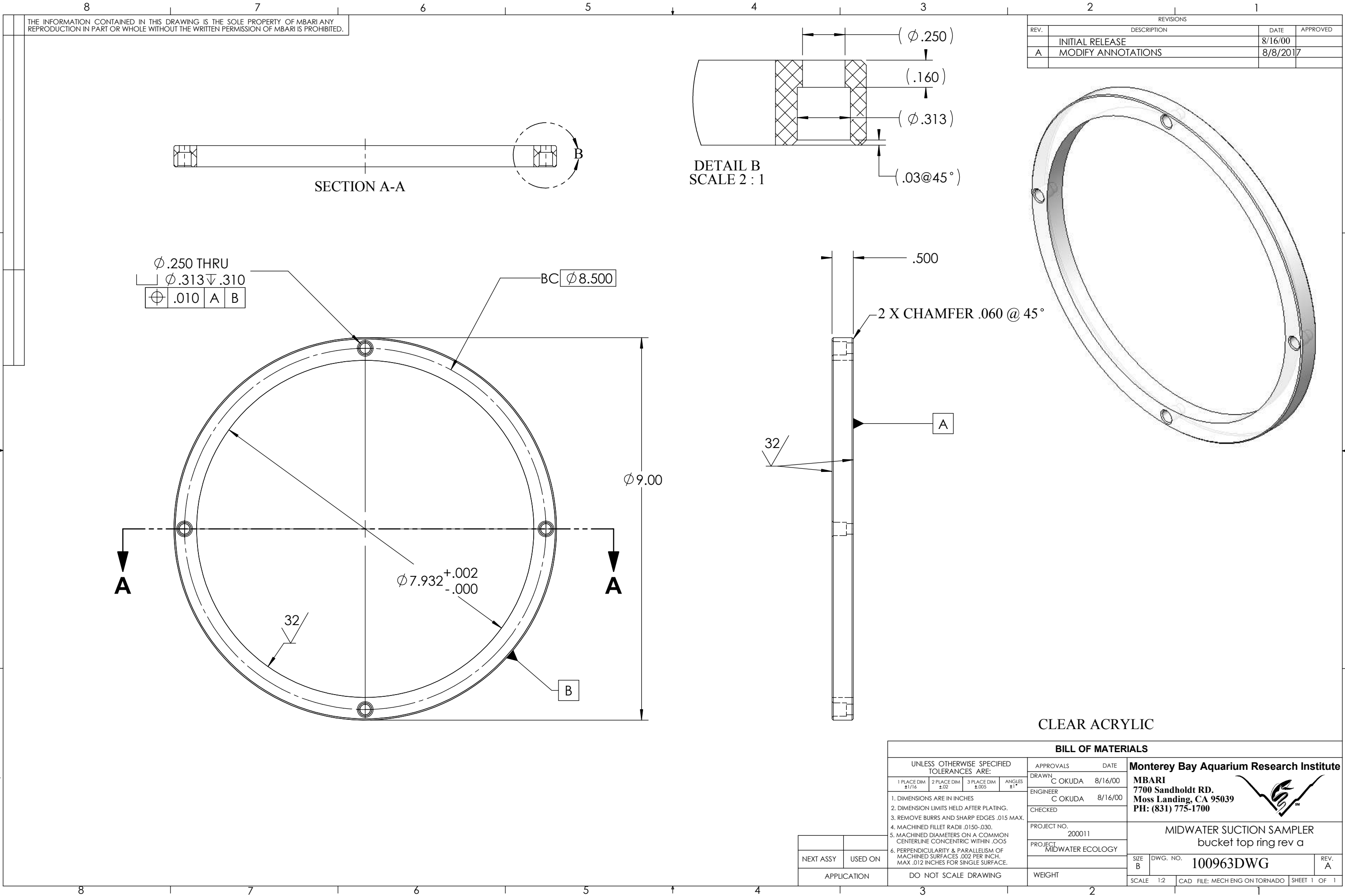




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	8/16/00	
A	MODIFY ANNOTATIONS	8/8/2017	

Ø .250 THRU
Ø .313
Ø .010 A B

BC Ø 8.500

Ø 9.00

Ø 7.932^{+.002}_{-.000}

DETAIL B
SCALE 2 : 1

2 X CHAMFER .060 @ 45°

CLEAR ACRYLIC

BILL OF MATERIALS

UNLESS OTHERWISE SPECIFIED
TOLERANCES ARE:

1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
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1. DIMENSIONS ARE IN INCHES
2. DIMENSION LIMITS HELD AFTER PLATING.
3. REMOVE BURRS AND SHARP EDGES .015 MAX.
4. MACHINED FILLET RADII .0150-.030.
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

APPROVALS	DATE
DRAWN C OKUDA	8/16/00
ENGINEER C OKUDA	8/16/00
CHECKED	

PROJECT NO. 200011
PROJECT MIDWATER ECOLOGY

SIZE B	DWG. NO. 100963DWG	REV. A
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SCALE 1:2	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1
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Moss Landing, CA 95039
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MIDWATER SUCTION SAMPLER
bucket top ring rev a

NEXT ASSY	USED ON
	APPLICATION

DO NOT SCALE DRAWING

WEIGHT