASSY	USED ON			SIZE B	DWG. NO. 100962DWG	REV. A	
APPLICATION		DO NOT SCALE DRAWING		WEIGHT			
				SCALE 1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	