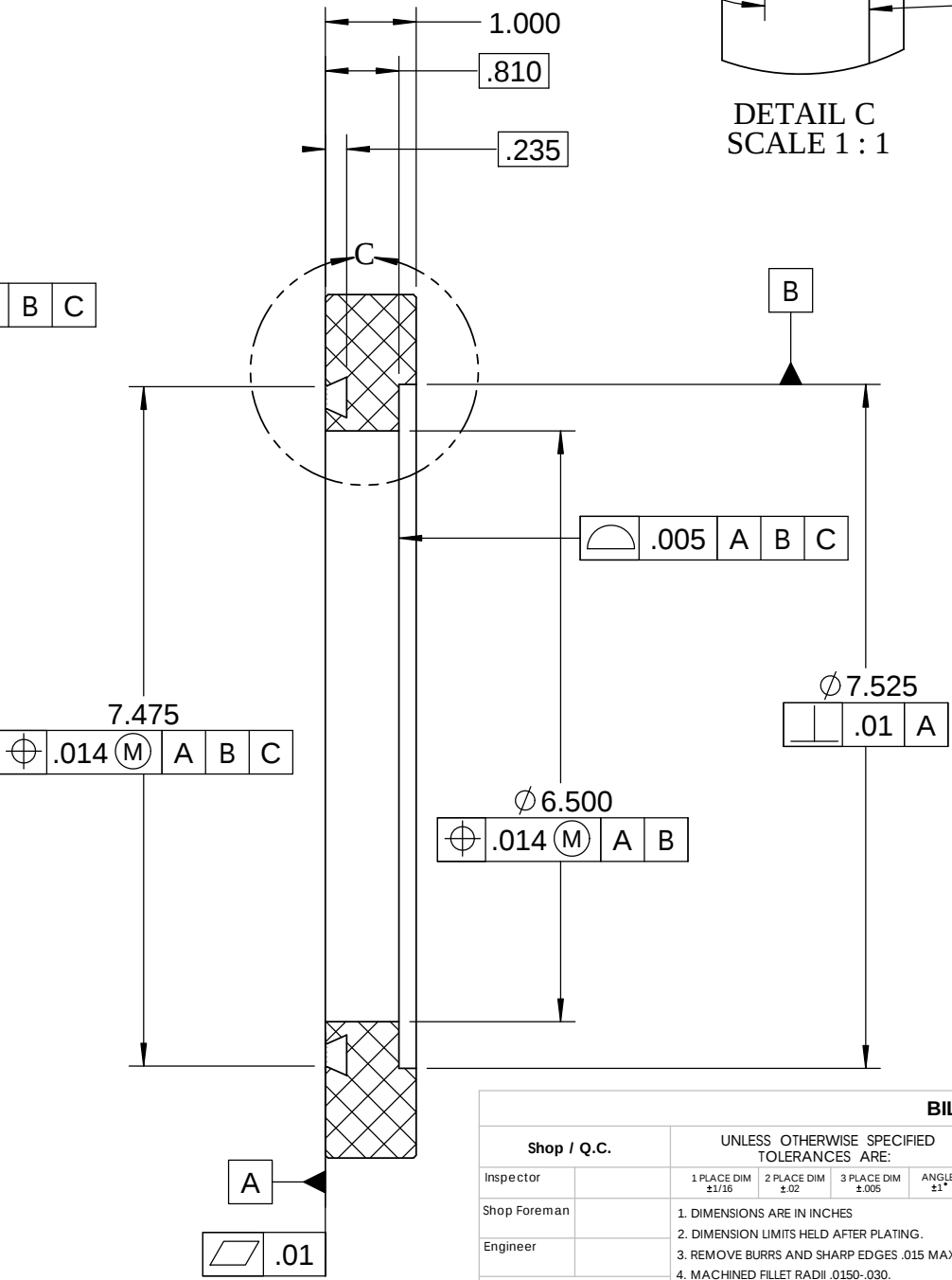
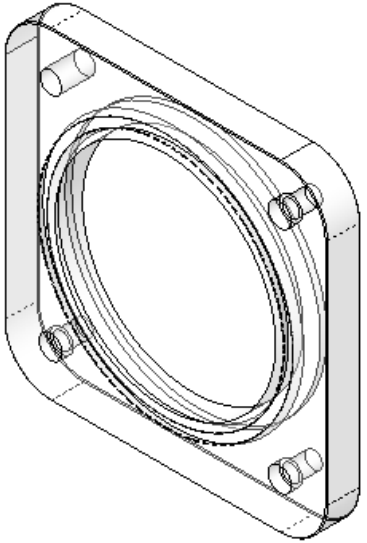
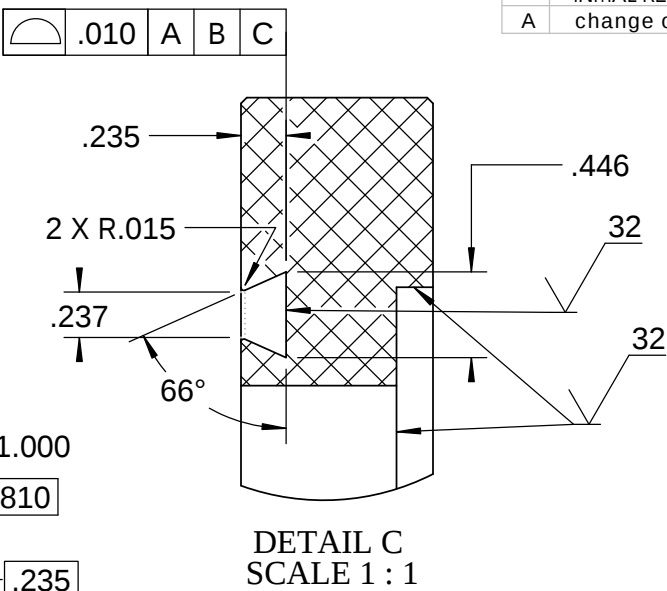
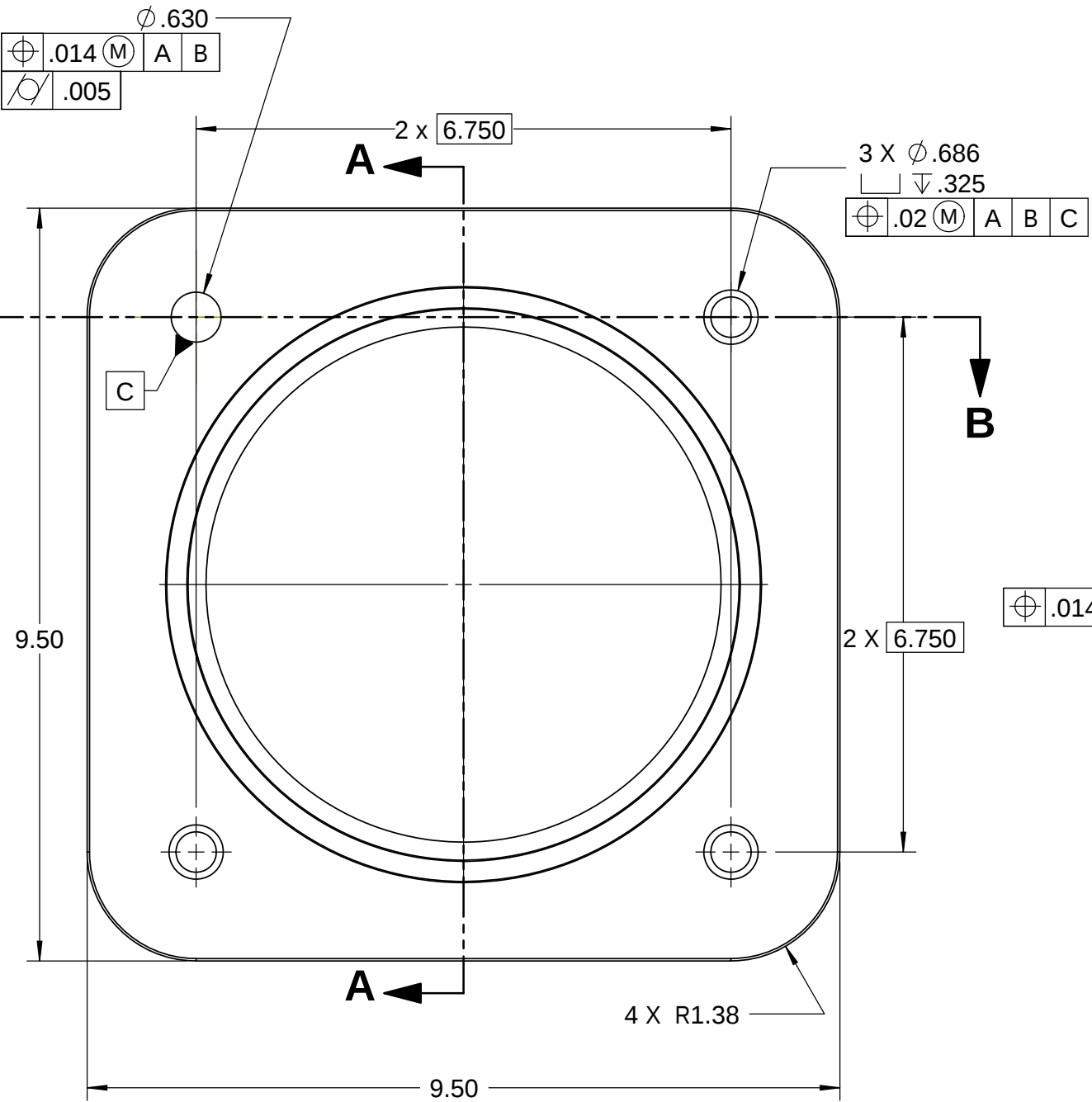
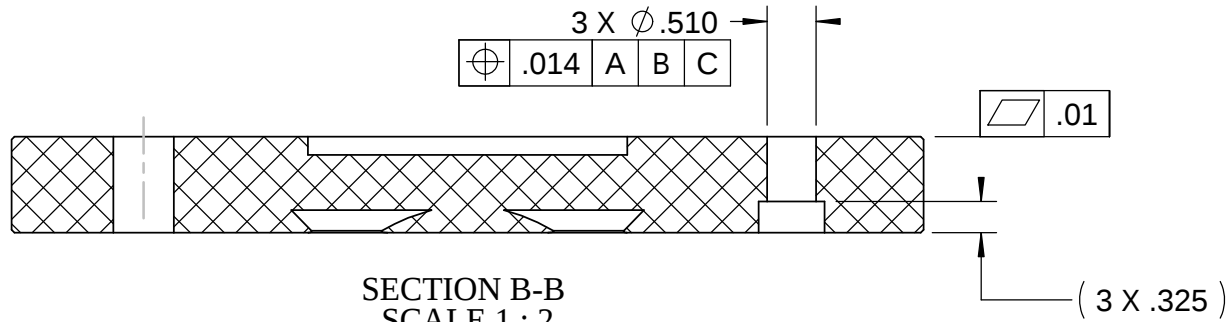


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	3/6/2013	
A	change oring dims	3/19/2013	



16 EACH ACRYLIC, CLEAR

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
NEXT ASSY Description	NEXT ASSY Number	APPROVALS DATE	
Application	DO NOT SCALE DRAWING	DRAWN C OKUDA 3/6/2013	
		ENGINEER C OKUDA 3/6/2013	
		CHECKED	
		PROJECT NO. 300062	
		PROJECT DOC RICKETS	
		WEIGHT	
		Monterey Bay Aquarium Research Institute	
		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
		D SAMPLER GLUE END PLATE BOT	
		SIZE B DWG. NO. 10020964DWG	
		SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	
		REV. A	